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IARMOR EDGE™

PART#: IA-N056

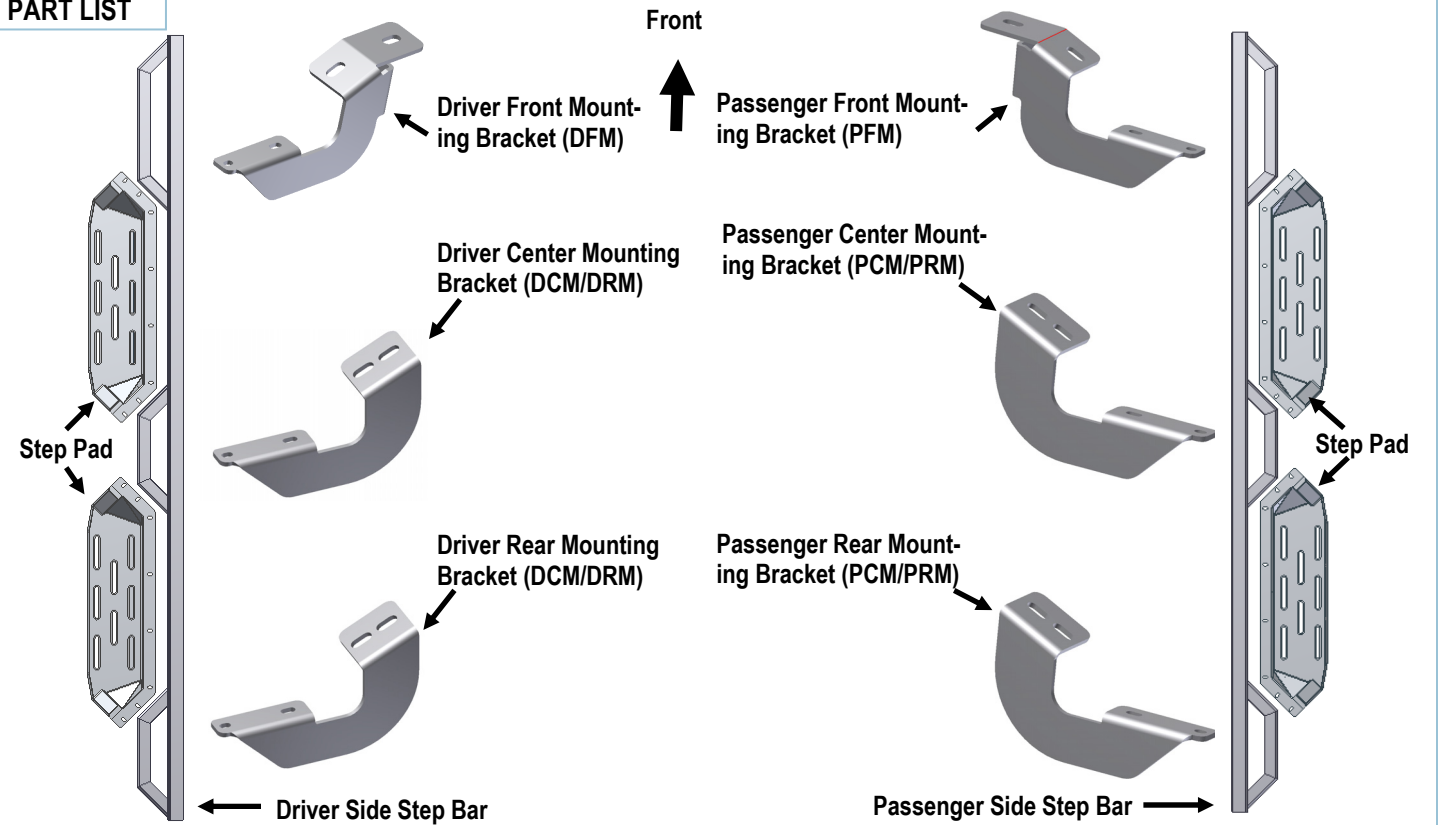
BEFORE INSTALLATION

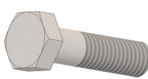
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART LIST




 X12
M8X1.25-30 Hex Bolt

 X12
M8 Flat Washer

 X12
M8 Lock Washer

 X44
M6X1-20 T-Bolt

 X44
M6 Large Flat Washer

 X44
M6X1 Nylon Lock Nut

 X8
M6X1-20 Flat Sunk Bolt

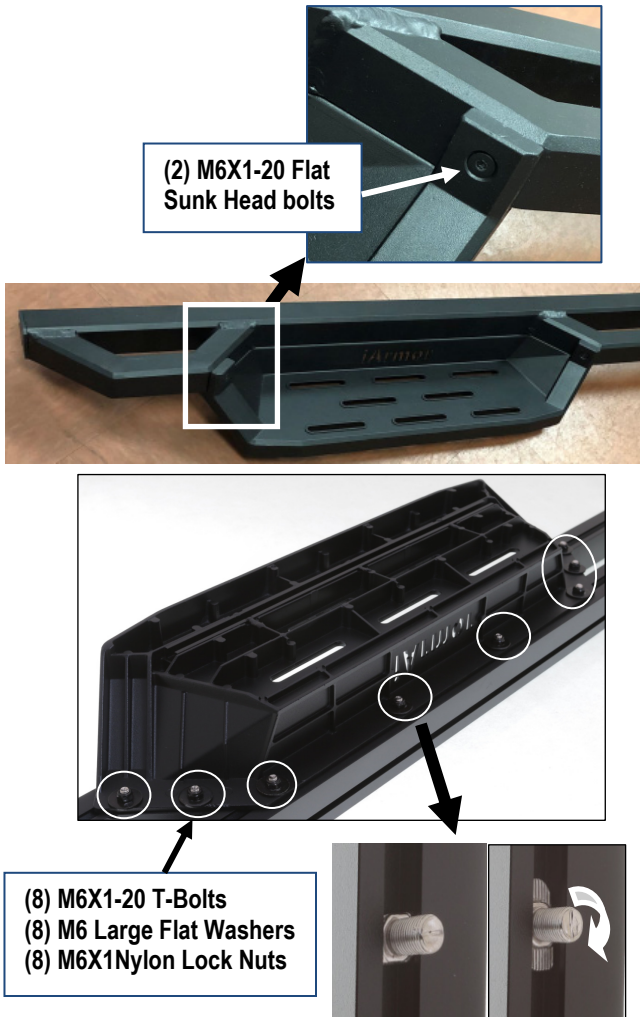
Customer Support: info@iarmorauto.com

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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

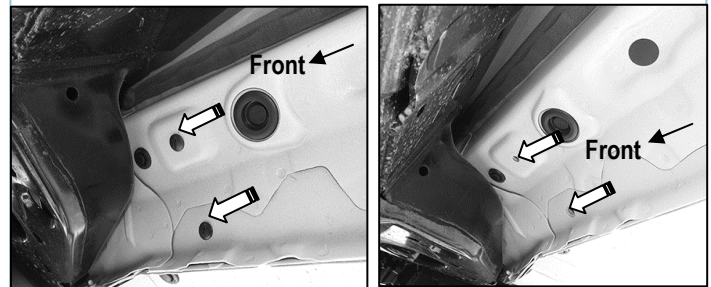
STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20 T-Bolts, (32) M6 Large Flat Washers, (32) M6X1Nylon Lock Nuts and (8) M6X1-20 Flat sunk head bolts.



STEP 2

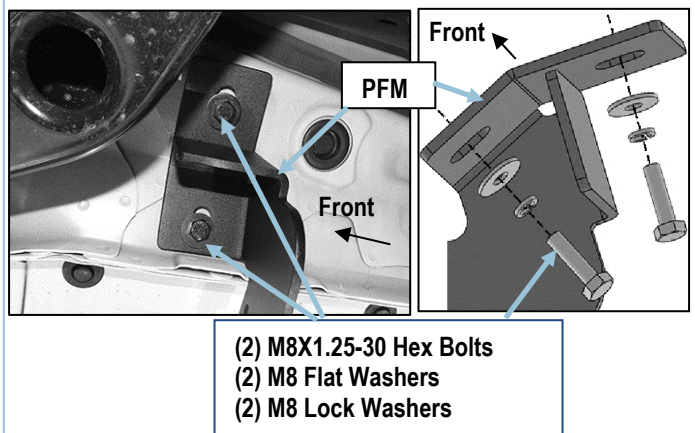
Starting from the Passenger Side Front of the vehicle, remove the plastic plugs or bolts covering the threaded holes in the rocker panel, (Fig 1).



(Fig 1) Remove plastic plugs or factory hex bolts (If equipped) (Passenger Side Front Mounting Location)

STEP 3

Attach the Passenger Front Mounting Bracket (PFM) to the vehicle with (2)M8X1.25-30 Hex Bolts, (2)M8 Lock Washers and (2) M8 Flat Washers, (Fig 2). Do not tighten hardware at this time.

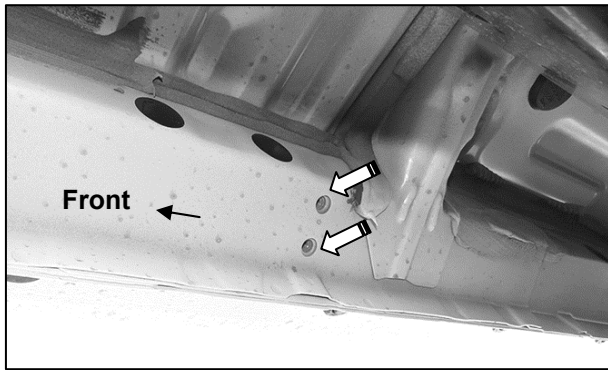


(Fig 2) Passenger Front Mounting Bracket installed

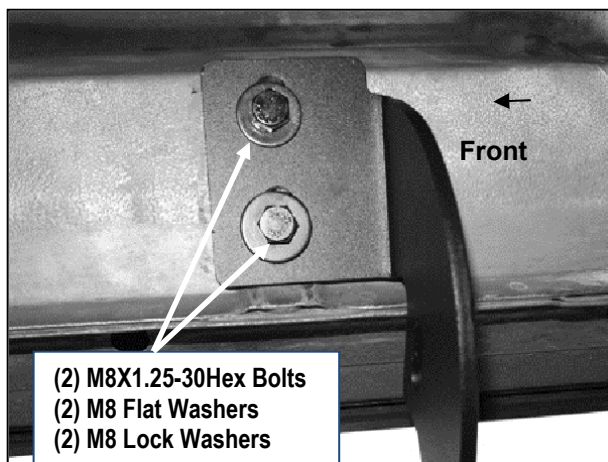
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STEP 4

Move to the Passenger Side Center Mounting location. Attach the Passenger Center Mounting Bracket (**PCM/PRM**) to the rocker panel with (2)M8X1.25-30 Hex Bolts, (2) M8 Lock Washers and (2) M8 Flat Washers, (**Fig 3 & 4**). Do not tighten hardware at this time.



(Fig 3) Passenger Side Center Mounting Location

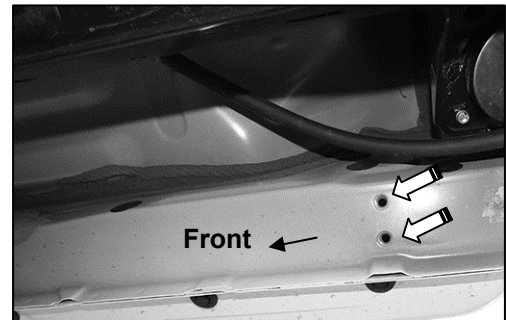


(2) M8X1.25-30Hex Bolts
(2) M8 Flat Washers
(2) M8 Lock Washers

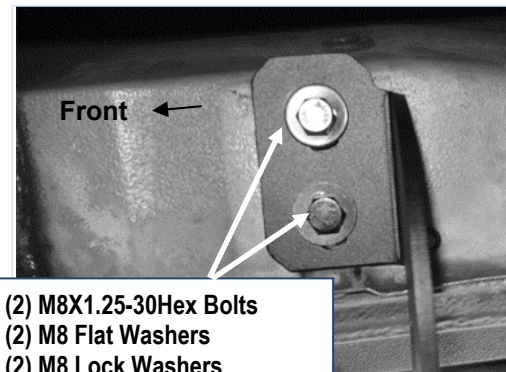
(Fig 4) Passenger Center Mounting Bracket Installed

STEP 5

Move to the Passenger Side Rear Mounting location. Repeat **Step 4** to install Passenger Rear Mounting Bracket (**PCM/PRM**), (**Fig 5 & 6**). Do not tighten hardware at this time.



(Fig 5) Passenger Side Rear Mounting Location



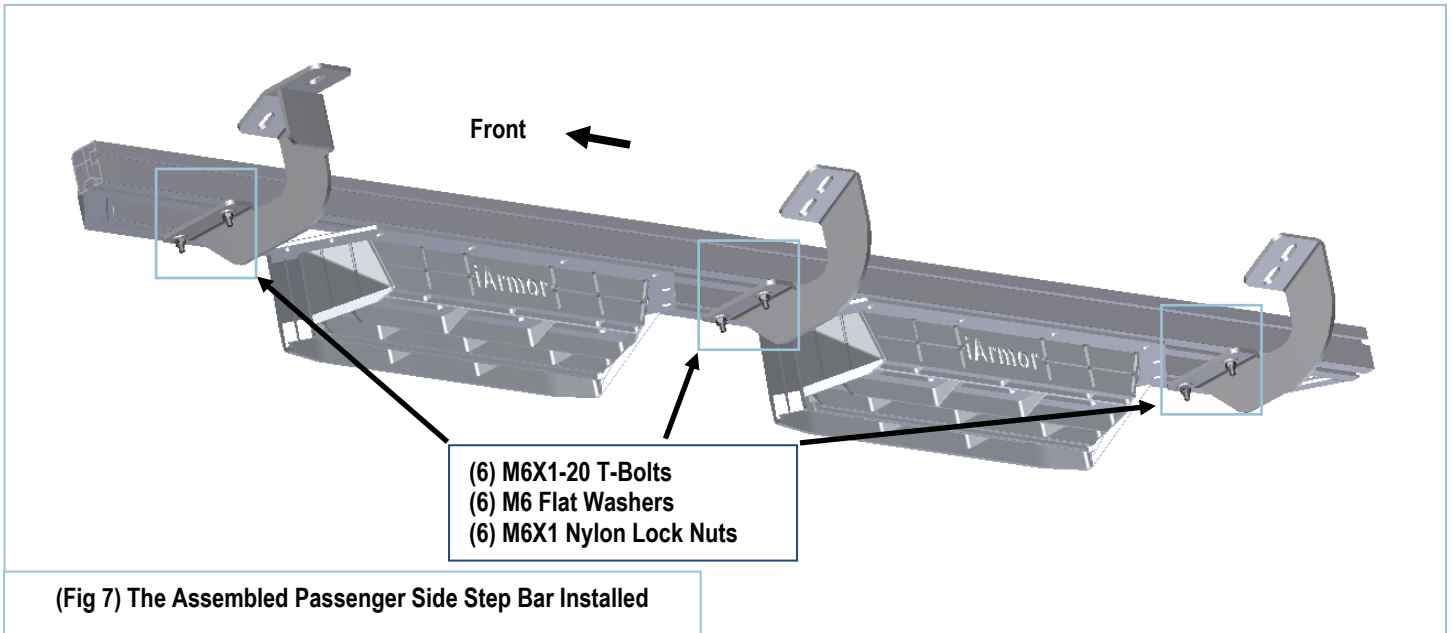
(2) M8X1.25-30Hex Bolts
(2) M8 Flat Washers
(2) M8 Lock Washers

(Fig 6) Passenger Rear Mounting Bracket Installed

STEP 6

Once 3 passenger side mounting brackets are installed, attach the Assembled Passenger Side Step Bar onto the mounting brackets with (6) M6X1-20 T-Bolts, (6)M6 Flat Washers and (6) M6X1 Nylon Lock Nuts, (**Fig 7**). Do not tighten hardware.

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STEP 7

Level and adjust the step bar properly and tighten all hardware.

STEP 8

Mover to the driver side of the vehicle. Repeat **steps 2-7** to install the driver side step bar.

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.