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IARMOR EDGE™

PART#: IA-N188

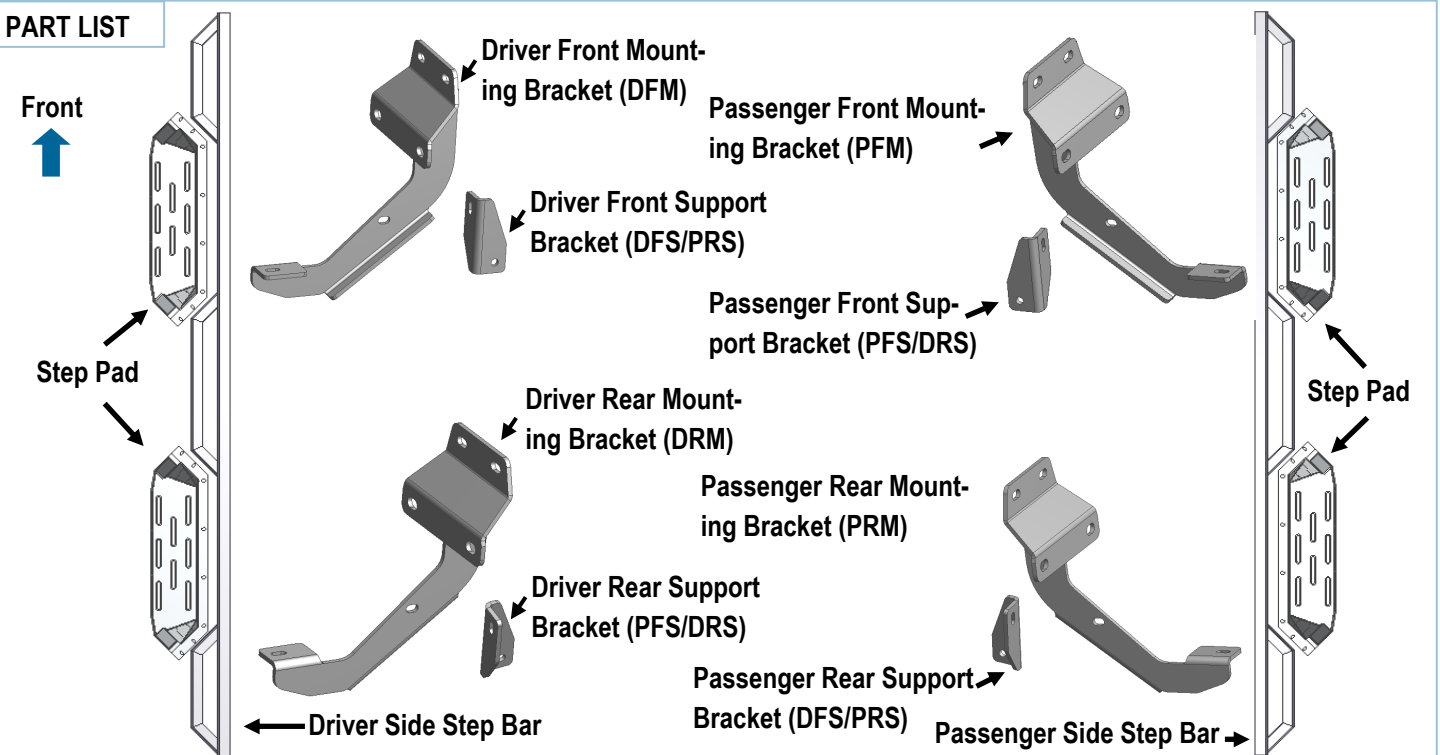
BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART LIST



X12
M8 Plastic Washer



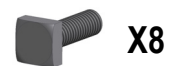
X4
M8X1.25-30
Hex Bolt



X20
M8 Flat Washer



X16
M8X1.25 Nylon
Lock Nut



X8
M6X1-20 Square
Head-Bolt



X40
M6X1 Nylon
Lock Nut



X40
M6 Large Flat
Washer



X32
M6X1-20 T-Bolt



X8
M6X1-20 Flat
Sunk Head Bolt

Customer Support: www.iarmorauto.com/support

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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

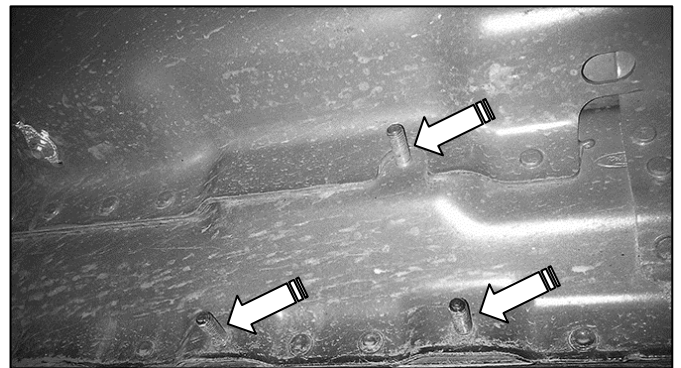
STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20 T-Bolts, (32) M6 Large Flat Washers, (32) M6X1 Nylon Lock Nuts and (8) M6X1-20 Flat sunk head bolts.



STEP 2

Start the installation under the driver/left side of the vehicle. Locate the front factory running board mounting location along the inner side of the body, (Fig 1).

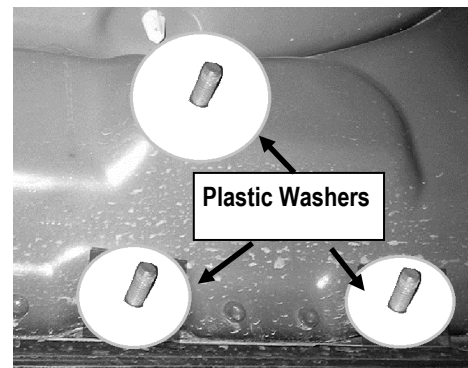


(Fig 1) Typical mounting location

STEP 3

Slide (1) Plastic Washer over each of the (3) factory mounting studs in the body panel, (Fig 2).

IMPORTANT: The Plastic Washers are designed to prevent corrosion between the rocker panel and the steel mounting brackets.

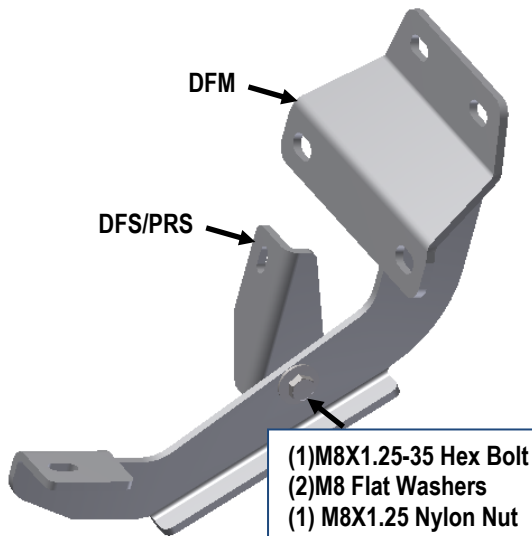


(Fig 2) Thread Plastic Washers onto all mounting studs

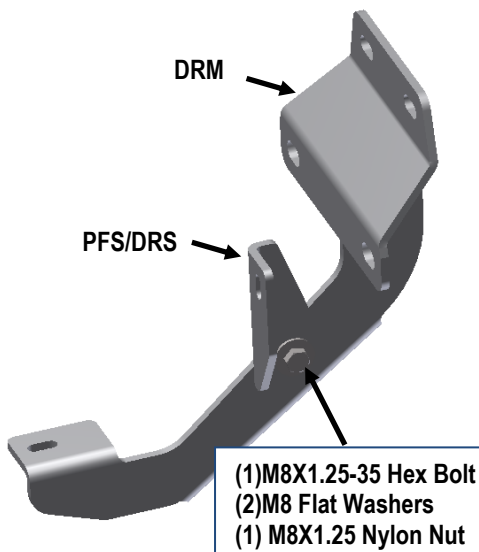
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STEP 4

Assemble Driver Mounting Brackets and Driver Support Brackets (Fig 4,5). Do not fully tighten hardware at this time.



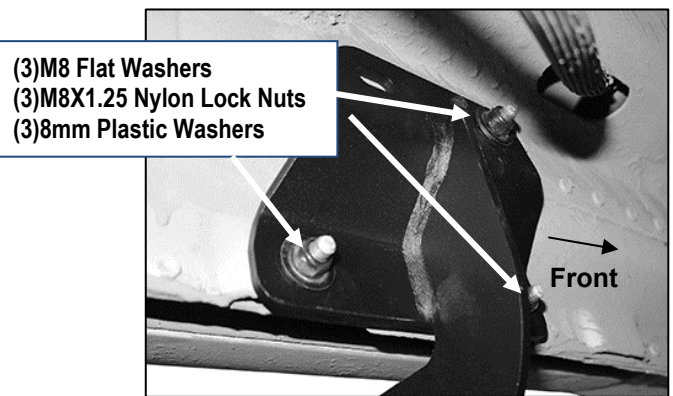
(Fig4) Driver Front Mounting Bracket Assembly



(Fig 5) Driver Rear Mounting Bracket Assembly

STEP 5

Attach the Assembled Driver Front Mounting Bracket to the (3) factory studs with (3) M8 Flat Washers and (3) M8X1.25 Nylon Lock Nuts, (Fig 6). Leave brackets loose at this time.



(Fig 6) Driver Front Mounting Bracket Installed

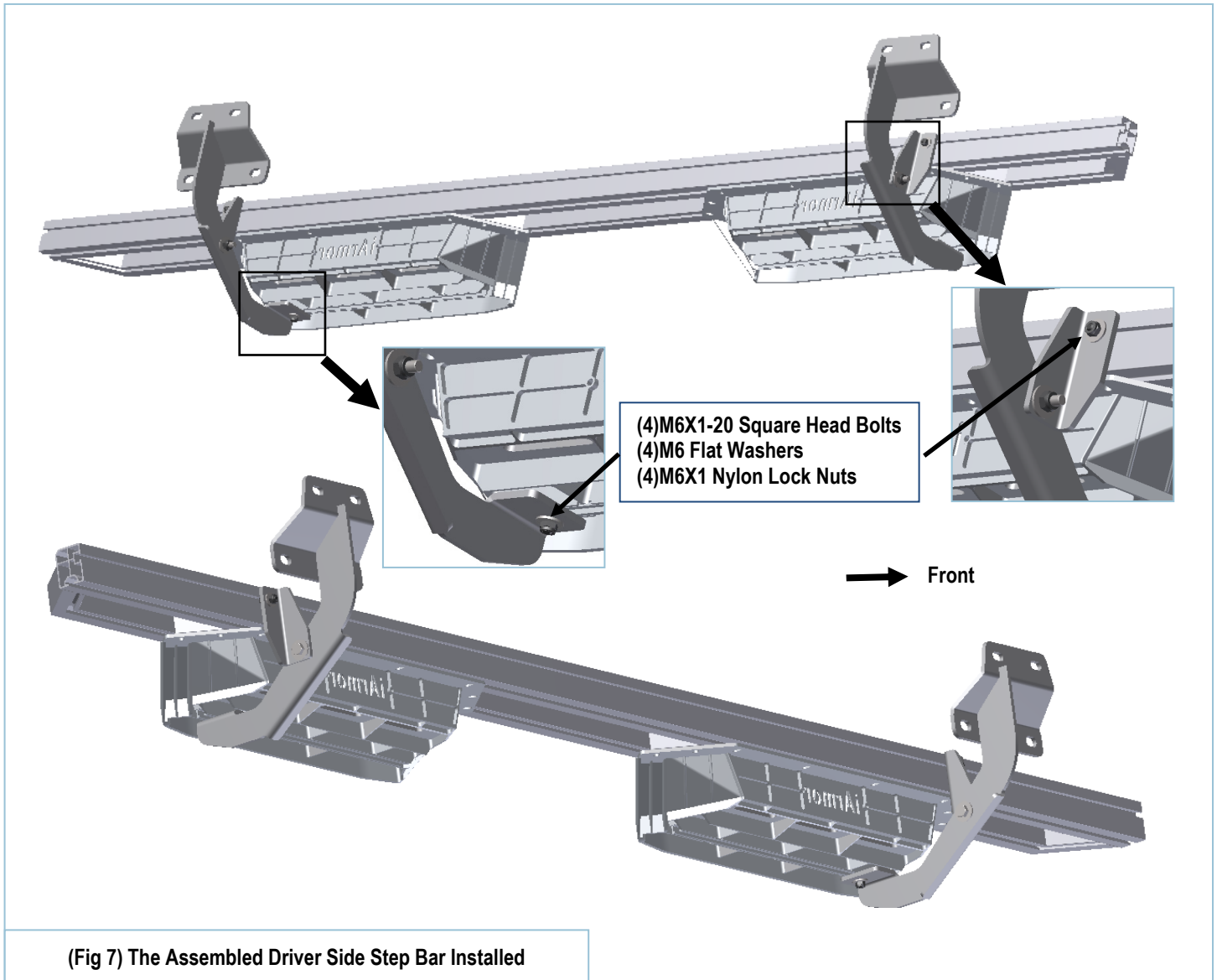
STEP 6

Repeat **Step 5** to install the remaining Assembled Driver Rear Brackets.

STEP 7

Once (2) driver side brackets are installed, attach the Assembled Driver Side Step Bar onto the Mounting Brackets with (4) M6X1-20 Square Head Bolts, (4) M6 flat washers and (8) M6x1 Nylon Lock Nuts, (Fig 7). Do not fully tighten hardware at this time.

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STEP 8

Level and adjust the Assembled Step Bar properly and tighten all hardware.
Repeat **Steps 2-8** for the Passenger Side Step Bar installation.

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

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