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IARMOR EDGE™

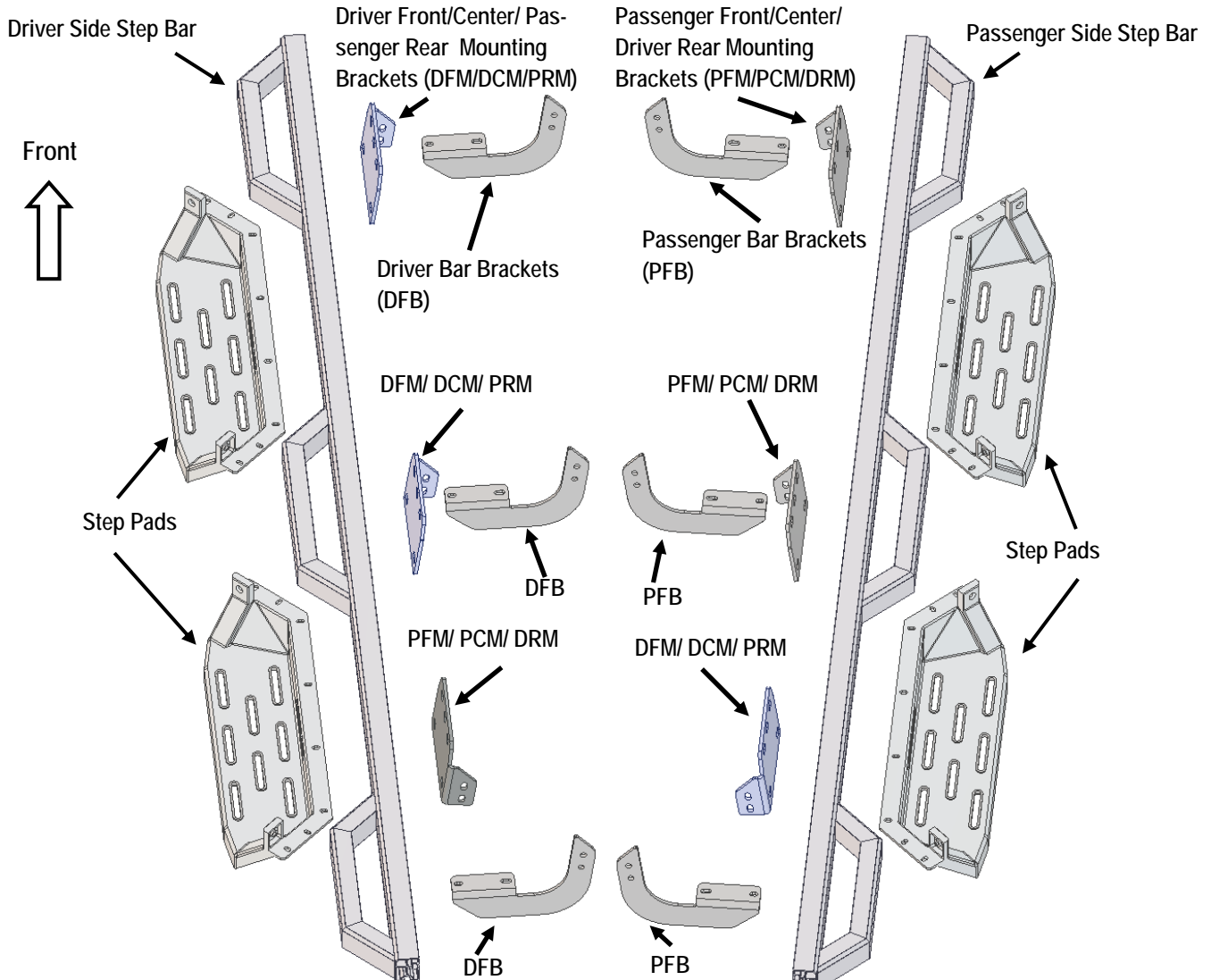
PART#: IA-N159

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

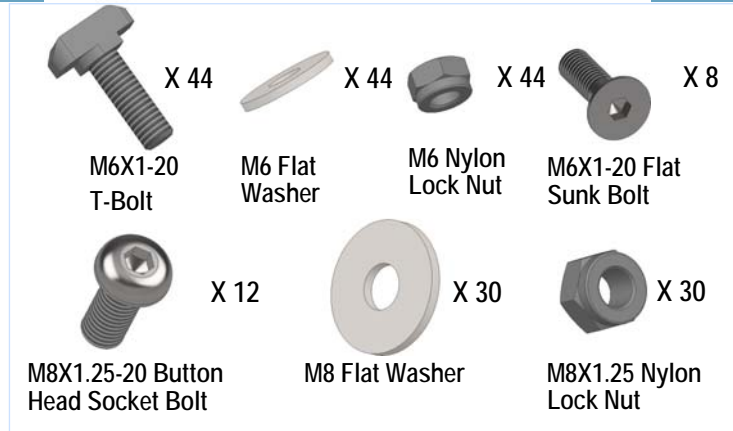
Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94



Customer Support: info@iarmorauto.com

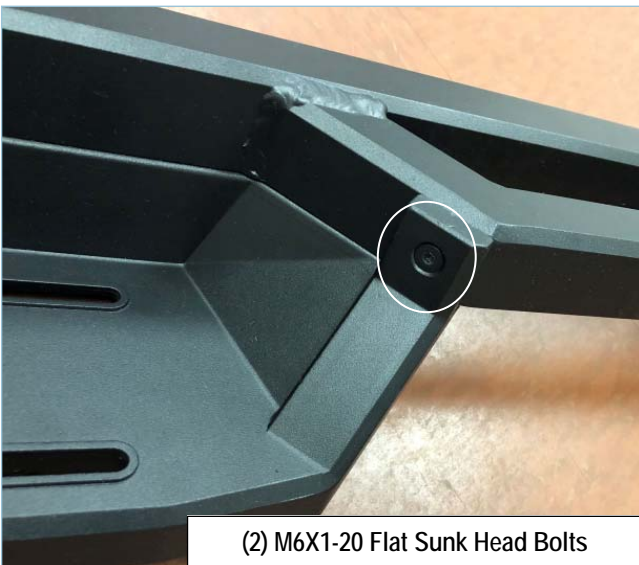
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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

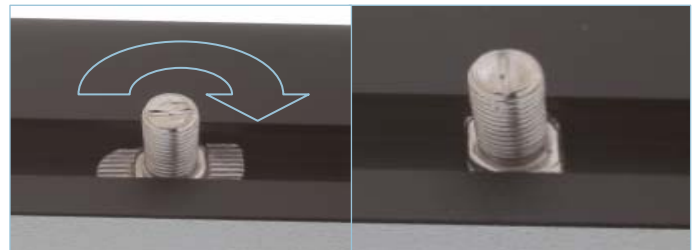
STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20 T-Bolts, (32) M6 Flat Washers, (32) M6X1 Nylon Lock Nuts and (8) M6X1-20 Flat Sunk Head Bolts.



(2) M6X1-20 Flat Sunk Head Bolts

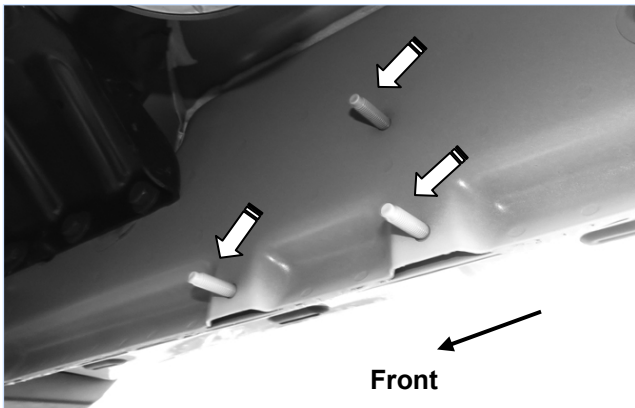
(8) M6X1-20 T-Bolts
(8) M6 Flat Washers
(8) M6X1 Nylon Lock Nuts



STEP 2

Starting on the passenger/right side front of the vehicle, locate the front (3) factory studs along the inner side of the body panel, (Fig 1). **NOTE:** Use a wire brush or die to remove paint buildup from the threaded studs.

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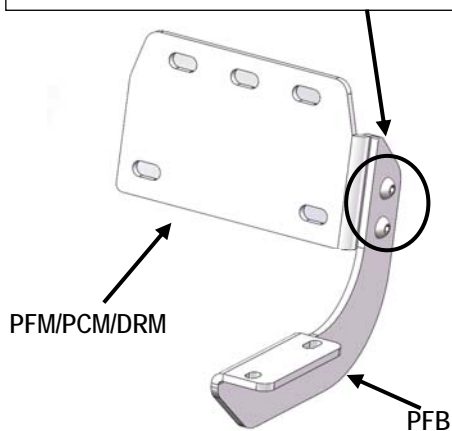


(Fig 1) Passenger Side Front Mounting Location

STEP 3

Assemble the Passenger Front Mounting Bracket (PFM/PCM/DRM) and Passenger Bar Bracket (PFB) with (2) M8X1.25-20 Button Head Socket Bolts, (2)M8 Flat Washers, (2)M8X1.25 Nylon Lock Nuts. (Fig 2)

- (2) M8X1.25-20 Button Head Socket Bolts
- (2)M8 Flat Washers
- (2)M8X1.25 Nylon Lock Nuts



(Fig 2) Passenger Front Mounting Bracket Assembly

STEP 4

Attach the assembled passenger side front bracket to the vehicle using the included (3)M8 Flat Washers, (3)M8X1.25 Nylon Lock Nuts. (Fig 3). Do not tighten hardware at this time.



(Fig 3) Passenger Front Side with Mounting Bracket Installed

STEP 5

Repeat Step 2- 4 to install the passenger side center and rear mounting brackets (Fig 4 & 5).



(Fig 4) Passenger Rear side with Mounting Bracket installed

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(Fig 5) Passenger center side with Mounting Bracket installed

STEP 6

Once all 3 brackets have been fully installed, attach the assembled passenger step bar onto the brackets with (6)M6X1-20 T-Bolts,(6)M6 Flat Washers and (6)M6X1 Nylon Lock Nuts, (Fig 6). Do not tighten hardware at this time.

STEP 7

Level and adjust the step bar and tighten all hardware.

STEP 8

Repeat Steps 2-7 for driver side step bar installation.

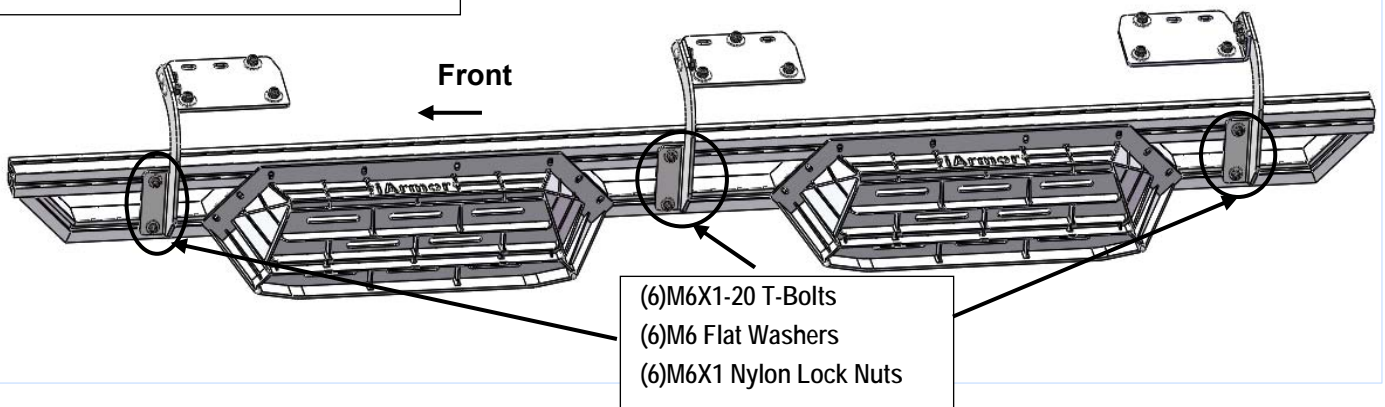
STEP 9

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

(Fig 6) Passenger Side Step Installation



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