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IARMOR EDGE™

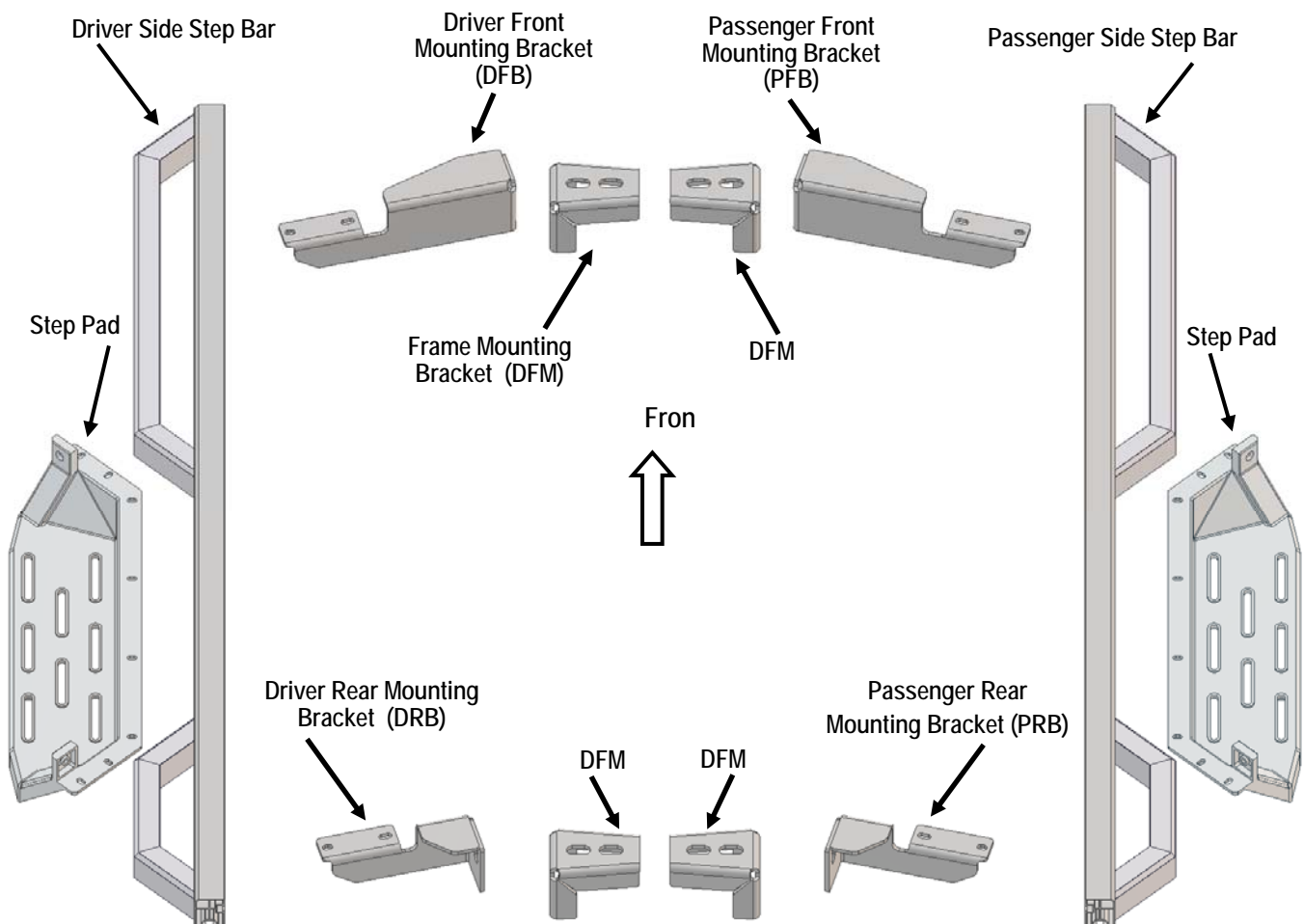
PART#: IA-N084

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

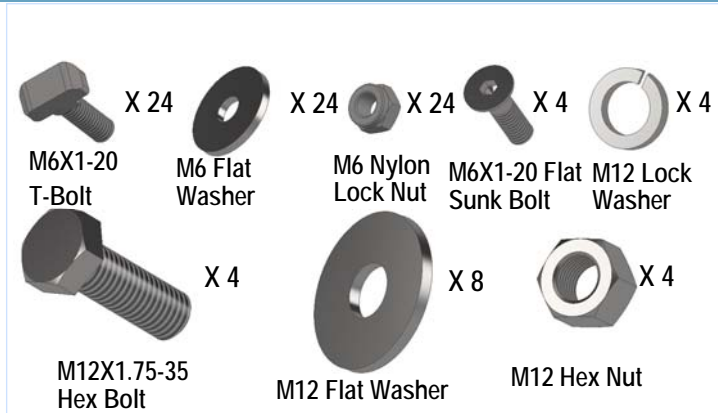
Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94



Customer Support: info@iarmorauto.com

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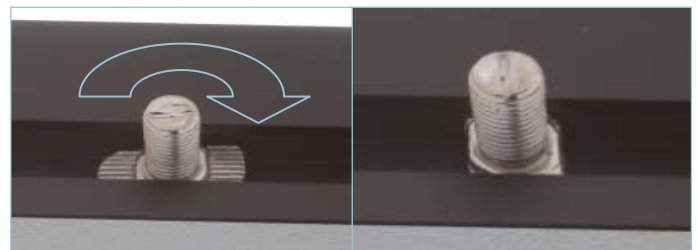
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Install the Step Pads onto the step bars with (16) M6X1-20 T-Bolts, (16) M6 Flat Washers, (16) M6 Nylon Lock Nuts and (4) M6X1-20 Flat Sunk Head Bolts.



(2) M6X1-20 Flat Sunk Head Bolts



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STEP 2

Start installation toward the front of the driver side of the vehicle. Remove the factory body mount bolt (Fig 1). Select (1) Frame Mounting Bracket (DFM). Insert the factory body mount bolt through the appropriate slot, the rubber bushing and back into the vehicle. NOTE: Do not remove the rubber bushing. The Mounting Bracket will install over the rubber bushing. **IMPORTANT:** The Brackets are equipped with (2) mounting slots. Determine correct model year for proper installation (Fig 2-3). Note:

- a. 1987 - 1995 Vehicles: Use the inner slot. Do not tighten hardware at this time.
- b. 1997 - 2006 Vehicles: Use the outer slot closer to the bend in the Bracket. Do not tighten hardware at this time.



(Fig 1) Remove Factory Body Mount Bolt

**1987 - 1995 Vehicles:
Use the inner slot**

**1997 - 2006 Vehicles:
Use the outer slot
closer to the bend in
the Bracket**



Fig 2

**Re-use the factory hex bolt to
attach the Bracket to rubber
bushing and body mount**

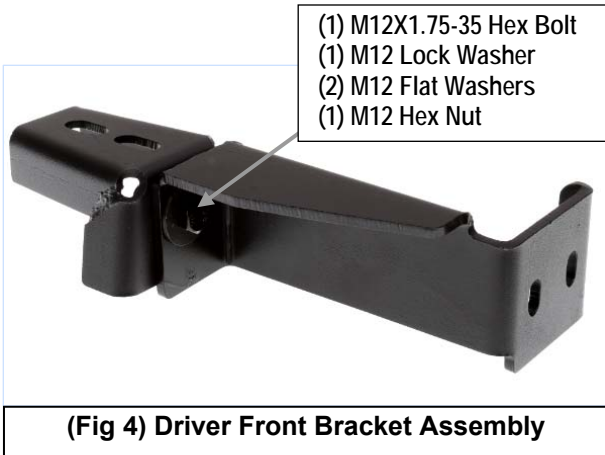


(Fig 3) Frame Bracket Installed

STEP 3

Select (1) Driver Front Mounting Bracket (DFB), attach to the frame mounting bracket with (1) M12X1.75-35 Hex Bolt, (2) M12 Flat Washers, (1) M12 Lock Washer and (1) M12 Hex Nut (Fig 4).

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STEP 4

Repeat **Step 2-3** for rear Mounting Bracket installation.

STEP 5

Attach the Driver Side Bar to the Mounting Brackets with (4) M6X1-20 T-Bolts, (4) M6 Flat Washers and (4) M6 Nylon Lock Nuts, (Fig 5). Do not tighten hardware at this time.

STEP 6

Level and adjust the Bar properly and tighten all hardware.
NOTE: Torque all M6 nylon lock nuts to 7 lb-ft.

STEP 7

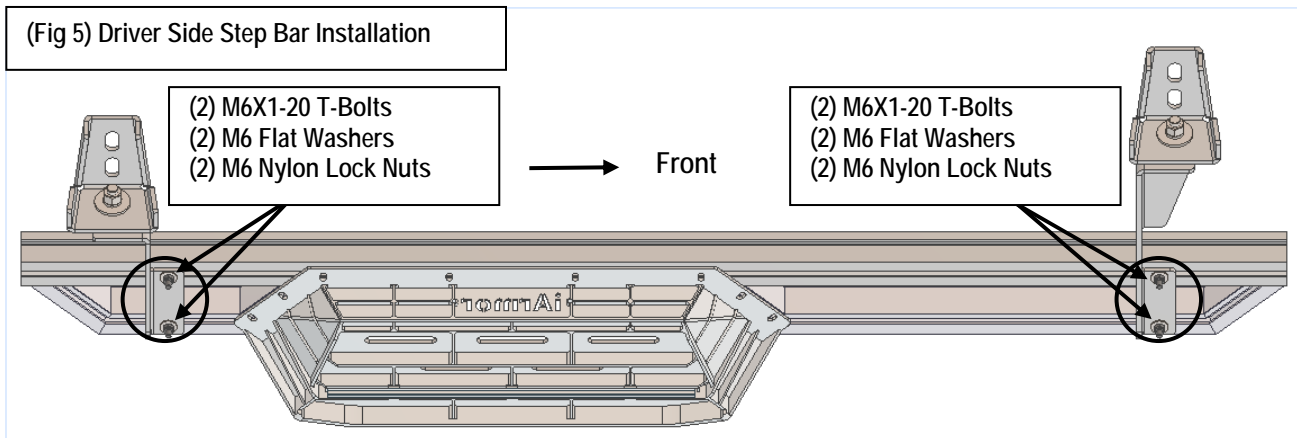
Repeat **Steps 2—6** for passenger side step bar installation.

STEP 8

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.



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