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IARMOR EDGE™

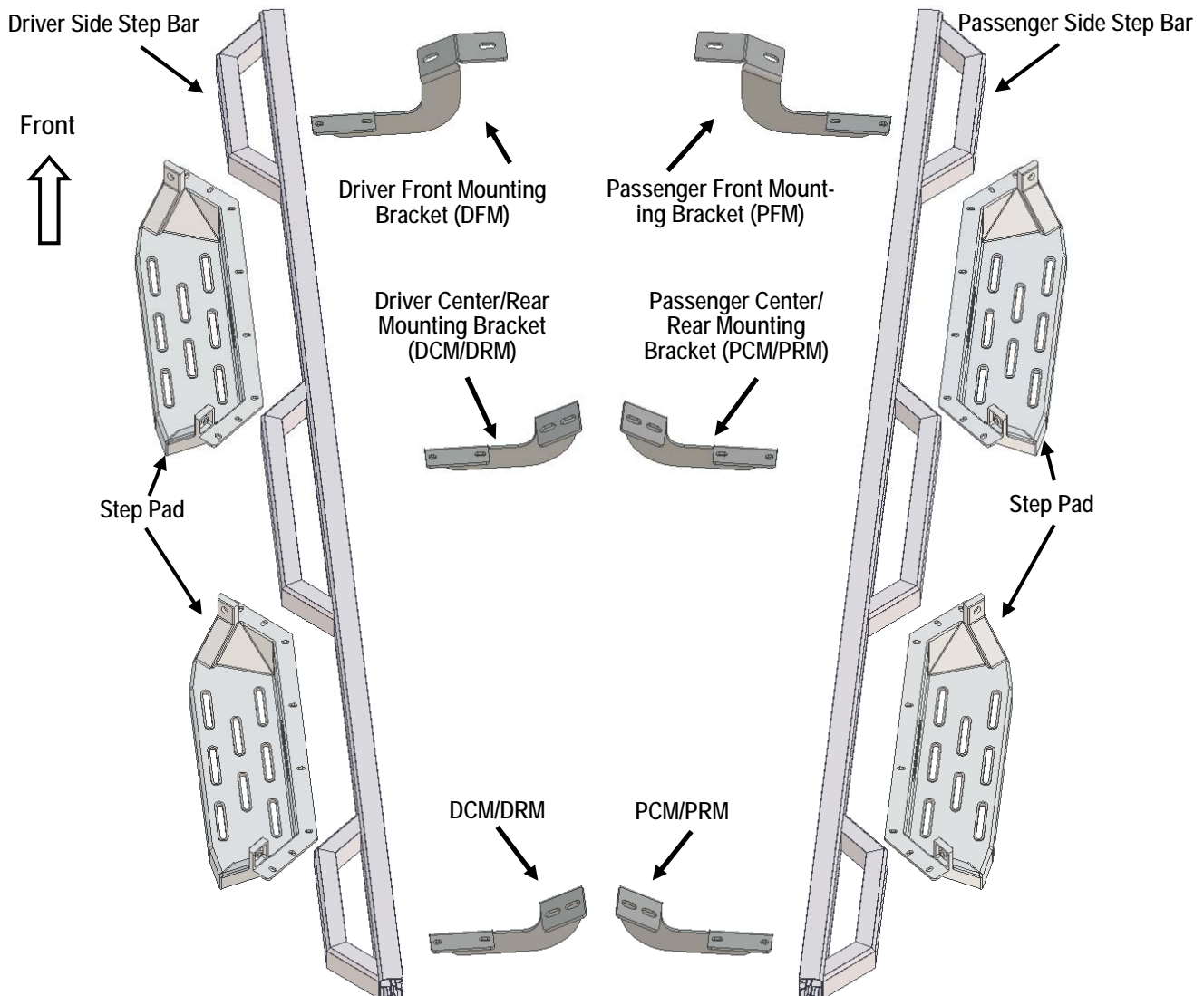
PART#: IA-N058

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

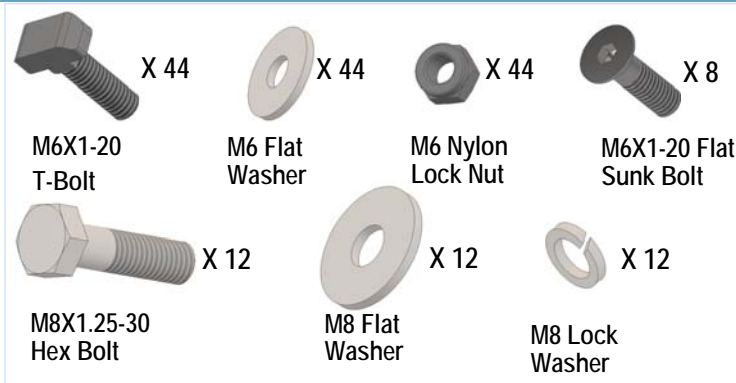
Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94



Customer Support: info@iarmorauto.com

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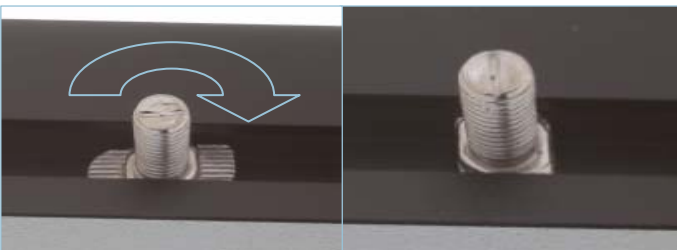
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20 T-Bolts, (32) M6 Flat Washers, (32) M6 Nylon Lock Nuts and (8) M6X1-20 Flat Sunk Head Bolts.

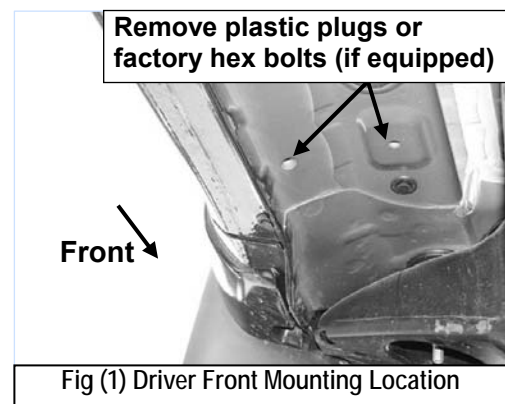


(2) M6X1-20 Flat Sunk Head Bolts



STEP 2

Starting on the driver side front of the vehicle, remove the existing (2) factory bolts, (or plastic plugs) (Fig 1). This will be the mounting location for the driver side front Mounting Bracket.



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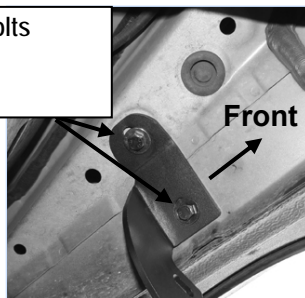
STEP 3

Select the Driver Front Mounting Bracket (DFM), (Fig 2). Attach the Bracket to the vehicle using the included (2) M8X1.25-30 Hex Bolts, (2) M8 Lock Washers and (2) M8 Flat Washers, (Fig 3). Do not tighten hardware at this time.



(Fig 2) Driver Front Mounting Bracket

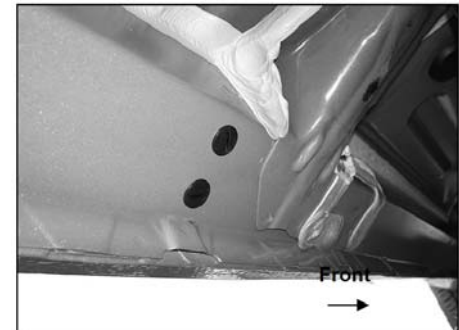
(2) M8X1.25-30 Hex Bolts
(2) M8 Lock Washers
(2) M8 Flat Washers



(Fig 3) Driver Front Bracket Installed

STEP 4

Move along the side panel to the next mounting location closest to the front Bracket, (Fig 4). Repeat Step 2 & 3 to install the Driver Center Mounting Bracket (DCM/DRM), (Fig 5).

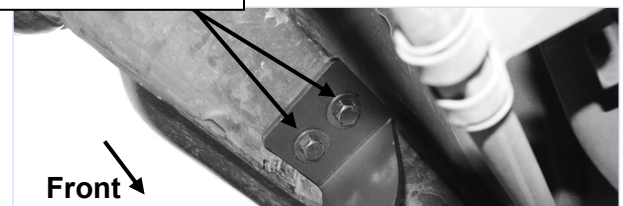


(Fig 4) Example of Center and Rear Locations

STEP 5

Next, move to the last mounting location at the back of the cab. Select the Driver Rear Mounting Bracket (DCM/DRM). Repeat Steps 2 & 3 to install the rear Bracket, (Fig 5).

(2) M8X1.25-30 Hex Bolt
(2) M8 Flat Washer
(2) M8 Lock Washer



(Fig 5) Driver Center and Rear Bracket Installed

STEP 6

Attach the Driver Side Bar to the Mounting Brackets with (6) M6X1-20 T-Bolts, (6) M6 flat washers and (6) M6 Nylon Lock Nuts, (Fig 6). Do not tighten hardware.

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STEP 7

Level and adjust the Bar properly and tighten all hardware.
NOTE: Torque all M6 nylon lock nuts to 7 lb-ft.

STEP 8

Repeat Steps 2—7 for passenger side step bar installation.

STEP 9

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

(Fig 6) Driver Side Step Bar Installation

