

IARMOR EDGE™

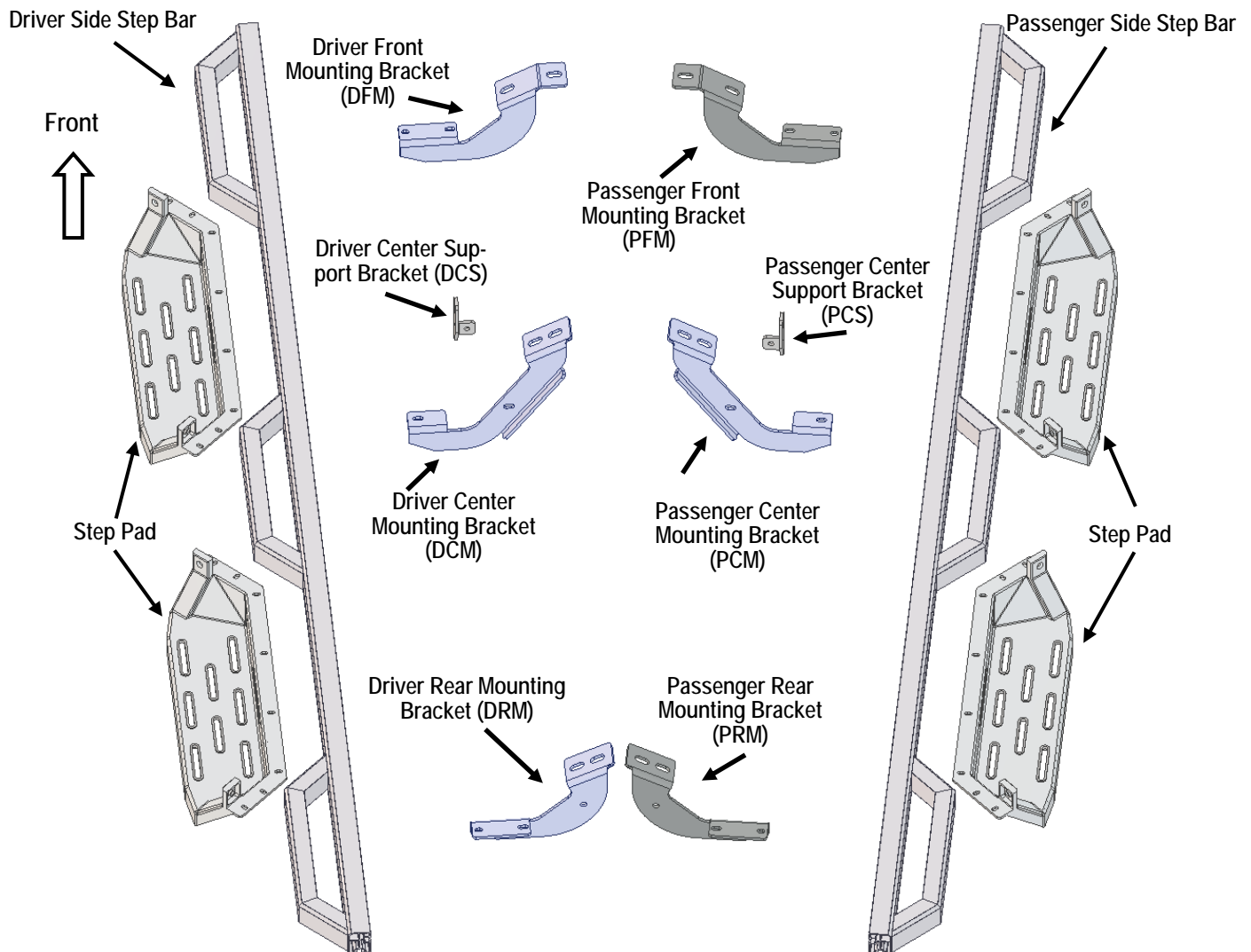
PART#: IA-N097

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

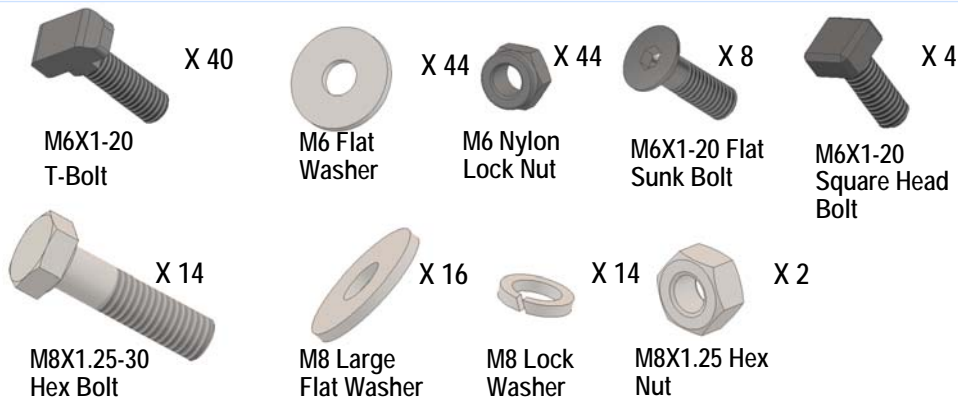
Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94



Customer Support: info@iarmorauto.com

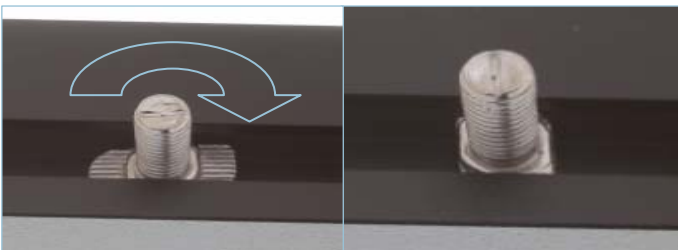
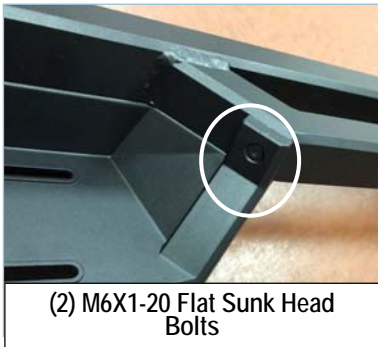
iArmor®



The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

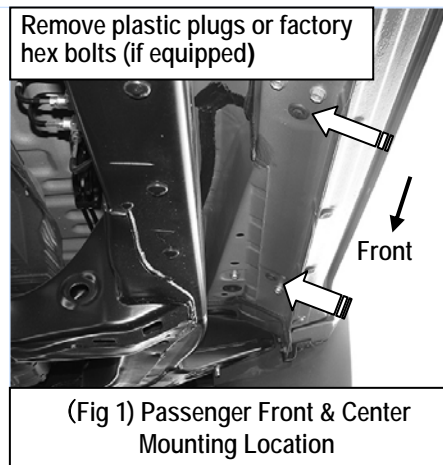
STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20 T-Bolts, (32) M6 Flat Washers, (32) M6 Nylon Lock Nuts and (8) M6X1-20 Flat Sunk Head Bolts.



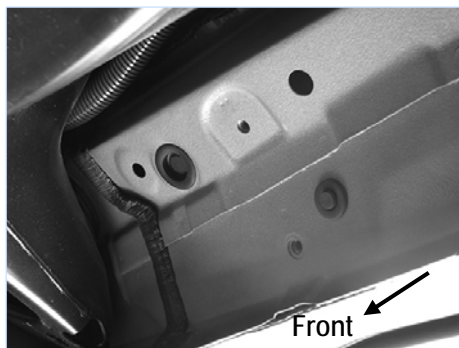
STEP 2

Start on the passenger side front of the vehicle, remove the plastic plugs or hex bolts covering the (2) threaded holes in the body panel, (Fig 1 & 2).



Customer Support: info@iarmorauto.com

iArmor®



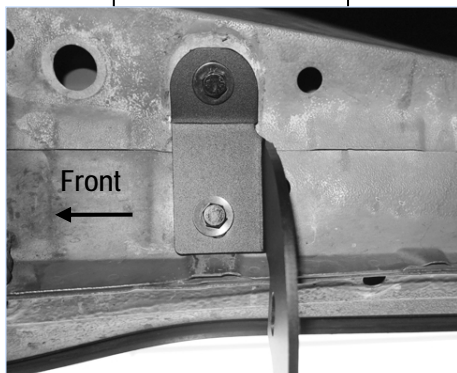
(Fig 2) Passenger Front Mounting Location

STEP 3

Select the Passenger Front Mounting Bracket (PFM), (Fig 3). Attach the bracket to the vehicle using the included (2) M8X1.25-30 Hex Bolts, (2) M8 Lock Washers and (2) M8 Large Flat Washers, (Fig 4). Do not tighten hardware at this time.



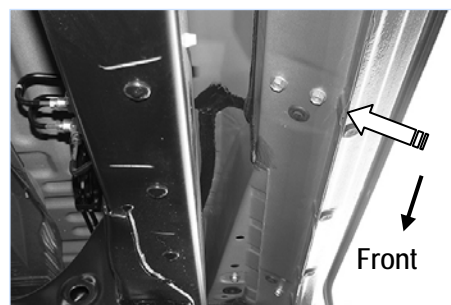
(Fig 3) Passenger Front Mounting Bracket (PFM)



(Fig 4) Passenger Front Mounting Bracket Installed

STEP 4

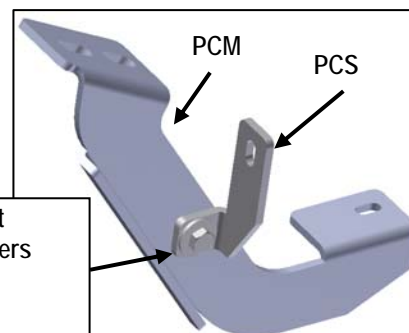
Move to passenger center mounting location, (Fig 1). NOTE: The Tundra has (4) mounting locations along the bottom of the body. Installation will use the 1st, 2nd and 4th mounting locations only for the Running Board Brackets.



(Fig 5) Passenger Center Mounting Location

STEP 5

Assemble the Passenger Center Mounting Bracket (PCM) and Passenger Center Support Bracket (PCS) with (1) M8X1.25-30 Hex Bolt, (2) M8 Large Flat Washers, (1) M8 Lock Washer and (1) M8X1.25 Hex Nut.



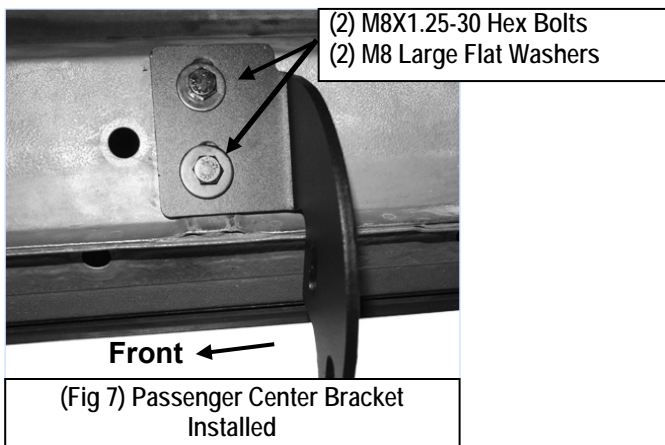
- (1) M8x1.25-30 Hex Bolt
- (2) M8 Large Flat Washers
- (1) M8 Lock Washers
- (1) M8X1.25 Hex Nut

(Fig 6) Passenger Center Mounting Bracket Assembly

iArmor®

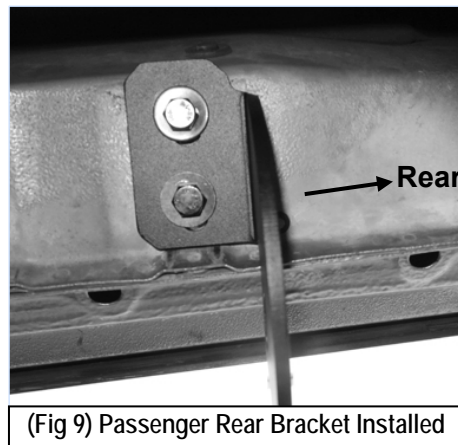
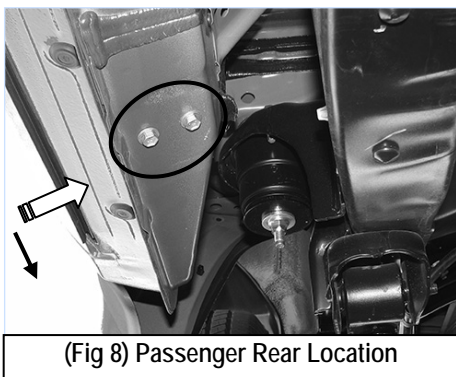
STEP 6

Install the Passenger Center Mounting Bracket on the vehicle with (2) M8X1.25-30 Hex Bolts and (2) M8 Large Flat Washers. (Fig 7)



STEP 7

Continue to the last mounting location at the back of the cab, (Fig 8). Repeat Step 3 to install the Passenger Side Rear Bracket with (2) M8X1.25-30 Hex Bolts and (2) M8 Large Flat Washers, (Fig 9).



STEP 8

Once all (3) Brackets have been fully installed, attach the Assembled Step Bar onto the brackets with (4) M6X1-20 T-Bolts, (2) M6X1-20 Square Head Bolts, (6) M6 Flat Washers and (6) M6 Nylon Lock Nuts, (Fig 10).

STEP 9

Level and adjust the Running Board as desired and tighten all hardware.

STEP 10

Repeat Steps 2—9 for driver side Step Bar installation.

iArmor®

STEP 11

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

