

IARMOR EDGE™

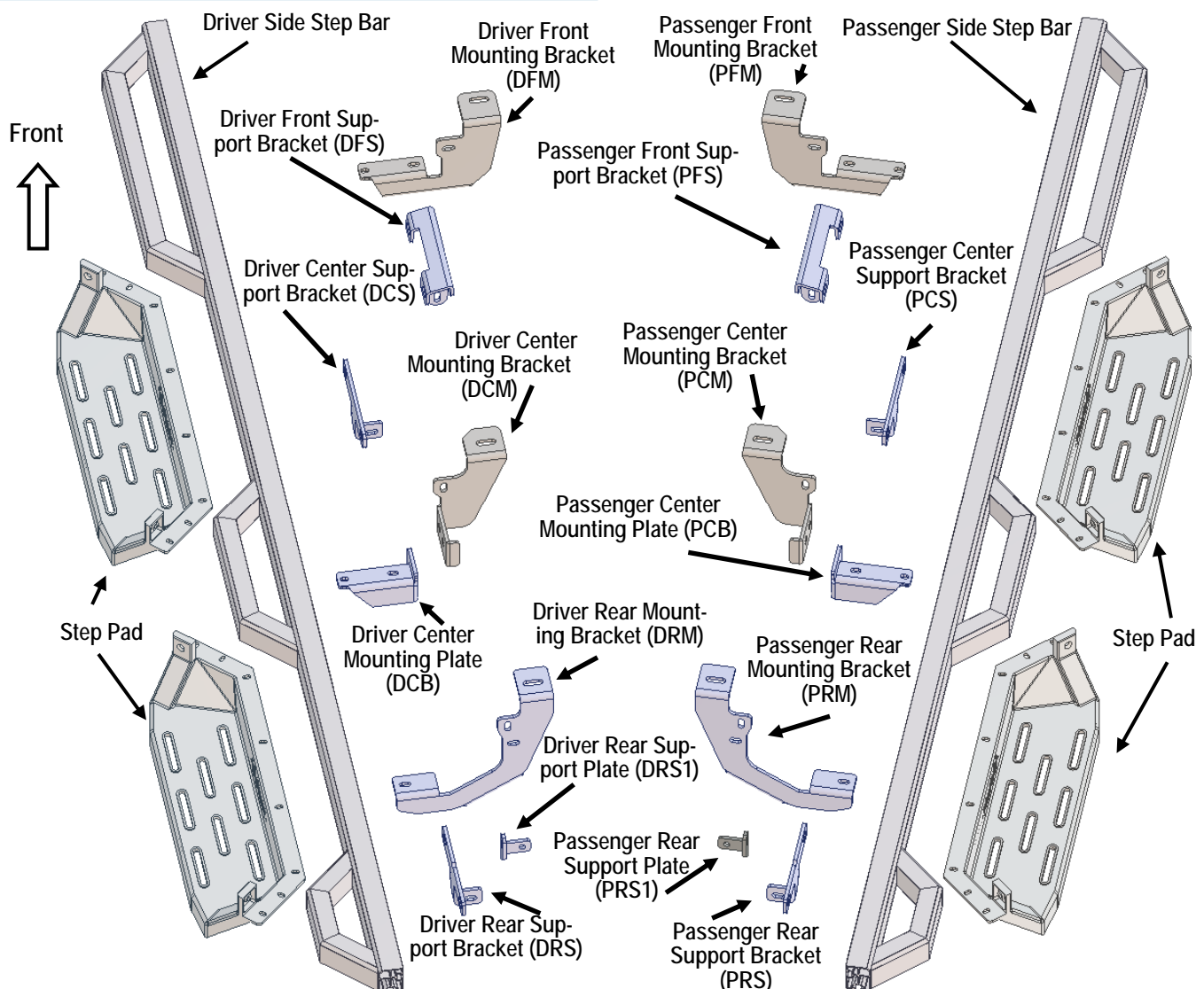
PART#: IA-N111

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

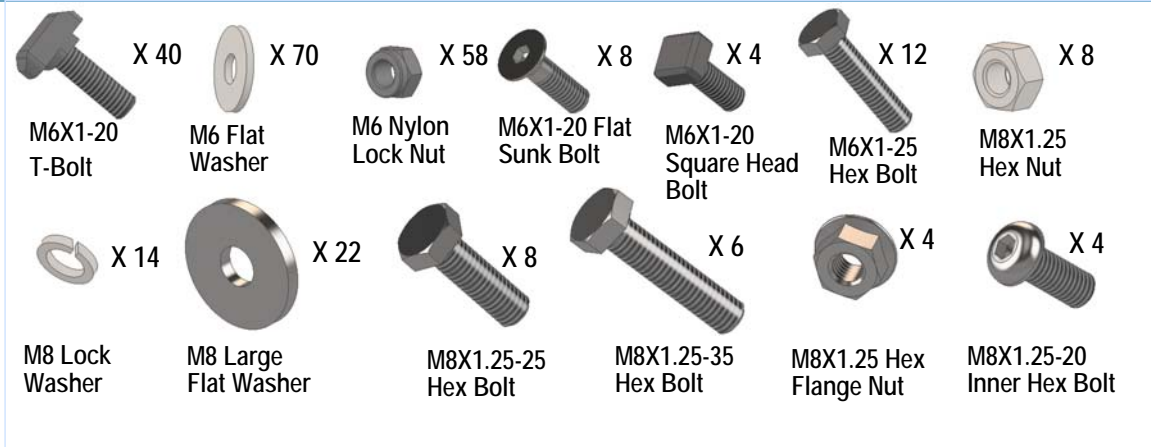
Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94



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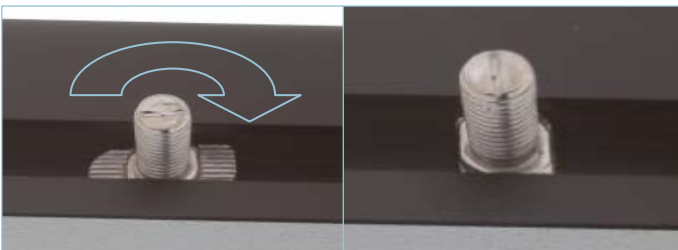
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20 T-Bolts, (32) M6 Flat Washers, (32) M6X1 Nylon Lock Nuts and (8) M6X1-20 Flat Sunk Head Bolts.

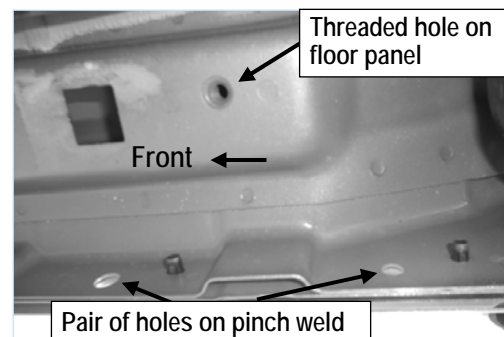


(2) M6X1-20 Flat Sunk Head Bolts



STEP 2

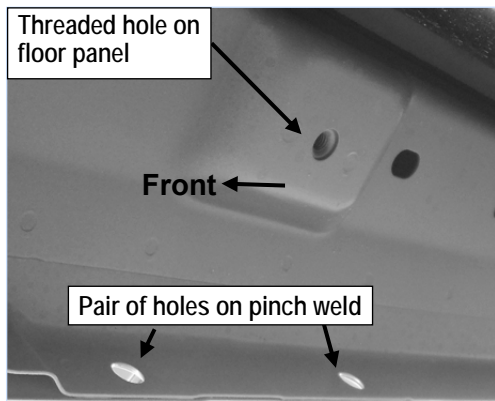
Start installation on the passenger side of the vehicle. The mounting brackets locations as shown on (Fig 1-3) Attach brackets onto the holes in the pinch weld and the small factory threaded hole directly behind the pinch weld.



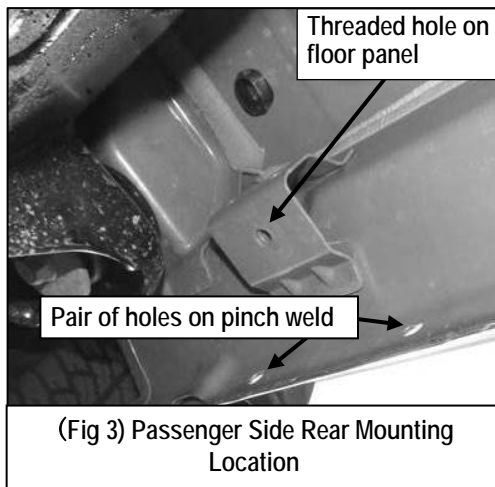
(Fig 1) Passenger Side Front Mounting Location

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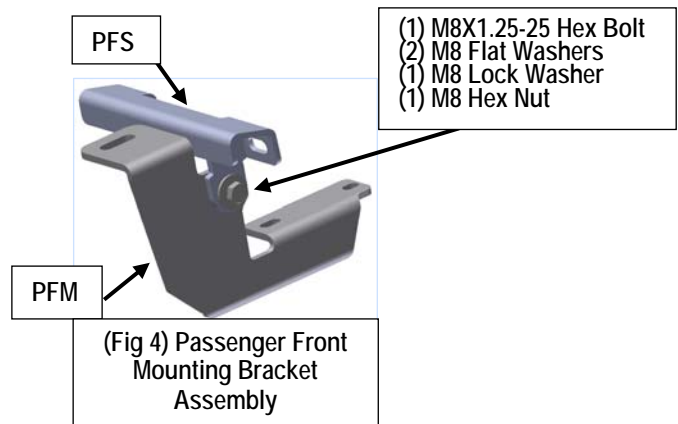
(Fig 2) Passenger Side Center Mounting Location



(Fig 3) Passenger Side Rear Mounting Location

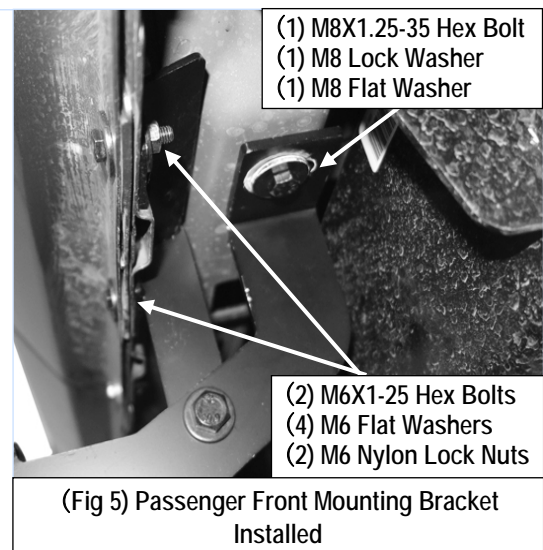
STEP 3

Assemble Passenger Front Mounting Bracket (PFM) and Passenger Front Support Bracket (PFS) with (1) M8X1.25-25 Hex Bolt, (2) M8 Flat Washers, (1) M8 Lock Washer and (1) M8 Hex Nut, (Fig 4). Don't tighten hardware.



STEP 4

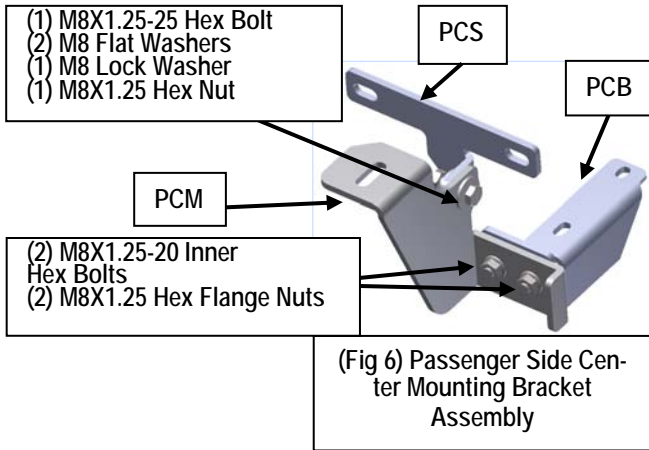
Install the Assembled Passenger Front Mounting Bracket on the vehicle, (Fig 5).



STEP 5

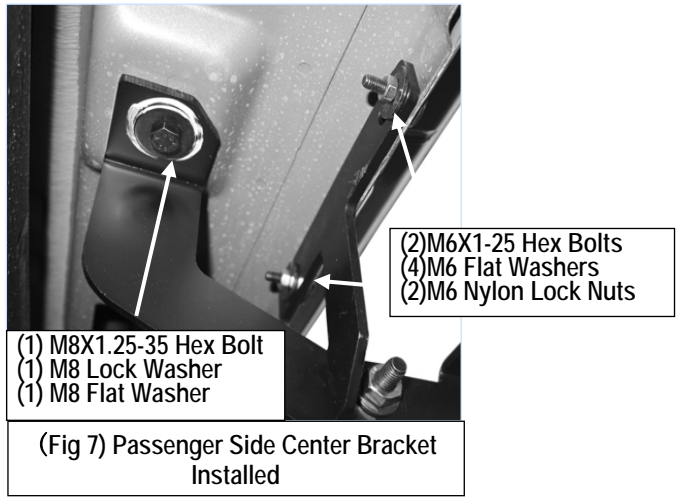
Assemble the Passenger Side Center Mounting Bracket (PCM) and Passenger side Center Support Bracket (PCS) and Passenger Center Mounting Plate (PCB), (Fig 6). Don't tighten hardware.

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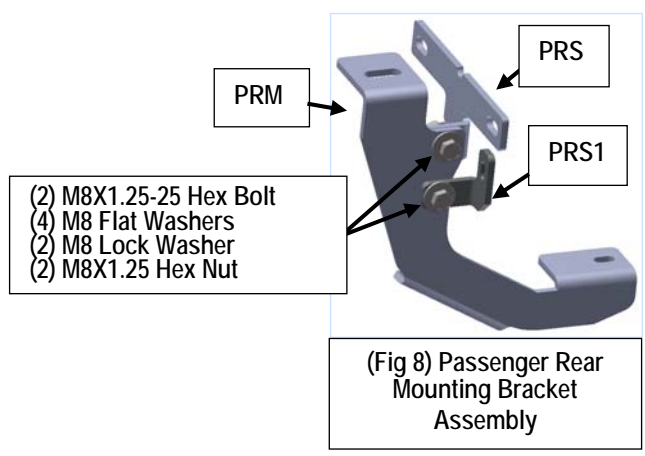
STEP 6

Install the Assembled Passenger Center Mounting Bracket on the vehicle, (Fig 7).



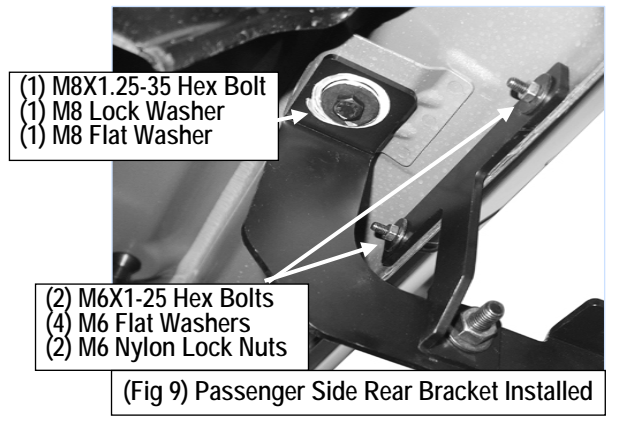
STEP 7

Assemble the Passenger Side Rear Mounting Bracket (PRM) and Passenger side Rear Support Bracket (PRS) and Passenger Rear Support Plate (PRS1), (Fig 8). Don't tighten hardware.



STEP 8

Install the Assembled Passenger Rear Mounting Bracket on the vehicle, (Fig 9).



STEP 9

Once all (3) brackets are installed, attach the Assembled Passenger Side Step Bar onto the Brackets, (Fig 10).

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STEP 10

Level and adjust the Assembled Step Bar properly and tighten all hardware. **NOTE:** Torque all M6 nylon lock nuts to 7 lb-ft.

STEP 11

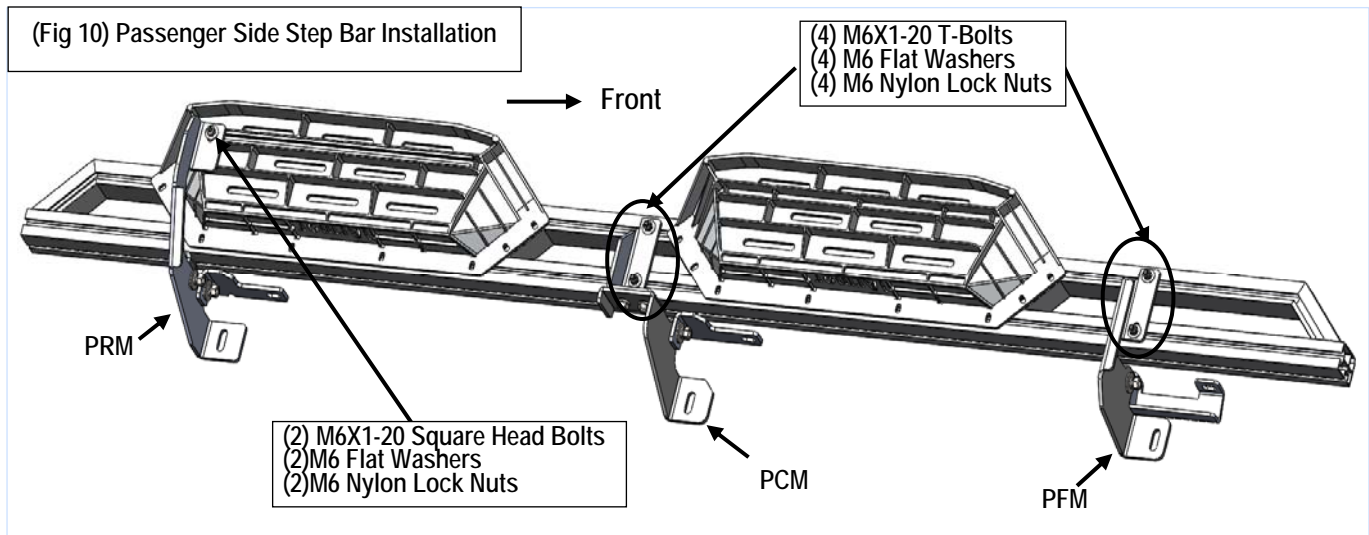
Repeat **Step 2-10** for the Driver Side Step Bar installation. Installation completed!!!

STEP 12

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.



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