

## IARMOR EDGE™

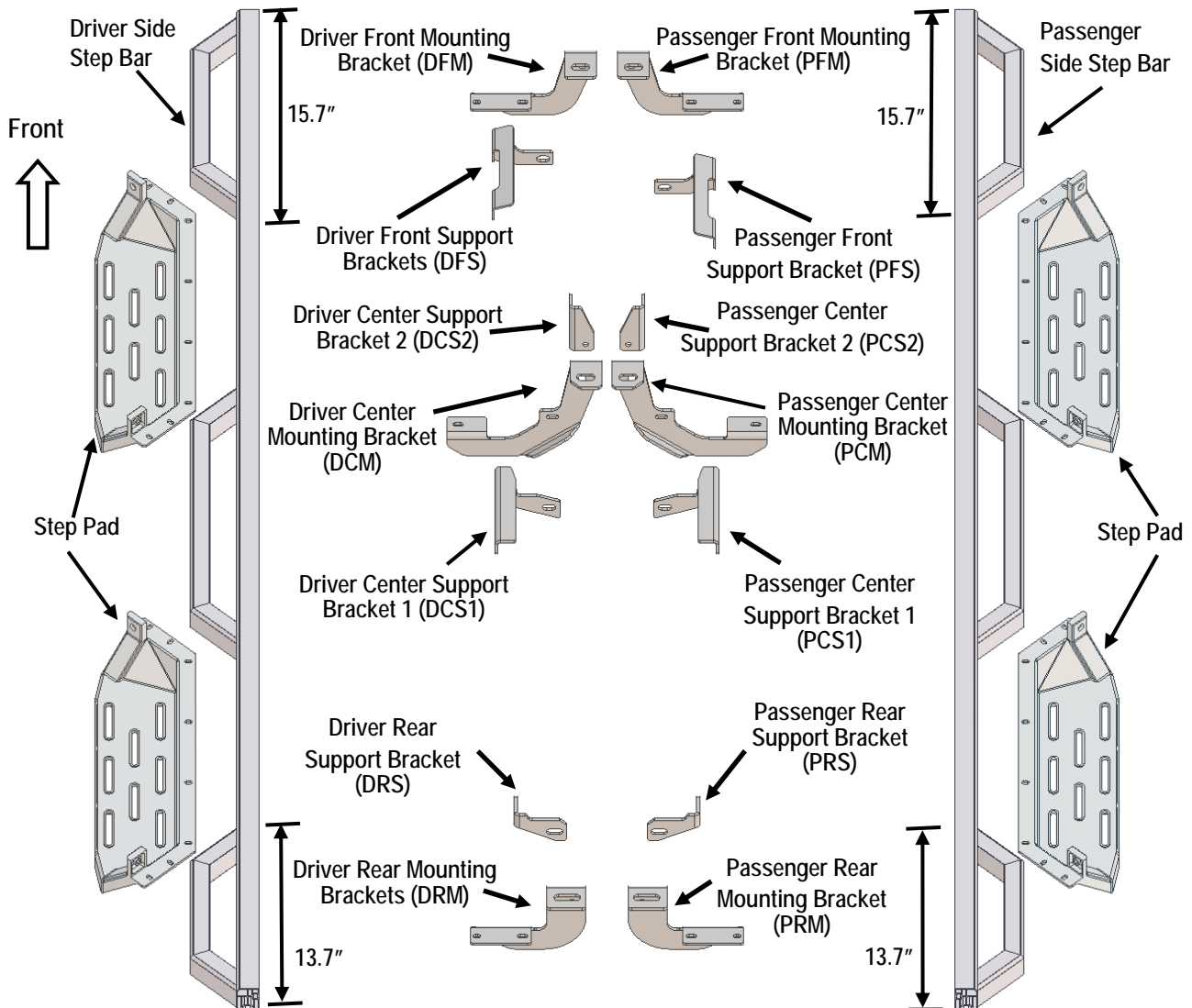
PART#: IA-N115

### BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

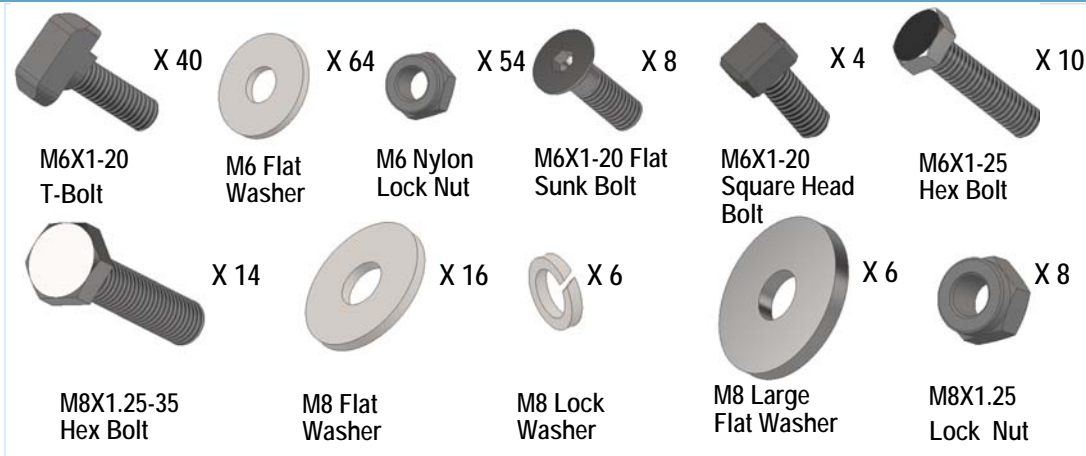
### Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94



Customer Support: [info@iarmorauto.com](mailto:info@iarmorauto.com)

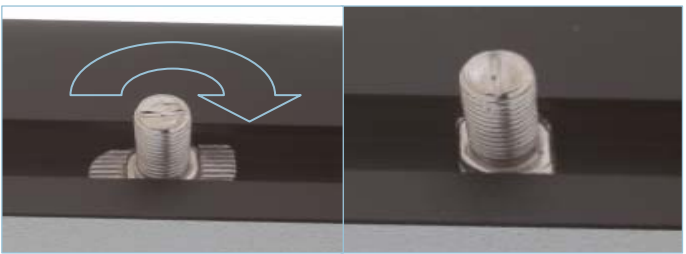
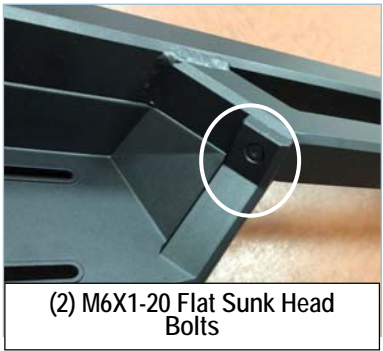
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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

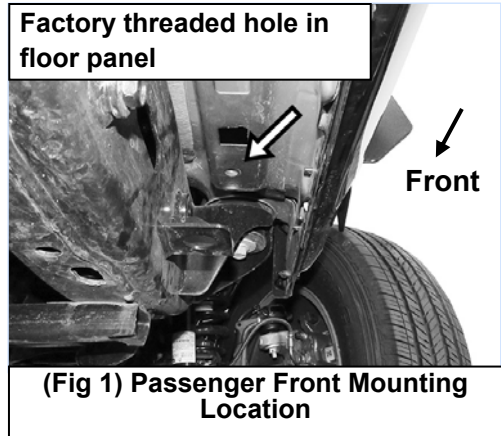
## STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20 T-Bolts, (32) M6 Flat Washers, (32) M6 Nylon Lock Nuts and (8) M6X1-20 Flat Sunk Head Bolts.



## STEP 2

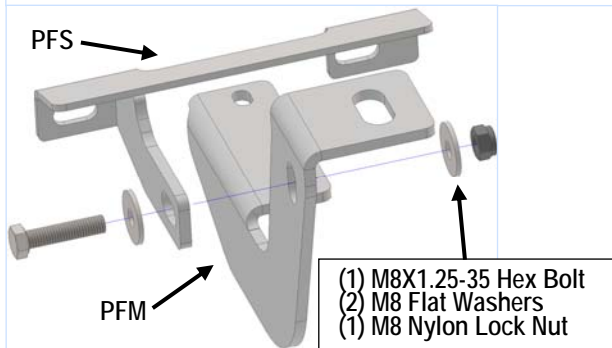
Start installation toward the front of the passenger/right side of the vehicle. Locate the factory threaded mounting hole in the bottom of the floor, (Fig 1) .



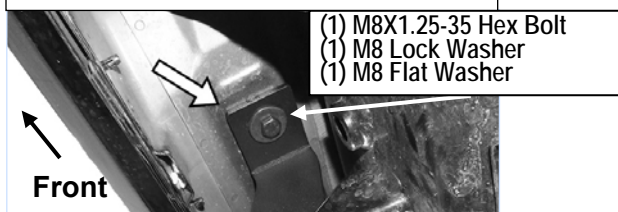
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## STEP 3

Select Passenger Front Mounting Bracket (PFM) and Passenger Front Support Bracket (PFS), assemble them together with (1) M8X1.25-35 Hex Bolt, (2) M8 Flat Washer and (1) M8X1.25 Nylon Lock Nut, (Fig 2). Attach the top of the assembled passenger front Bracket to the threaded hole in the bottom of the floor panel with the included (1) M8X1.25-35 Hex Bolt, (1) M8 Lock Washer and (1) M8 Flat Washer, (Fig 3). Align the Passenger Front Support Bracket (PFS) with the bottom of the vehicle pinch weld, install PFS on the pinch weld with (2) M6X1-25 Hex Bolts, (4) M6 Flat Washers and (2) M6 Nylon Lock Washers. Leave hardware loose at this time.



(Fig 2) Passenger Front Mounting Bracket Assembly

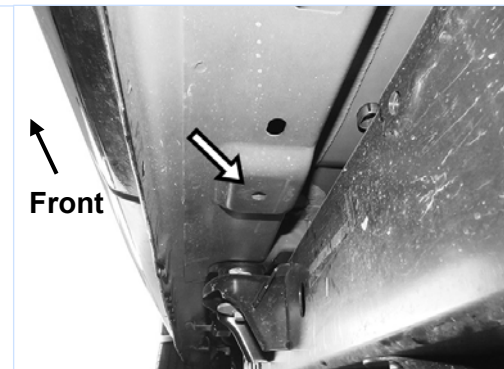


(Fig 3) Passenger Front Mounting Bracket Installed

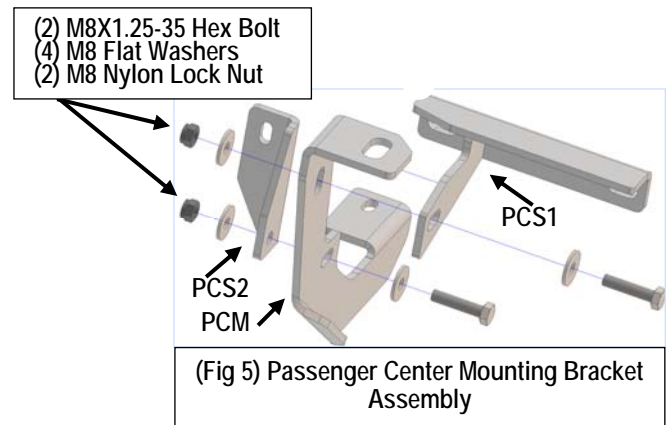
## STEP 4

Move to the passenger center mounting location, (Fig 4). Assemble Passenger Center Mounting Bracket (PCM),

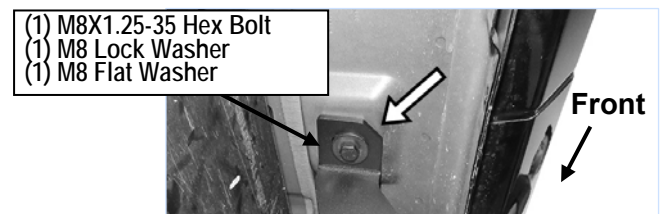
Passenger Center Support Bracket 1 (PCS1) and Passenger Center Support Bracket 2 (PCS2) together using (2) M8X1.25-35 Hex Bolt, (4) M8 Flat Washer and (2) M8X1.25 Nylon Lock Nut, (Fig 5). Install the assembled passenger center mounting bracket on the proper location with the included (1) M8X1.25-35 Hex Bolt, (1) M8 Lock Washer and (1) M8 Flat Washer, (Fig 6). Install Passenger Center Support Bracket 1 (PCS1) on the pinch weld with (2) M6X1-25 Hex Bolts, (4) M6 Flat Washers and (2) M6 Nylon Lock Washers. Leave hardware loose at this time.



(Fig 4) Passenger Center Mounting Location



(Fig 5) Passenger Center Mounting Bracket Assembly

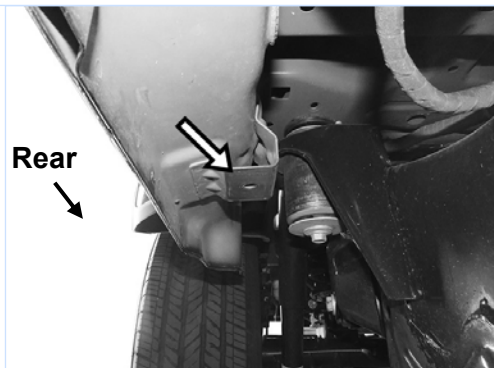


(Fig 6) Attach Passenger Center Bracket-Note Cut off Corner on Top of Bracket

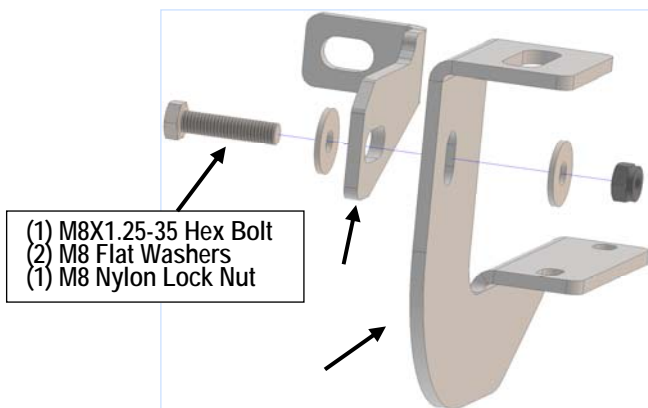
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## STEP 5

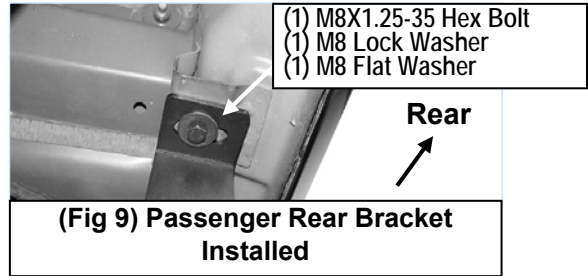
Continue to the 3rd mounting location, (Fig 7). Select Passenger Rear Mounting Bracket (PRM) and Passenger Rear Support Bracket (PRS), assemble them together with (1) M8X1.25-35 Hex Bolt, (2) M8 Flat Washer and (1) M8X1.25 Nylon Lock Nut, (Fig 8). Attach the top of the assembled passenger front Bracket to the threaded hole in the bottom of the floor panel with (1) M8X1.25-35 Hex Bolt, (1) M8 Lock Washer and (1) M8 Flat Washer, (Fig 9). Install Passenger Rear Support Bracket (PRS) on the pinch weld with (1) M6X1-25 Hex Bolt, (2) M6 Flat Washers and (1) M6 Nylon Lock Washer. Leave hardware loose at this time.



(Fig 7) Passenger Rear Mounting Location



(Fig 8) Passenger Rear Mounting Bracket Assembly



(Fig 9) Passenger Rear Bracket Installed

## STEP 6

Once all (3) Brackets have been fully installed, attach the Assembled Driver Step Bar onto the brackets with (4) M6X1-20 T-Bolts, (2) M6X1-20 Square Head Bolts, (6) M6 Flat Washers and (6) M6 Nylon Lock Nuts, (Fig 10). Do not tighten hardware at this time. **Note:** There is orientation for the Step Bar, the end with longer polygonal bar is facing forward, please refer to the picture on the front page.

## STEP 7

Level and adjust the Assembled Step Bar as desired and tighten all hardware.

## STEP 8

Repeat Steps 2—7 for driver side Step Bar installation.

## STEP 9

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

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## Attention

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

(Fig 10) Passenger Side Step Bar Installation

