

IARMOR EDGE™

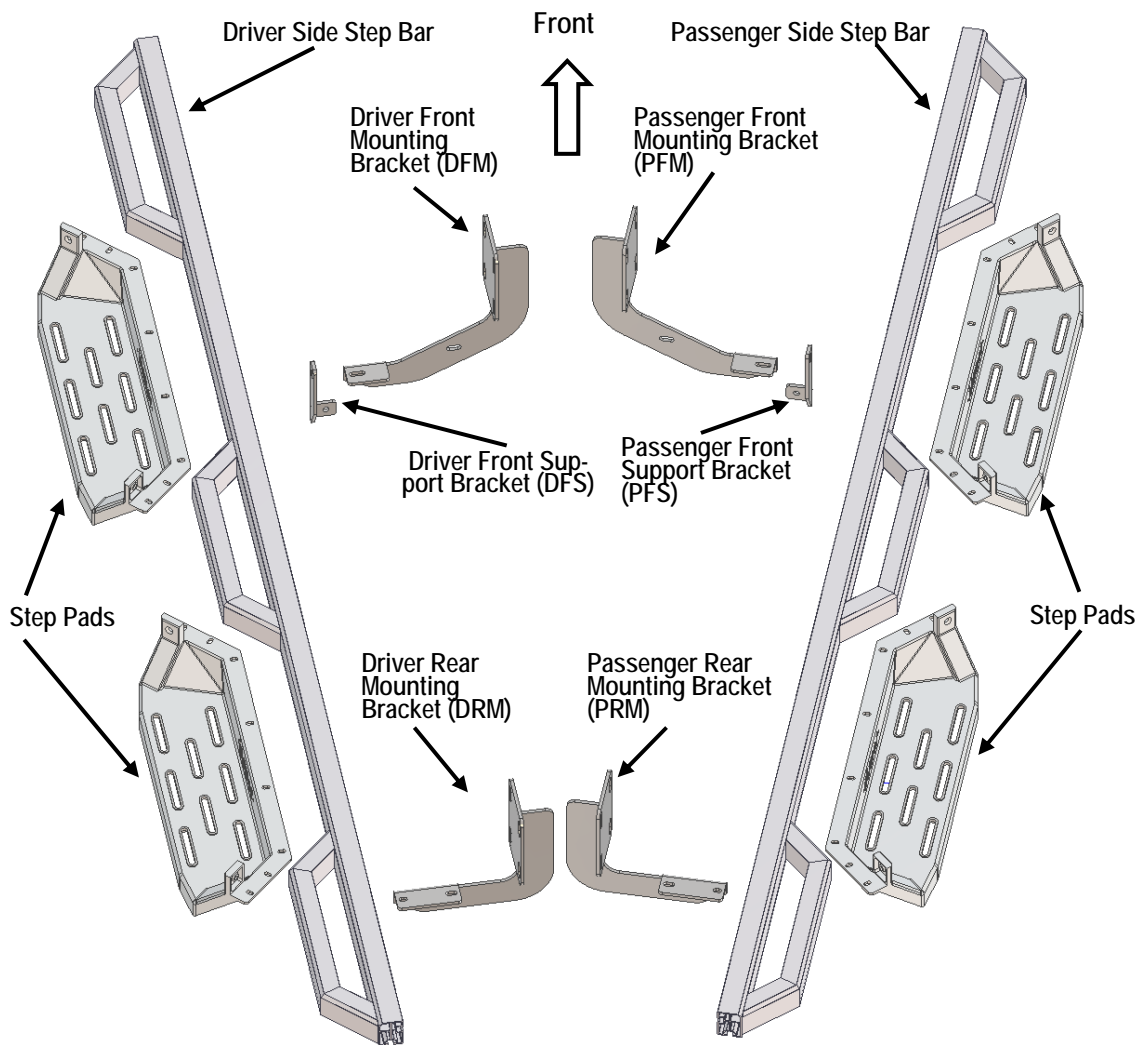
PART#: IA-N003

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

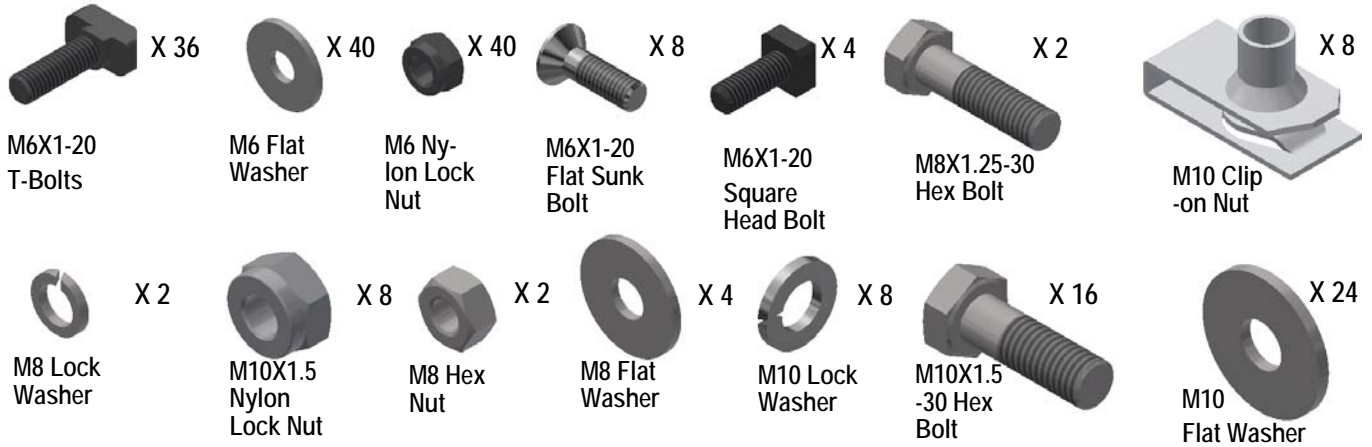
Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94



Customer Support: info@iarmorauto.com

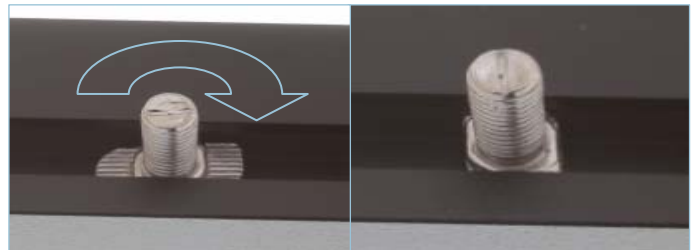
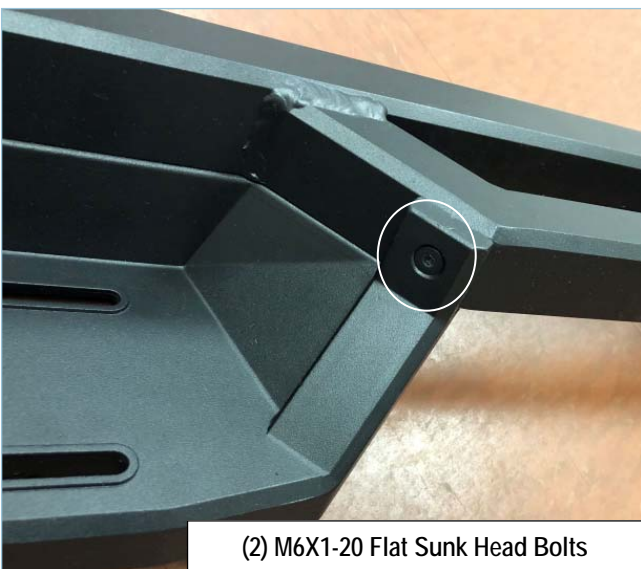
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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20 T-Bolts, (32) M6 Flat Washers, (32) M6X1 Nylon Lock Nuts and (8) M6X1-20 Flat Sunk Head Bolts.

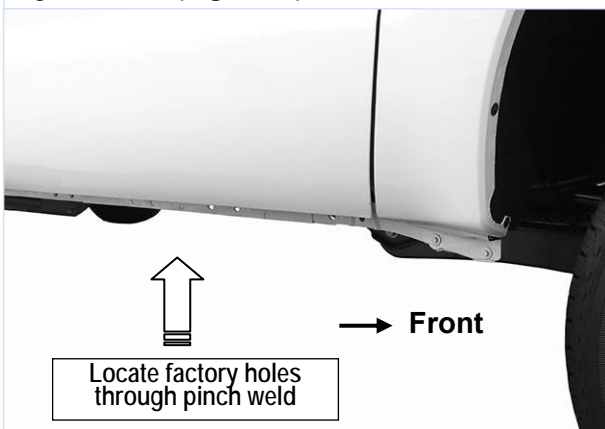


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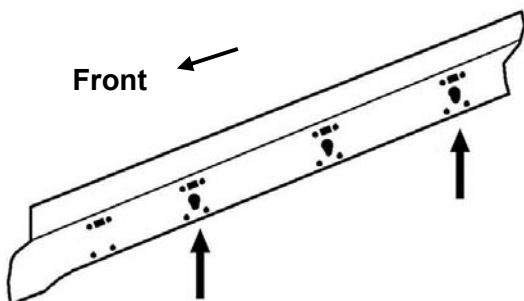
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STEP 2

Starting on the passenger/right side-front of the vehicle, locate the (4) pairs of factory holes along the pinch weld. Move to the 2nd pair of holes directly under the center of the front door, **(Fig 1 & 2)**. **NOTE:** There are (4) mounting locations along the inner body panel. Running Board installation will use the 2nd and 4th mounting locations, **(Fig 1 & 2)**.

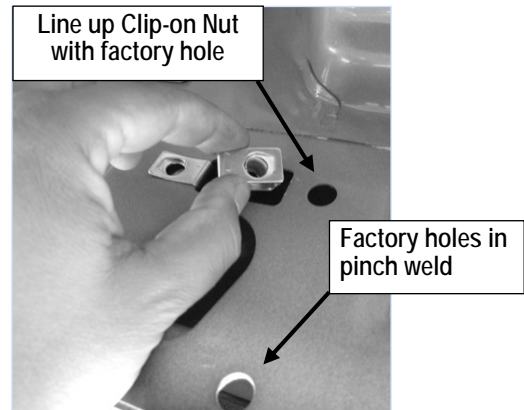


(Fig 1) Passenger Side Front Mounting Location

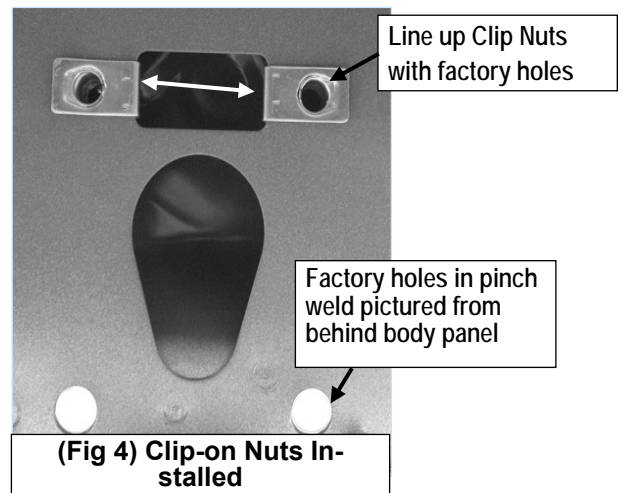


(Fig 2) Passenger Inner Body Panel Illustrated

clip with the round hole next to the rectangular opening. **NOTE:** Threaded nut must go towards the inside of the side panel, **(Fig 3 & 4)**.



(Fig 3) Typical Mounting Location



(Fig 4) Clip-on Nuts Installed

STEP 3

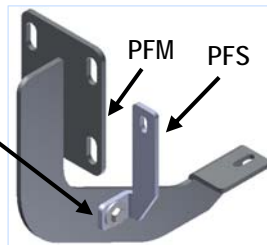
Select (2) M10 Clip-on Nuts. Insert Clip-on Nuts one at a time into the rectangular opening and slide the threaded hole outward towards the round hole. Line up the threaded hole in the

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STEP 4

Assemble the Passenger Front Mounting Bracket (PFM) and Passenger Front Support Bracket (PFS) with (1) M8X1.25-30 Hex Bolt, (2) M8 Flat Washer, (1) M8 Lock Washer and (1) M8X1.25 Hex Nut. (Fig 5)

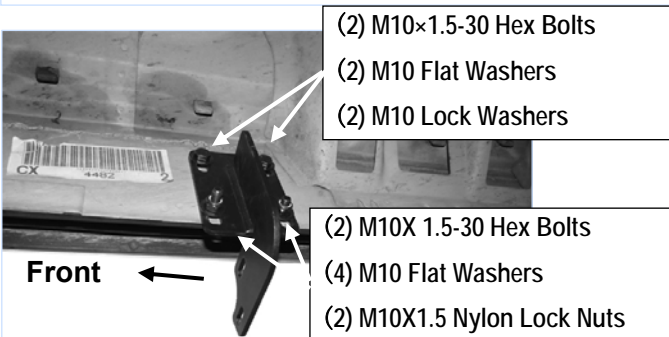
- (1) M8X1.25-30 Hex Bolt
- (2) M8 Flat Washer
- (1) M8 Lock Washer
- (1) M8X1.25 Hex Nut



(Fig 5) Passenger Front Mounting Bracket Assembly

STEP 5

Attach the Assembled Passenger Front Bracket to the Clip Nuts with the included (4) M10X1.5-30 Hex Bolts, (2) M10 Lock Washers, (6) M10 Flat Washers and (2) M10X1.5 Nylon Lock Nuts, (Fig 6).



- (2) M10x1.5-30 Hex Bolts
- (2) M10 Flat Washers
- (2) M10 Lock Washers

- (2) M10X 1.5-30 Hex Bolts
- (4) M10 Flat Washers
- (2) M10X1.5 Nylon Lock Nuts

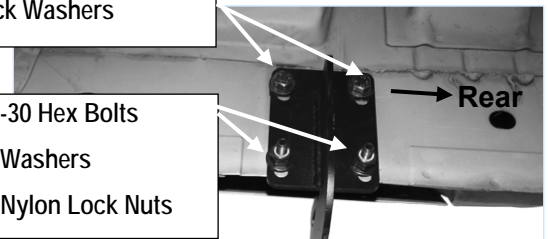
(Fig 6) Passenger Front Bracket Installed

STEP 6

Move along the cab to the rear mounting location. Attach the Passenger Rear Mounting Bracket to the rocker pane with (4) M10X1.5-30 Hex Bolts, (2) M10 Lock Washers, (6) M10 Flat Washers and (2) M10X1.5 Nylon Lock Nuts, (Fig 7).

- (2) M10X1.5-30 Hex Bolts
- (2) M10 Flat Washers
- (2) M10 Lock Washers

- (2) M10X 1.5-30 Hex Bolts
- (4) M10 Flat Washers
- (2) M10X1.5 Nylon Lock Nuts



(Fig 7) Passenger/right rear Bracket installed

STEP 7

Once all (2) Brackets have been fully installed, attach the Assembled Passenger Step Bar onto the brackets with (2) M6X1-20 T-Bolts, (2) M6X1-20 Square Head Bolts, (4) M6 Flat Washers and (4) M6X1 Nylon Lock Nuts, (Fig 8). Do not tighten hardware at this time.

STEP 8

Level and adjust the Step Bar and tighten all hardware. Repeat Steps 3-7 for driver/left Step Bar installation.

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STEP 9

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

