

IARMOR EDGE™

PART#: IA-N106

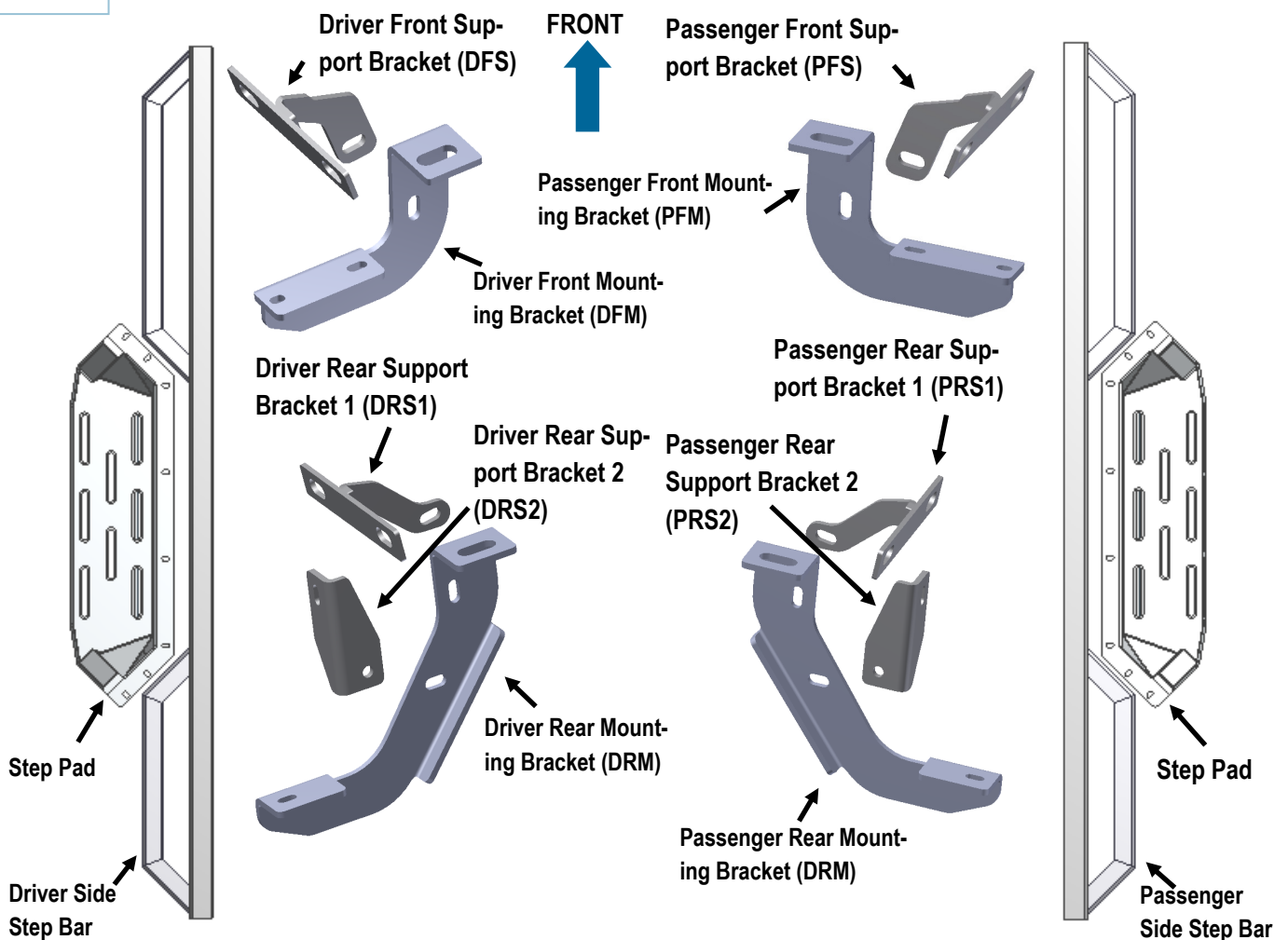
BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART LIST



Customer Support: info@iarmorauto.com

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X4

M10X1.5 Nut Plate



X4

M10X1.5-35 Hex Bolt



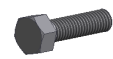
X4

M10 Flat Washer



X4

M10 Lock Washer



X10

M8X1.25-35 Hex Bolt



X4

M8 Large Flat Washer



X4

M8 Lock Washer



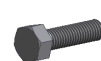
X12

M8 Flat Washer



X6

M8X1.25 Nylon Lock Nut



X8

M6X1-25 Hex Bolt



X40

M6 Large Flat Washer



X32

M6X1 Nylon Lock Nut



X20

M6X1-20 T-Bolt



X4

M6X1-20 Square Head Bolt



X4

M6X1-20 Flat Sunk Head Bolt

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Install the Step Pads onto the step bars with (16) M6x1-20 T-Bolts, (16) M6 Flat Washers, (16) M6X1Nylon Lock Nuts and (4) M6X1-20 Flat sunk head bolts.

(2) M6x1-20 Flat Sunk Head bolts



(8) M6x1-20 T-Bolts
(8) M6 Large Flat Washers
(8) M6X1 Nylon Lock Nuts



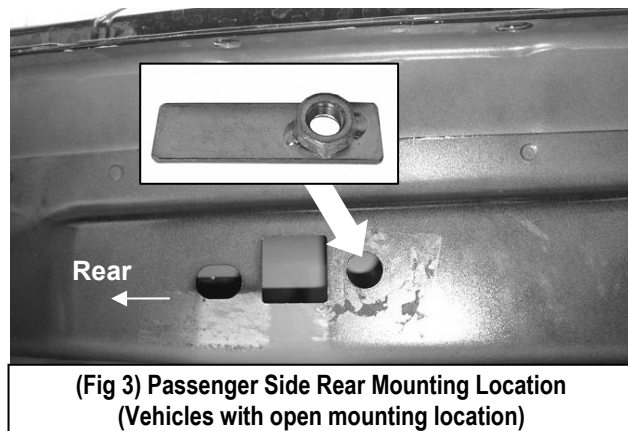
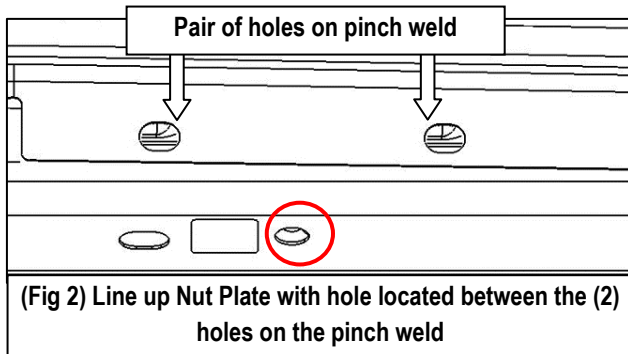
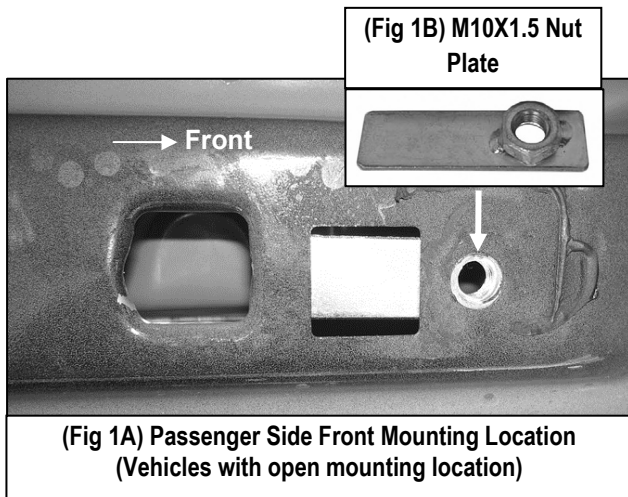
STEP 2

Start installation from the passenger front side of the vehicle. Determine if the vehicle has an open floor panel or a threaded hole in the floor panel:

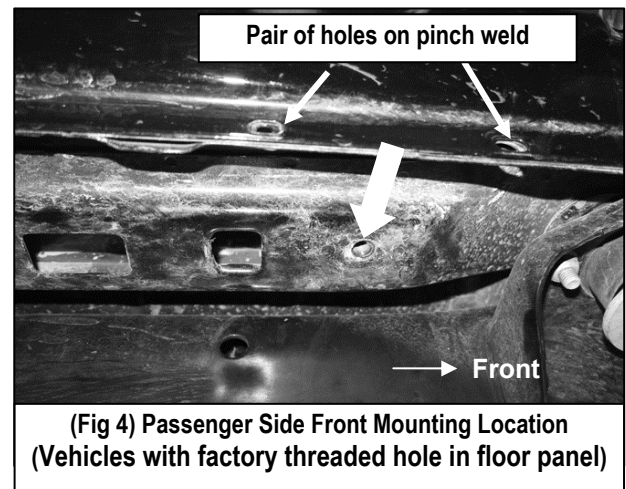
A. Vehicles with open mounting location:

a. Insert (1) M10X1.5 Nut Plate into the large square opening in the floor panel. Line up the threaded nut with the hole located between the pair of holes on the pinch weld, (**Fig 1A, 1B & 2**).

b. Move to the Passenger Side Rear Mounting Location, (**Fig 3**). Repeat **Step 2a** to insert the M10X1.5 Nut Plate into the rear opening on the floor panel.



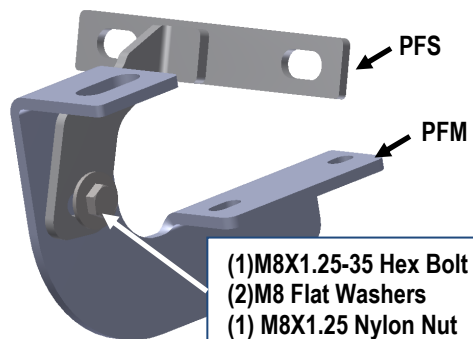
B. Vehicles with factory threaded hole in floor panel:
Locate the passenger side front and rear mounting locations, (Fig 4 & 5). Continue to **Step 3**.



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STEP 3

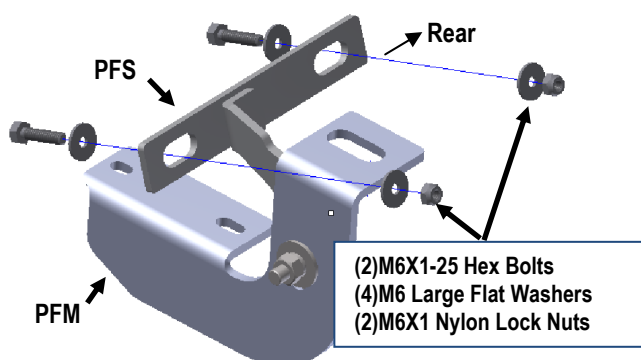
Assemble Passenger Front Mounting Bracket and Passenger Front Support Bracket (**Fig 6**). Do not fully tighten hardware at this time.



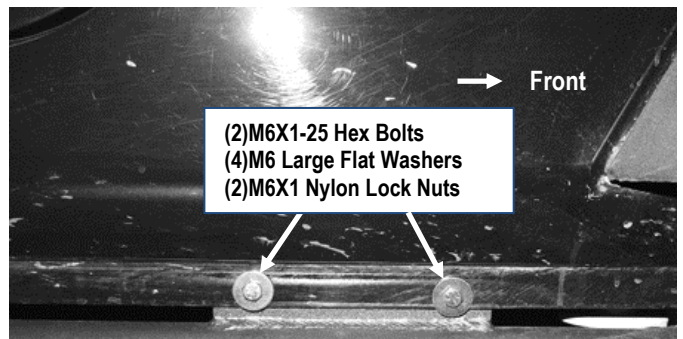
(Fig 6) Passenger Front Mounting Bracket Assembly

STEP 4

Attach the Passenger Front Support Bracket on the **back** of the pinch weld. Secure to the (2) pairs of holes on the pinch weld with (2) M6X1-25 Hex Bolts, (4) M6 Large Flat Washers & (2) M6X1 Nylon Lock Nuts (**Fig 7 & 8**). Do not fully tighten hardware at this time.



(Fig 7) Passenger Front Support Bracket Installed

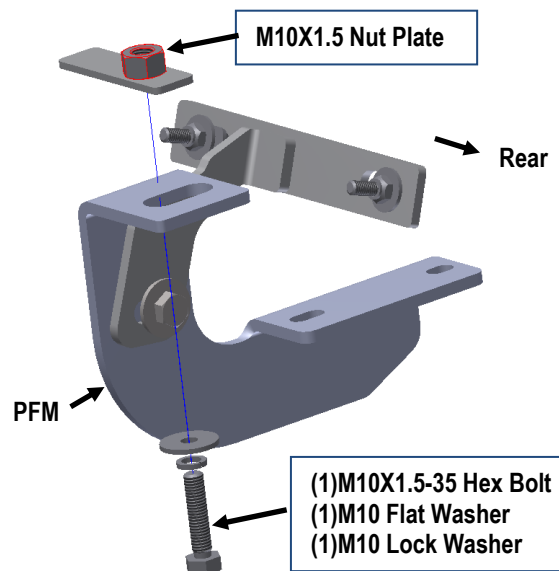


(Fig 8) Passenger Front Support Bracket Installed

STEP 5

Vehicles with open mounting location:

Bolt the Passenger Front Mounting Brackets to the M10X1.5 Nut Plate with (1) M10X1.5-35 Hex Bolt, (1) M10 Lock Washer and (1) M10 Flat Washer. (**Fig 9**). Do not fully tighten hardware at this time.



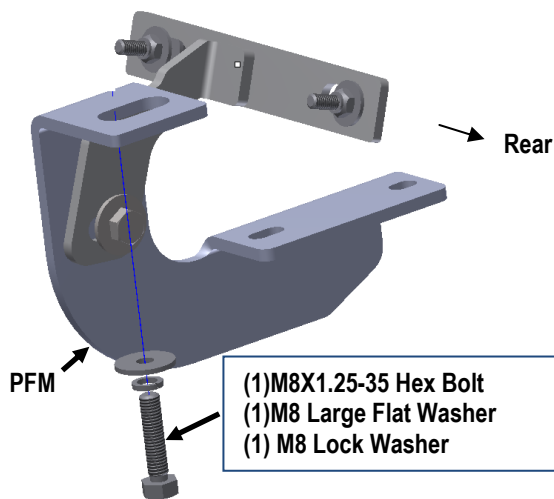
(Fig 9) Passenger Front Mounting Bracket Installed
(Vehicles with open mounting location)

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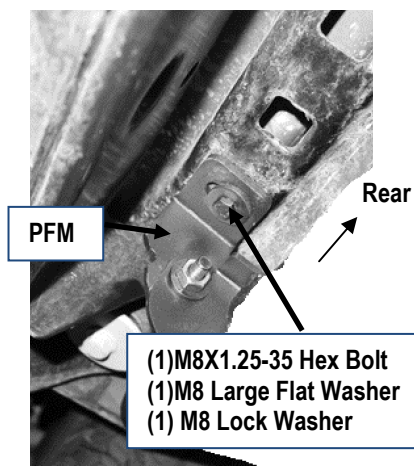
STEP 6

Vehicles with factory threaded hole in floor panel:

Bolt the Mounting Bracket to the threaded holes in the floor panel with (1)M8-X1.25-35 Hex Bolt, (1)M8 Large Flat Washer, (1) M8 Lock Washer (Fig 10,11). Do not fully tighten hardware.



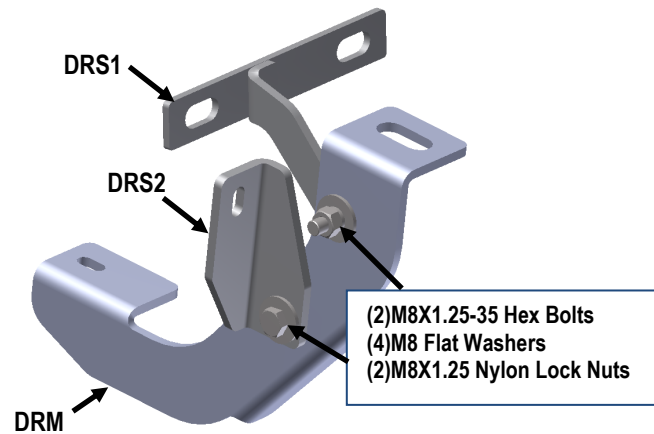
(Fig 10) Passenger Front Mounting Bracket Installed (Vehicles with factory threaded hole in floor panel)



(Fig 11) Passenger Front Mounting Bracket Installed (Vehicles with factory threaded hole in floor panel)

STEP 7

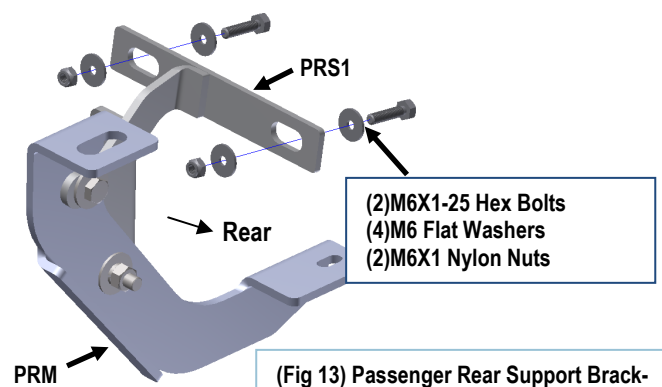
Assemble Passenger Rear Mounting Bracket (PRM) and Passenger Rear Support Brackets (PRS1& PRS2) (Fig 12). Do not fully tighten hardware at this time.



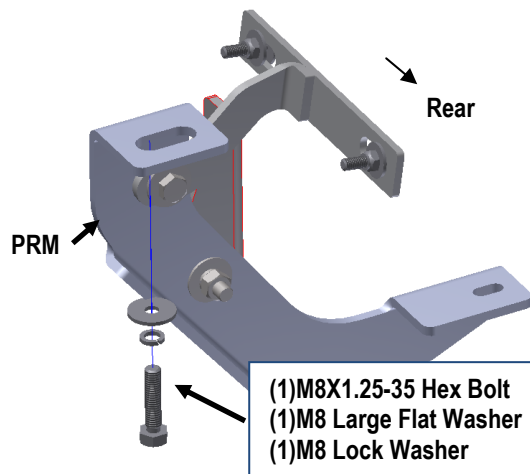
(Fig 12) Passenger Rear Mounting Bracket Assembly

STEP 8

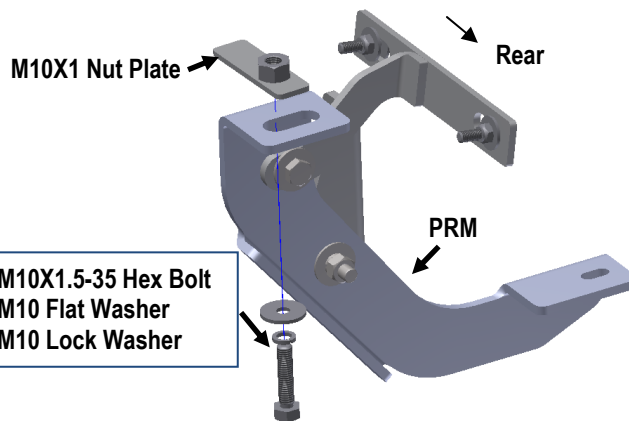
Install the Assembled Passenger Rear Mounting Bracket onto the vehicle, (Fig 13-16).



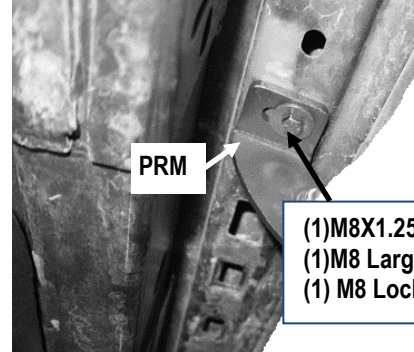
(Fig 13) Passenger Rear Support Bracket 1 Mounted to Pinch Weld



(Fig 14) Passenger Rear Mounting Bracket Installed
(Vehicles with factory threaded hole in floor panel)



(Fig 15) Passenger Rear Mounting Bracket Installed
(Vehicles with open mounting location)

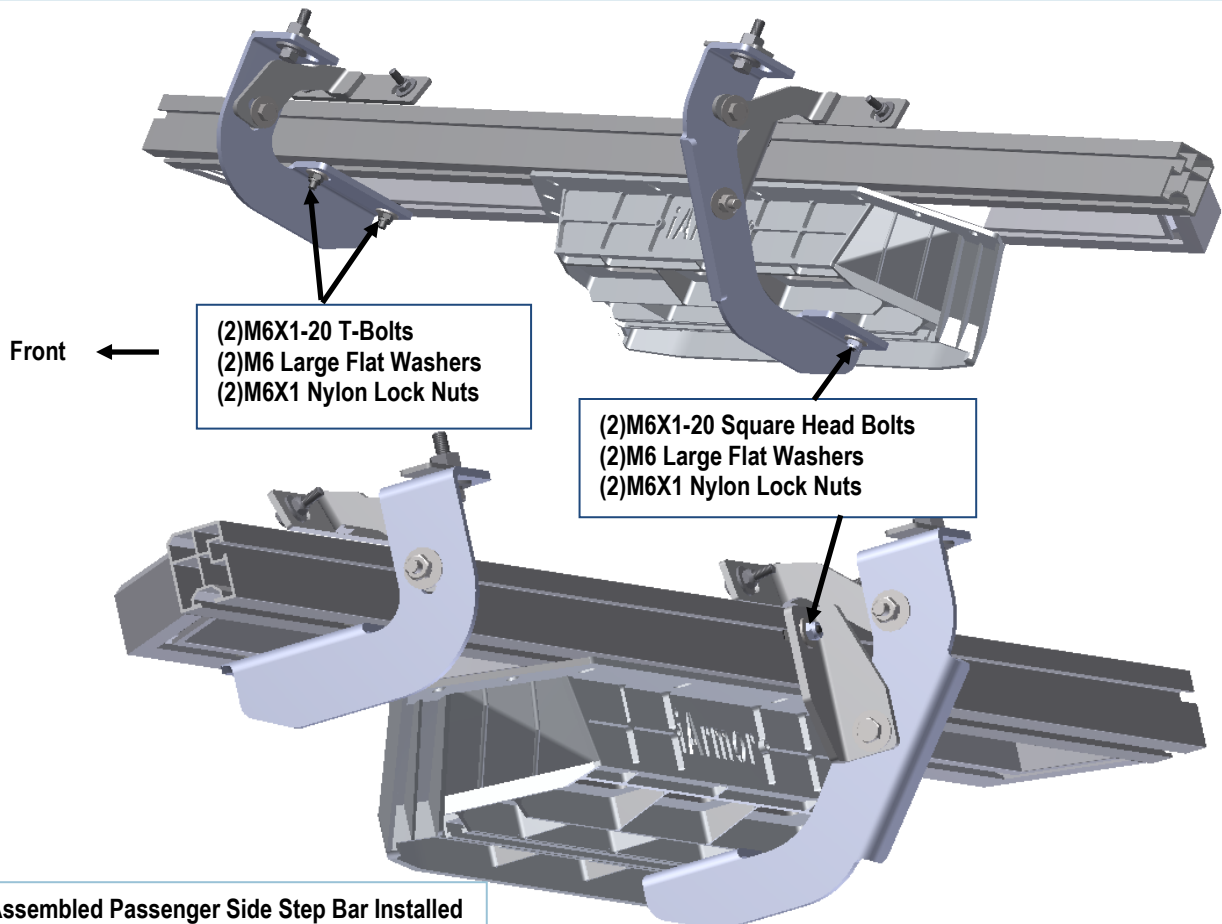


(Fig 16) Passenger Rear Mounting Bracket Installed

STEP 9

Once (2) passenger side brackets are installed, attach the Assembled Passenger Side Step Bar onto the Mounting Brackets with (2) M6X1-20 T-Bolts, (2) M6X1-20 Square Head Bolts, (4) M6 flat washers and (4) M6x1 Nylon Lock Nuts, (Fig 17). Do not tighten hardware.

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STEP 10

Level and adjust the Assembled Passenger Side Step Bar properly and tighten all hardware.
Repeat Step 2-9 for the Driver Side Step Bar installation.

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.