

## IARMOR EDGE™

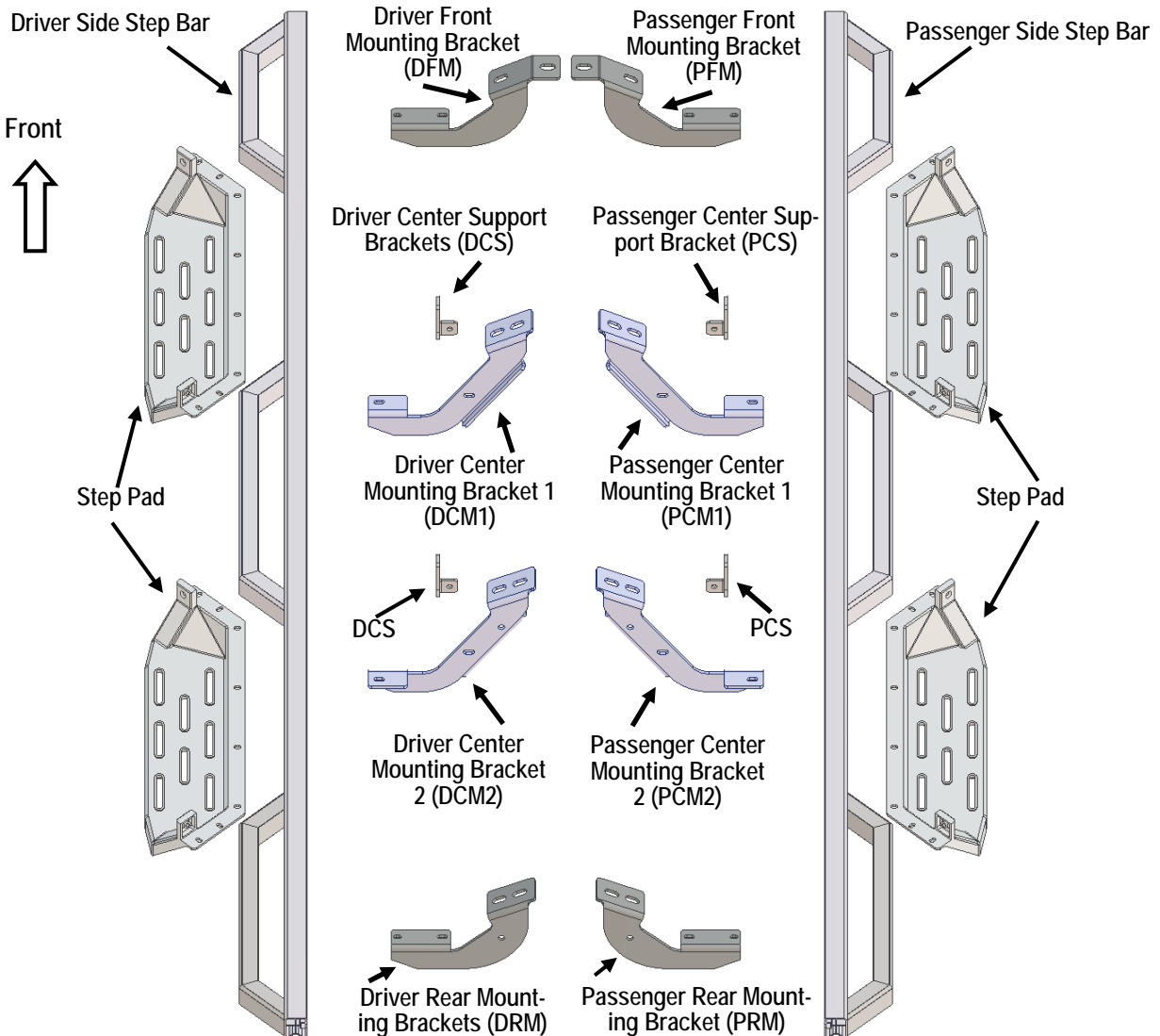
PART#: IA-N098

### BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

### Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94



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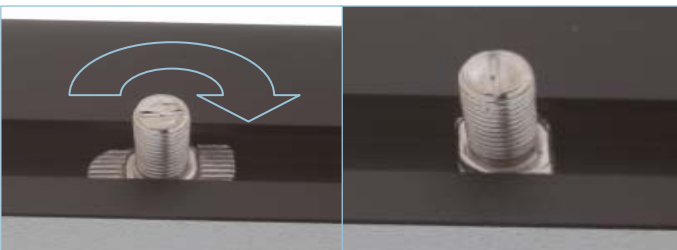
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

## STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20 T-Bolts, (32) M6 Flat Washers, (32) M6 Nylon Lock Nuts and (8) M6X1-20 Flat Sunk Head Bolts.



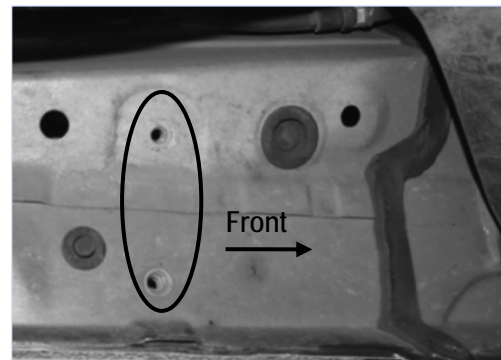
(2) M6X1-20 Flat Sunk Head Bolts



(8) M6X1-20 T-Bolts  
(8) M6 Flat Washers  
(8) M6 Nylon Lock Nuts

## STEP 2

Starting on the driver side front of the vehicle, remove the plastic plugs or hex bolts covering the (2) threaded holes in the body panel, (Fig 1).



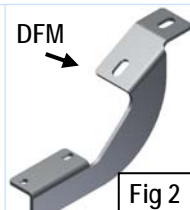
(Fig 1) Driver Front Mounting Location

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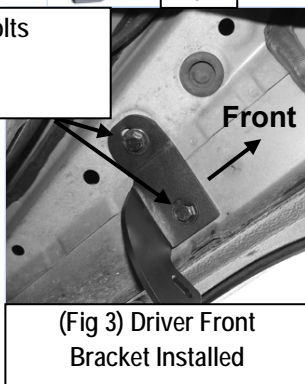
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## STEP 3

Select the Driver side front Mounting Bracket (DFM), (Fig 2). Attach the Bracket to the vehicle using the included (2) M8X1.25-30 Hex Bolts, (2) M8 Lock Washers and (2) M8 Flat Washers, (Fig 3). Do not tighten hardware at this time.



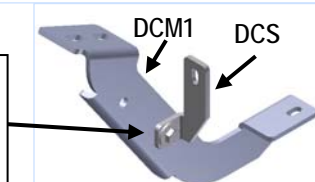
(2) M8X1.25-30 Hex Bolts  
(2) M8 Lock Washers  
(2) M8 Flat Washers



## STEP 4

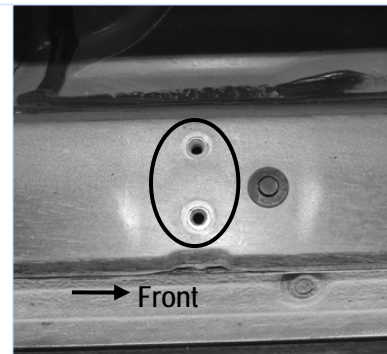
Assemble the Driver Center Mounting Bracket 1 (DCM1) and Driver Center Support Bracket (DCS) with (1) M8X1.25-30 Hex Bolt, (2) M8 Flat Washer, (1) M8 Lock Washer and (1) M8X1.25 Hex Nut, (Fig 4).

(1) M8X1.25-30 Hex Bolt  
(2) M8 Flat Washers  
(1) M8 Lock Washer  
(1) M8X1.25 Hex Nut

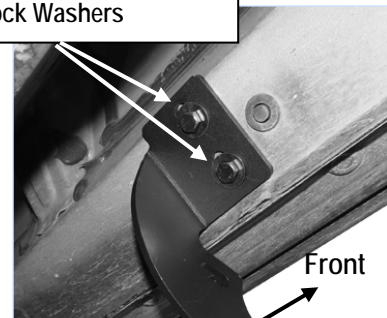


## STEP 5

Move to the next mounting location; Install the Assembled Driver Center Mounting Bracket 1, with (2) M8X1.25-30 Hex Bolt, (2) M8 Flat Washer and (2) M8 Lock Washer, (Fig 5 & 6).



(2) M8X1.25-30 Hex Bolts  
(2) M8 Flat Washers  
(2) M8 Lock Washers

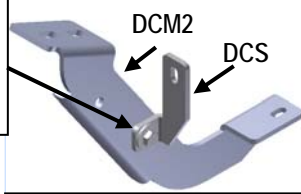


## STEP 6

Assemble the Driver Center Mounting Bracket 2 (DCM2) and Driver Center Support Bracket (DCS) with (1) M8X1.25-30 Hex Bolt, (2) M8 Flat Washer, (1) M8 Lock Washer and (1) M8X1.25 Hex Nut, (Fig 7).

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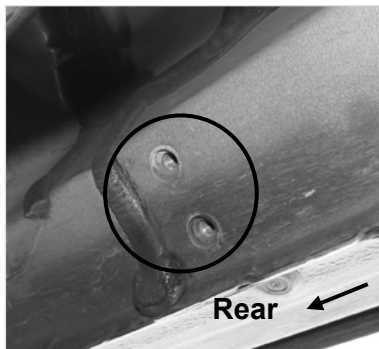
- (1) M8X1.25-30 Hex Bolt
- (2) M8 Flat Washers
- (1) M8 Lock Washer
- (1) M8X1.25 Hex Nut



(Fig 7) Driver Center Mounting Bracket 2 Assembly

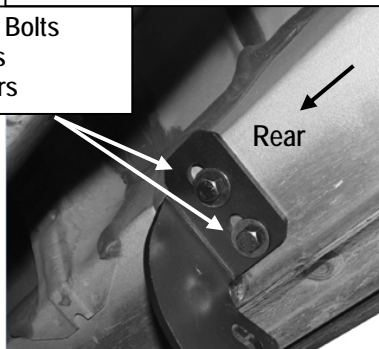
## STEP 7

Continue to the 3rd mounting location, (Fig 8). Repeat Step 5 to install the Assembled Driver Center Mounting Bracket 2 (Fig 9).



(Fig 8) Driver Center 2 Mounting Location

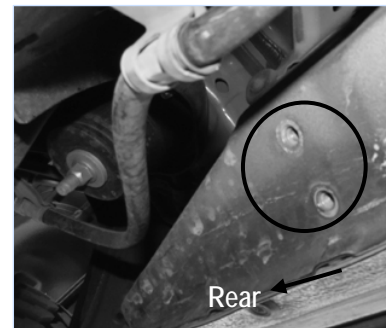
- (2) M8X1.25-30 Hex Bolts
- (2) M8 Flat Washers
- (2) M8 Lock Washers



(Fig 9) Driver Center Mounting Bracket 2 Installed

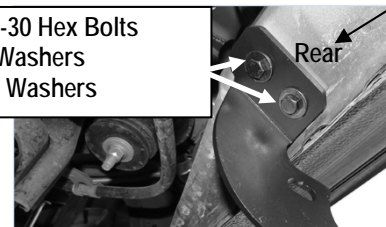
## STEP 8

Continue to the last mounting location at the back of the cab, (Fig 10). Repeat Step 5 to install (1) Driver Side Rear Mounting Bracket (DRM), (Fig 11).



(Fig 10) Driver Rear Mounting Location

- (2) M8X1.25-30 Hex Bolts
- (2) M8 Flat Washers
- (2) M8 Lock Washers



(Fig 11) Driver rear Bracket Installed

## STEP 9

Once all (4) Brackets have been fully installed, attach the Assembled Driver Step Bar onto the brackets with (4) M6X1-20 T-Bolts, (4) M6X1-20 Square Head Bolts, (8) M6 Flat Washers and (8) M6 Nylon Lock Nuts, (Fig 12). Do not tighten hardware at this time.

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## STEP 10

Level and adjust the Assembled Step Bar as desired and tighten all hardware.

## STEP 11

Repeat Steps 2—10 for passenger side Assembled Step Bar installation.

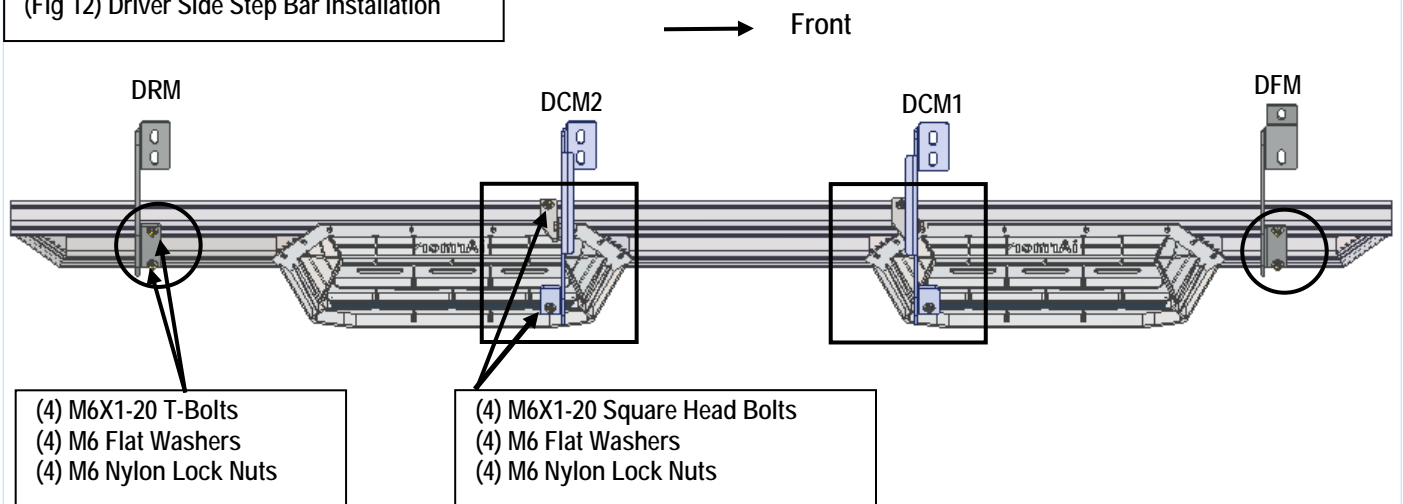
## STEP 12

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

### Attention

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

(Fig 12) Driver Side Step Bar Installation



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