

IARMOR EDGE™

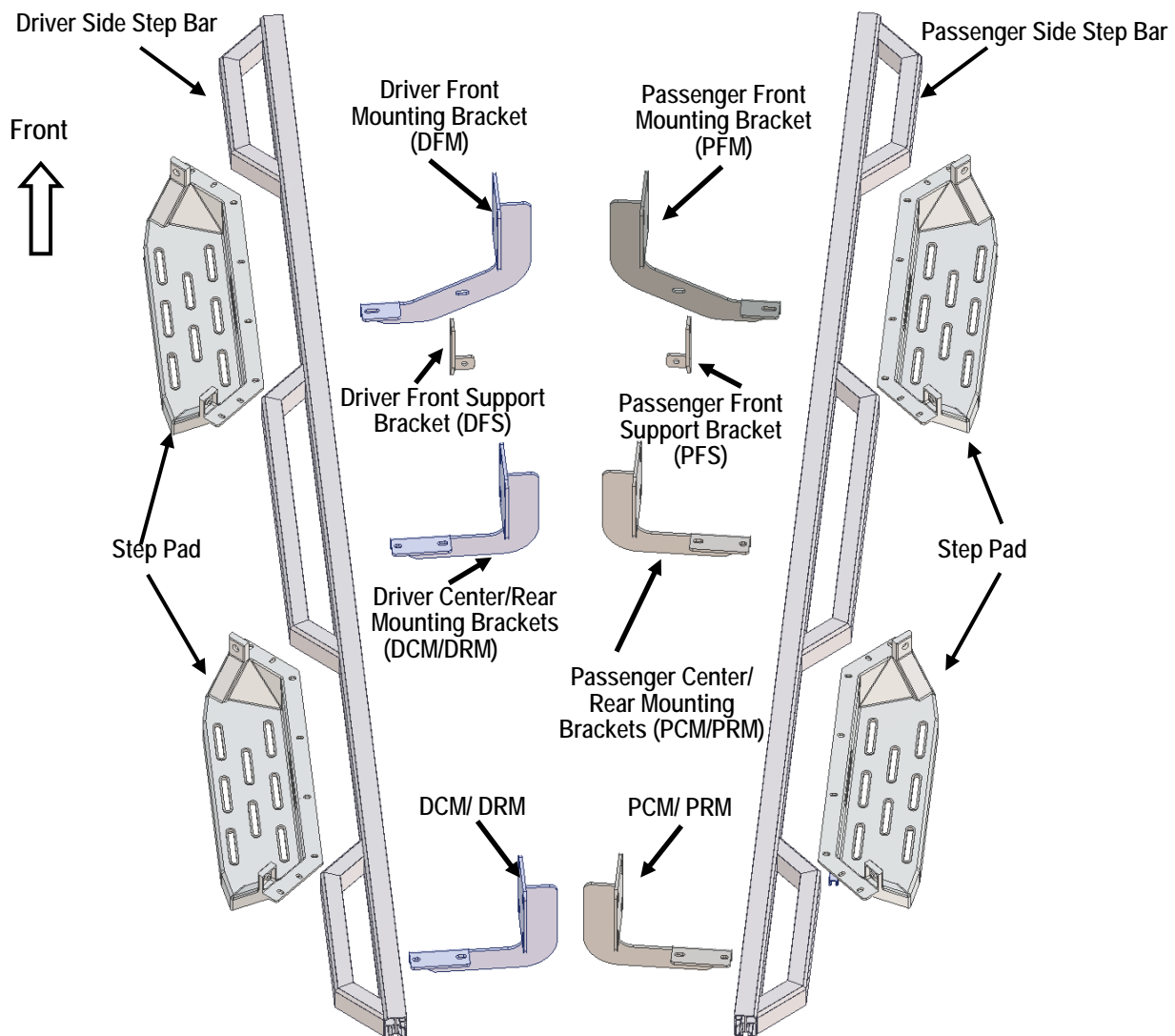
PART#: IA-N011

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

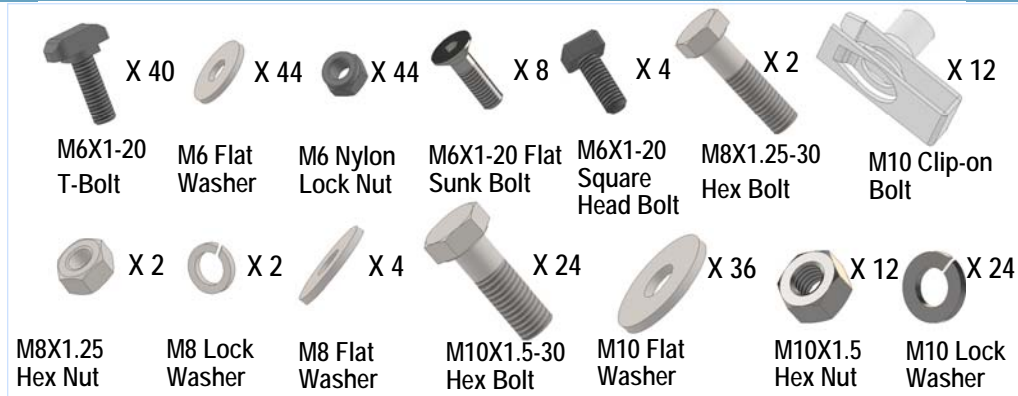
Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94



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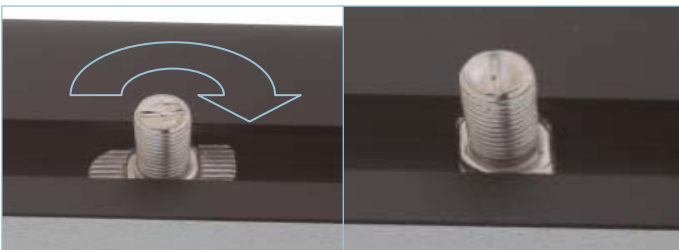
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20 T-Bolts, (32) M6 Flat Washers, (32) M6 Nylon Lock Nuts and (8) M6X1-20 Flat Sunk Head Bolts.



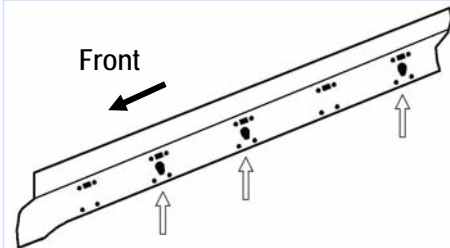
(2) M6X1-20 Flat Sunk Head Bolts



(8) M6X1-20 T-Bolts
(8) M6 Flat Washers
(8) M6 Nylon Lock Nuts

STEP 2

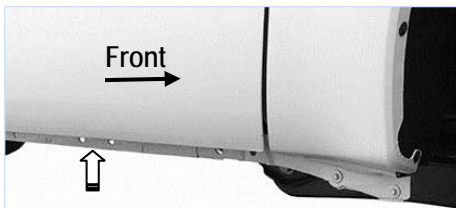
Starting on the passenger side front of the vehicle, locate the (5) pairs of factory holes along the pinch weld. Move to the 2nd pair of holes directly under the center of the front door, (Fig 1 & 2). NOTE: There are (5) mounting locations along the inner body panel. Running Board installation will use the 2nd, 3rd and 5th mounting locations, (Fig 1).



(Fig 1) Passenger Body Mounting Locations Illustrated Back of Rocker Panel

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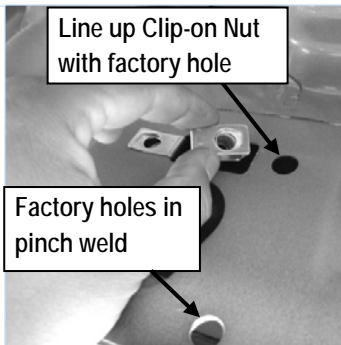


(Fig 2) Locate The 2nd Pair of Factory Holes in The Bottom of The Pinch Weld

STEP 3

Select (2) M10 Clip-on Nuts. Insert Clip-on Nuts one at a time into the rectangular opening and slide the threaded hole outward towards the round hole. Line up the threaded hole in the clip with the round hole next to the rectangular opening.

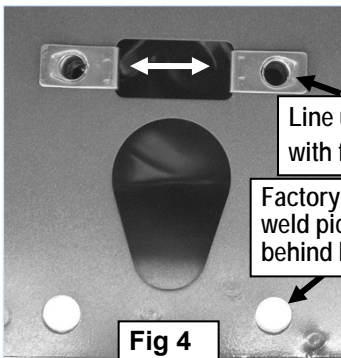
NOTE: Threaded nut must go towards the inside of the side panel, (Fig 3 & 4).



Line up Clip-on Nut with factory hole

Factory holes in pinch weld

(Fig 3) Typical Mounting Location



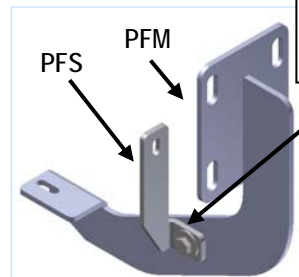
Line up Clip-on Nuts with factory holes

Factory holes in pinch weld pictured from behind body panel

Fig 4

STEP 4

Assemble the Passenger Front Mounting Bracket (PFM) and Passenger Front Support Bracket (PFS) with (1) M8X1.25-30 Hex Bolt, (2) M8 Flat Washer, (1) M8 Lock Washer and (1) M8X1.25 Hex Nut, (Fig 5).



(1) M8x1.25-30 Hex Bolt
(2) M8 Flat Washers
(1) M8 Lock Washer
(1) M8X1.25 Hex Nut

(Fig 5) Passenger Front Mounting Bracket Assembly

STEP 5

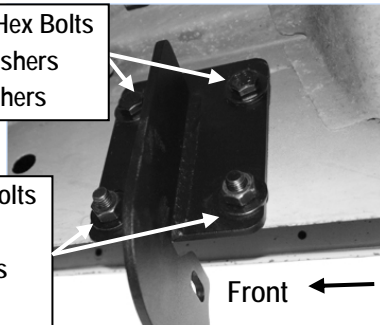
Attach the Assembled Passenger Front Bracket to the Clip-on Nuts with the included (2) M10X1.5-30 Hex Bolts, (2) M10 Lock Washers and (2) M10 Flat Washers, (Fig 6). Attach the (2) bottom holes in the Mounting Bracket to the (2) holes in the pinch weld with the included (2) M10X1.5-30 Hex Bolts, (4) M10 Flat Washers, (2) M10 Lock Washers and (2) M10X1.5 Hex Nuts, (Fig 6).

NOTE: Insert the Hex Bolt with Flat Washer through pinch weld first then through the Bracket from outside to inside. Do not tighten hardware.

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(2) M10X1.5- 30 Hex Bolts
(2) M10 Lock Washers
(2) M10 Flat Washers

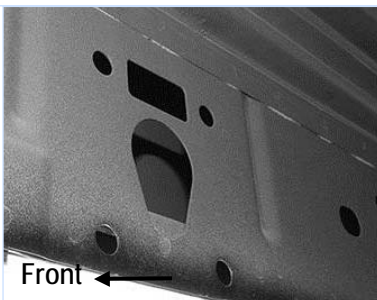
(2) M10X1.5-30 Hex Bolts
(4) M10 Flat Washers
(2) M10 Lock Washers
(2) M10 Hex Nuts



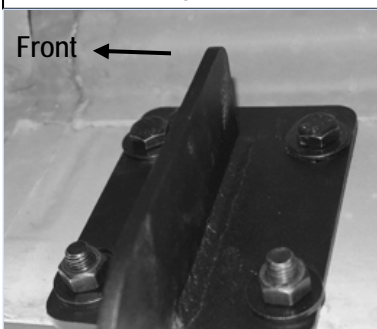
(Fig 6) Passenger Front Bracket Installation

STEP 6

Move along the vehicle to the next, Passenger Side Center Mount location, (Fig 7). Repeat Steps 3 & 5 to install Passenger Center Mounting Bracket (PCM/PRM) in the center location, (Fig 8).



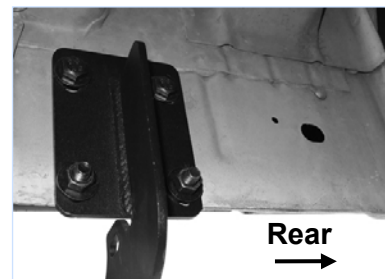
(Fig 7) Passenger Center Mounting Location



(Fig 8) Passenger Center Bracket Installed

STEP 7

Move along the cab to the last mounting location. Repeat Steps 3 & 5 to install Passenger Rear Mounting Bracket (PCM/PRM) in the last location at the back of the cab, (Fig 9).



(Fig 9) Passenger Rear Bracket Installed

STEP 8

Once all (3) Brackets have been fully installed, attach the Assembled Passenger Side Step Bar onto the brackets with (4) M6X1-20 T-Bolts, (2) M6X1-20 Square Head Bolts, (6) M6 Flat Washers and (6) M6 Nylon Lock Nuts, (Fig 10). Do not tighten hardware at this time.

STEP 9

Level and adjust the Step Bar and tighten all hardware.

STEP 10

Repeat Steps 2—9 for driver side running board installation.

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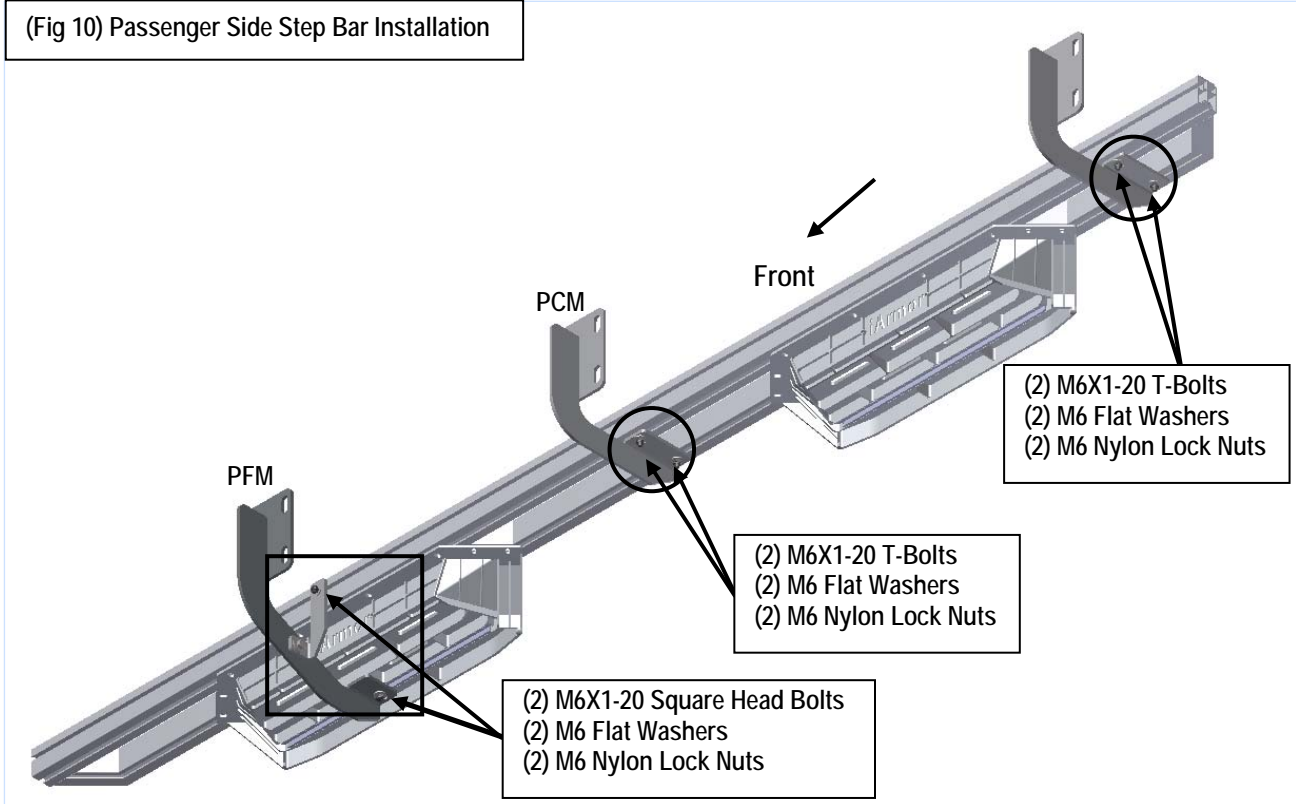
STEP 11

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

(Fig 10) Passenger Side Step Bar Installation



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