

IARMOR EDGE™

PART#: IA-N195

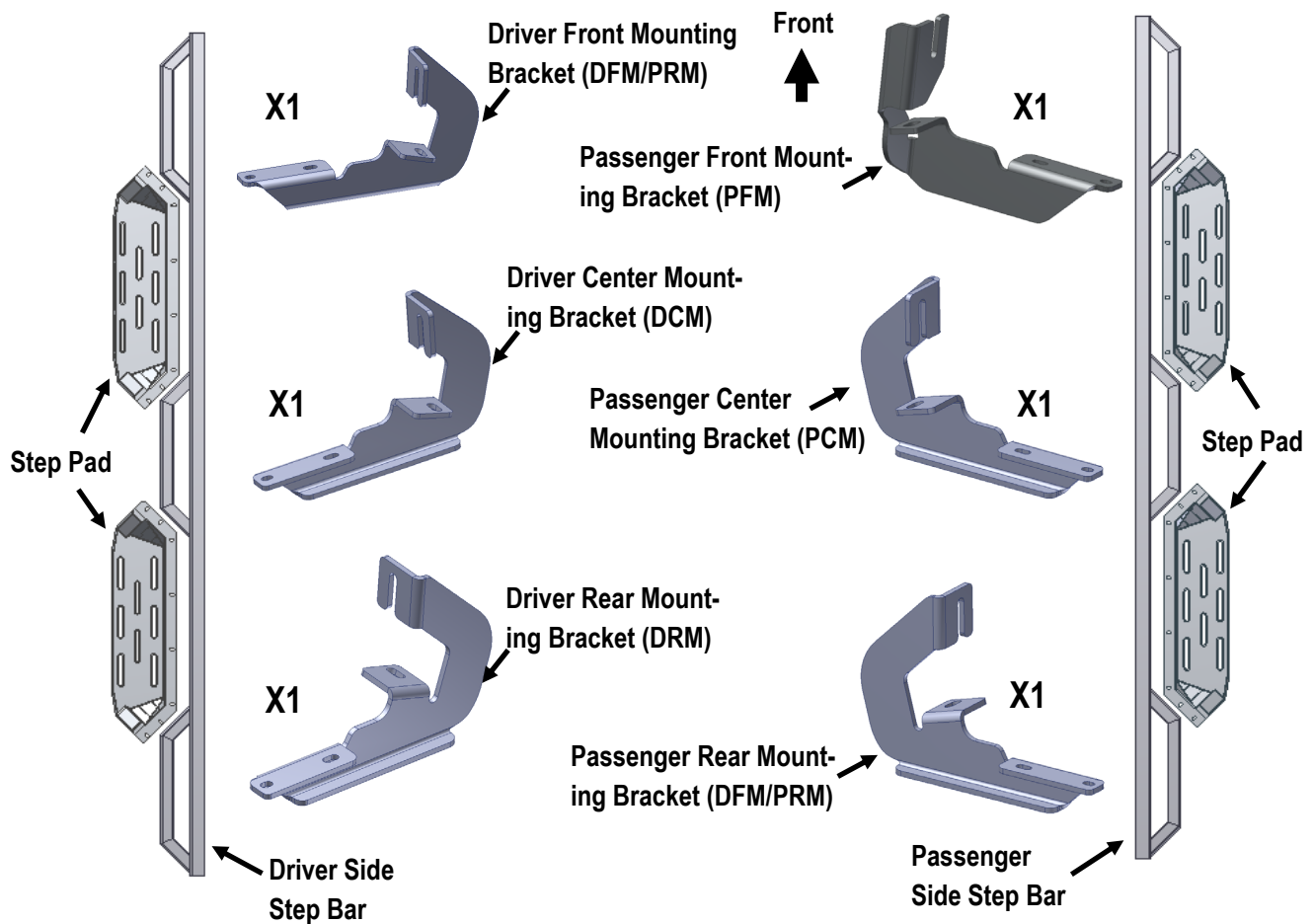
BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

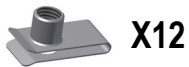
Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART LIST



iArmor®



X12

M8 Clip Nut



X12

M8X1.25-25 Hex Bolt



X12

M8 Flat Washer



X12

M8 Lock Washer



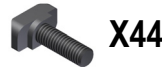
X44

M6X1 Nylon Lock Nut



X44

M6 Large Flat Washer



X44

M6X1-20 T-Bolt



X8

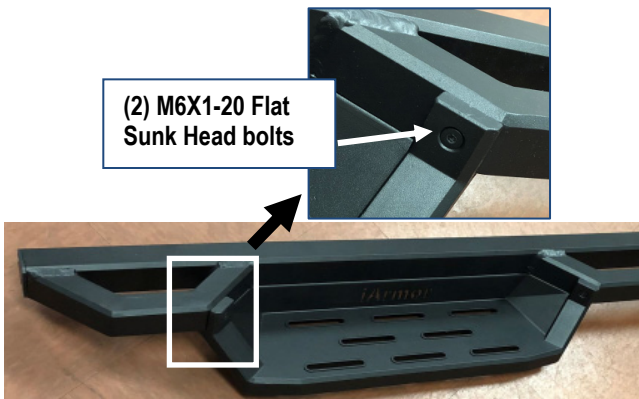
M6X1-20 Flat
Sunk Head Bolt

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

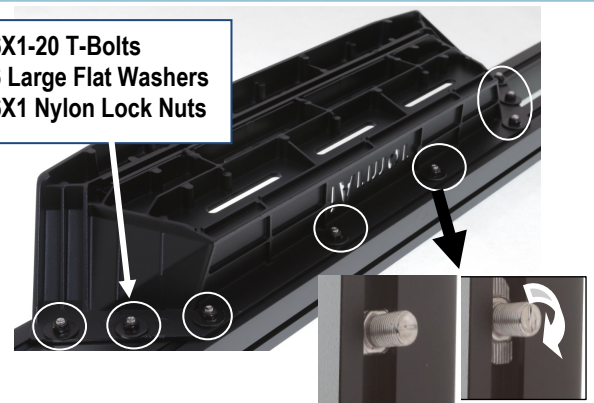
STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20 T-Bolts, (32) M6 Large Flat Washers, (32) M6X1Nylon Lock Nuts and (8) M6X1-20 Flat Sunk Head Bolts.

(2) M6X1-20 Flat
Sunk Head bolts

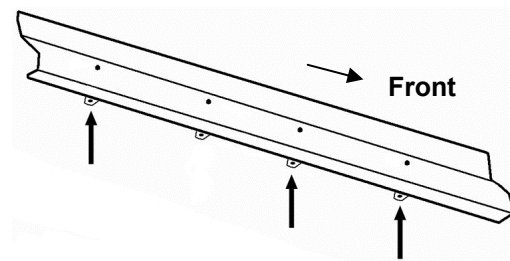


(8) M6X1-20 T-Bolts
(8) M6 Large Flat Washers
(8) M6X1 Nylon Lock Nuts



STEP 2

Start the installation under the driver side of the vehicle. Locate the 4 tabs along the bottom edge of the body, (pinch weld). Mounting Brackets will bolt to the 1st, 2nd and 4th mounting tabs, **(Fig 1)**. Directly above each tab is a top mounting location on the side of the body panel. Hold a Bracket up in place to help determine the mounting holes to use along the body.



(Fig 1) Driver Side Mounting Locations

STEP 3

Determine the correct procedure for your model year and each Bracket location.

A. Bottom mounting locations on the edge of the pinch weld:

a) Flat tab on pinch weld with factory installed weld nut:

Thread the M8X1.25-25 Hex Bolt into the weld nut from the backside down to clear paint from threads, (Fig 2).

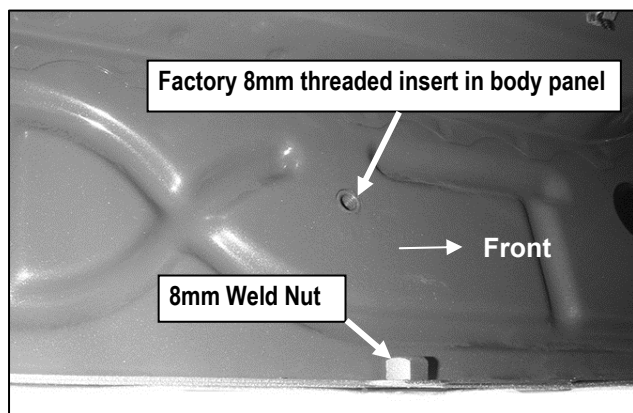
b) Flat tab on pinch weld with hole:

Select (1) M8 Clip Nut. Slide the Clip Nut over the tab with the nut facing up behind the tab (Fig 3-5). Repeat this Step for each mounting location.

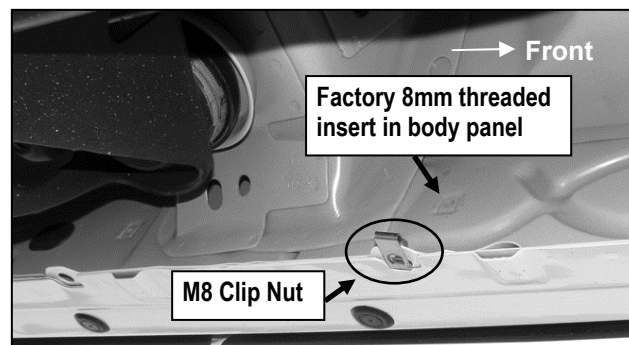
B. Top mounting locations on the back side of the body panel:

a) Models with factory installed threaded insert in body panel: Thread M8X1.25-25 Hex Bolt into the threaded insert to clear paint as required, (Fig 2, 3).

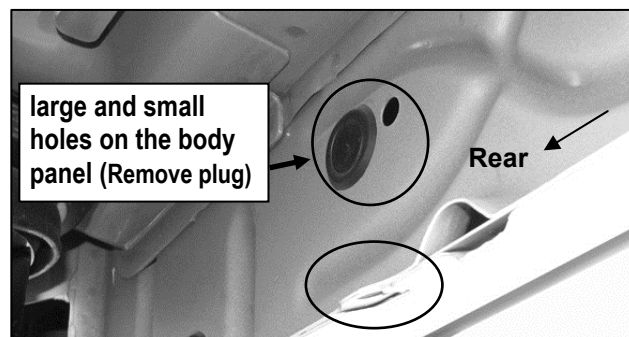
b) Models with large and small holes on the body panel
Remove the rubber plug from the larger hole. Select (1) M8 Clip Nut. Slide the Clip Nut into the larger hole. Line up the threaded nut with the smaller hole, (Fig 4, 5).



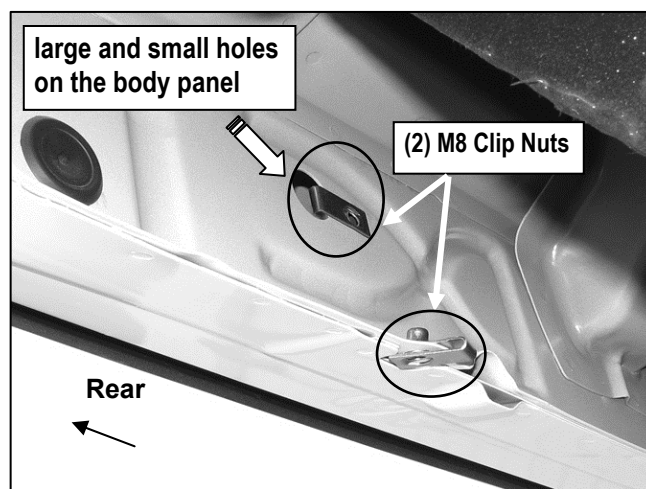
(Fig 2) Flat tab on Pinch Weld with Factory Installed Weld Nut (Passenger Side Front Mounting Location)



(Fig 3) Flat tab on Pinch Weld with hole (Driver Side Center Mounting Location)



(Fig 4) Flat tab on Pinch Weld with hole (Driver Side Rear Mounting Location)

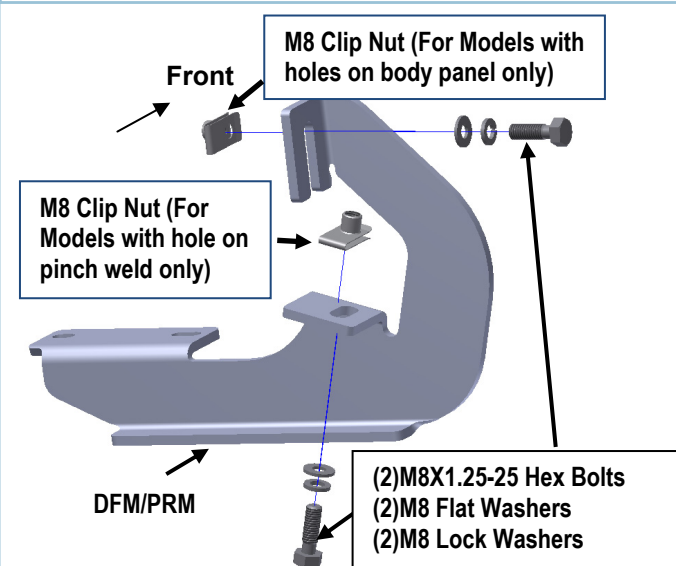


(Fig 5) Flat tab on Pinch Weld with hole (Driver Side Rear Mounting Location)

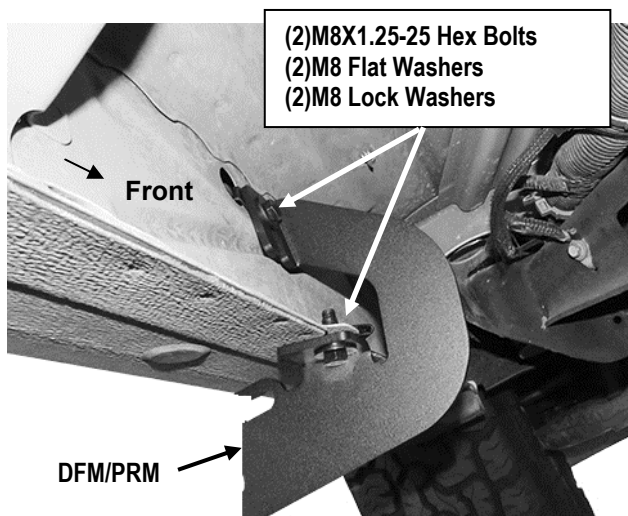
iArmor®

STEP 4

Select (1) Driver Front Mounting Bracket (**DFM/PRM**). Attach bracket to the driver side front mounting location with (2) M8x1.25- 25 Hex Bolts, (2) M8 Lock Washers and (2) M8 Flat Washers, (**Fig 6-7**). Do not tighten hardware at this time.



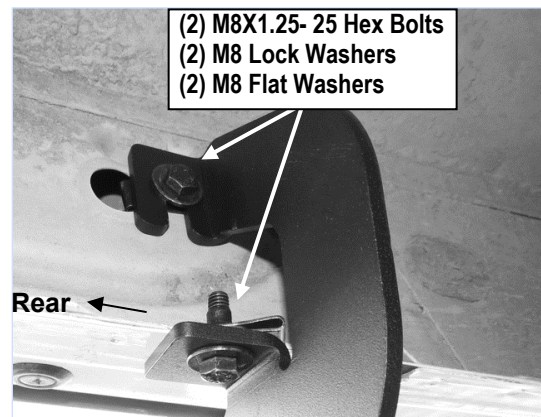
(Fig 6) Driver Front Mounting Bracket (DFM/PRM) Installed



(Fig 7) Driver Front Mounting Bracket (DFM/PRM) Installed

STEP 5

Repeat **Step 4** for the (2) remaining driver side mounting brackets (**DCM & DRM**) installation, (**Fig 8**). Do not tighten hardware at this time.

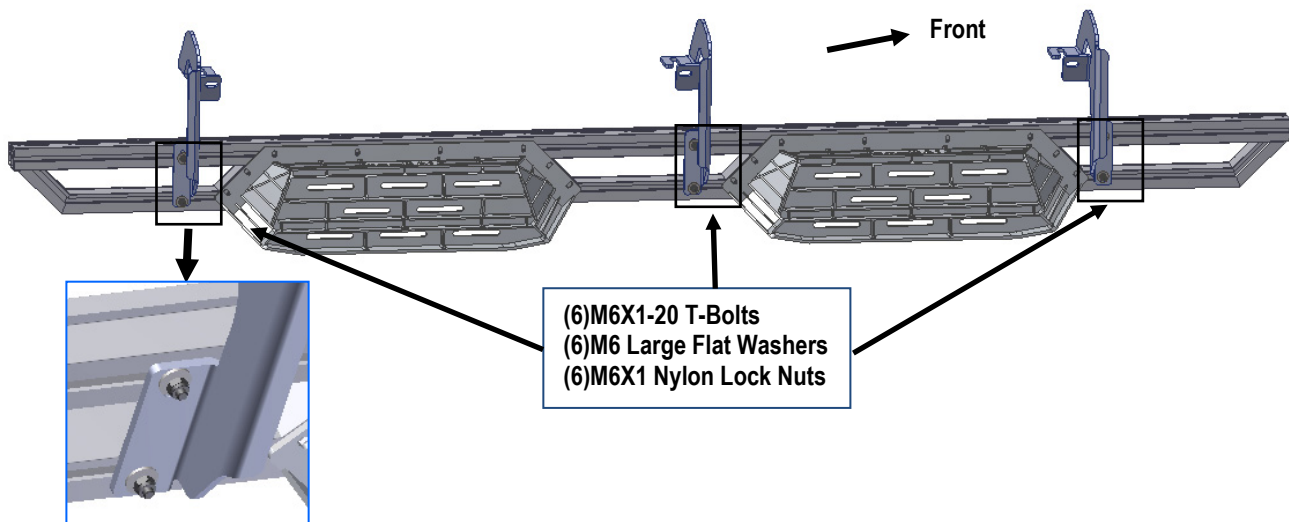


(Fig 8) Driver Center Mounting Bracket (DCM) Installed

STEP 6

Once all (3) Brackets have been installed, attach the Assembled Driver Side Step Bar to the Mounting Brackets with (6) M6X1-20 T-Bolts, (6) M6 Large Flat Washers & (6) M6X1 Nylon Lock Nuts (**Fig 9**). Do not tighten hardware at this time.

iArmor®



(Fig 9) Assembled Driver Side step Bar Installed

STEP 7

Properly level and adjust the Step Bar and fully tighten all hardware.

STEP 8

Move to the passenger side of the vehicle. On the Passenger side, determine if the vehicle is equipped with a plastic diesel exhaust fluid (DEF) tank, (Fig 10 & 11).

Models without DEF tank skip to Step 9.

Models with DEF tank, first determine correct procedure for your model year:

• **2007-2016 Models with DEF tank:**

The tank sits close to the side of the body. With specialized tools, the Passenger Front Mounting Bracket can be installed but room is limited. It may be easier to drop the tank down to access the inner side of the body panel to mount the bracket. Tank will not need to be removed, only dropped down for access to mounting location.

IMPORTANT: If tank is full, it will be very heavy, and assistance is highly recommended to avoid injury or damage to the vehicle or the tank. It is recommended that installation is performed when the DEF tank is low on fluid before dropping the tank.

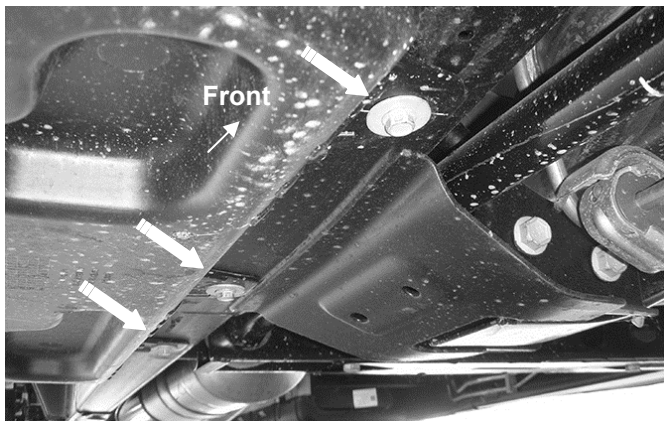
a. On models with plastic lower tray under the tank, remove the (3) hex bolts attaching the tray to the frame, (Fig 10), and remove the tray.

iArmor®

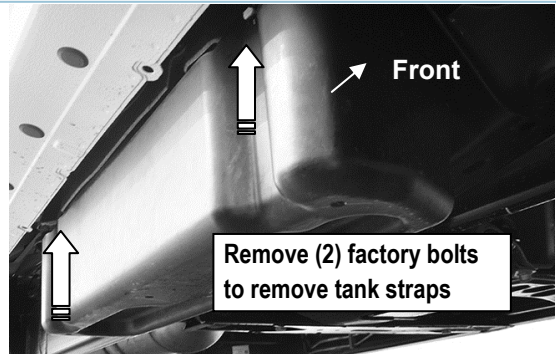
- b. Release the tank filler hose. Release the plug for the sending unit on the top of the tank.
- c. Support the tank with a floor jack. Place a smooth flat surface, (wooden block for example), between the floor jack and the tank to avoid damaging the plastic tank. Do not push up on the tank; only support the weight of the tank with the jack.
- d. Remove the (2) bolts securing the tank straps to the vehicle, (Fig 11). Tilt the straps to release from the brackets. Slowly lower the tank until the top of the tank is almost visible. Use blocks or stands to support the tank while installing the Passenger Front Mounting Bracket.
- e. Proceed to **Step 9**.

● **2017- On 2500/3500 models:**

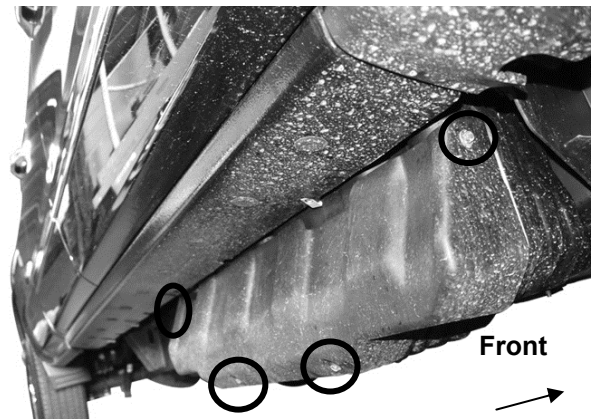
Do not remove the tank. Remove the (4) hex bolts attaching the plastic cover to DEF tank, (Fig 12A) and remove only the plastic cover, (Fig 12B).



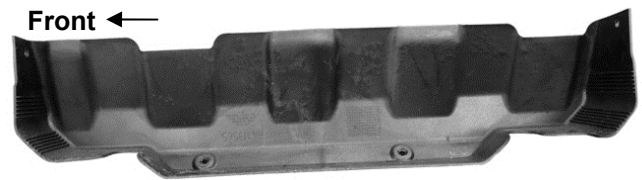
(Fig 10) 07-16 Passenger/Right front pictured with DEF tank cover. Remove (3) hex bolts to remove cover



(Fig 11) Passenger side 07-16 DEF tank and cover



(Fig 12A) 17- On Passenger side pictured with DEF plastic tank cover (Remove (4) hex bolts to remove plastic cover)



(Fig 12B) 17- On Passenger side DEF cover removed

STEP 9

Locate the front tab on the edge of the pinch weld on the Passenger/Right side. Repeat **Step 3** to attach M8 Clip Nuts to the body panel.

STEP 10

Locate the first tab on the edge of the pinch weld, (Figs 2-5).

Select the Passenger Front Mounting Bracket: (PFM).

A. Secure the mounting bracket to the body panel:

a. For models with threaded insert in body panel (Fig 2,3) :

Attach the mounting bracket to the body panel with (1) M8X1.25-25 Hex Bolt, (1) M8 Lock Washer and (1) M8 Flat Washer, (Fig 13).

b. For models with large and small holes in the body panel, (Fig 4,5) :

Slide (1) M8 Clip Nut into the large hole and line up the threaded nut over the small hole. Attach the mounting bracket to the body panel with (1) M8X1.25-25 Hex Bolt, (1) M8 Lock Washer and (1) M8 Flat Washer, (Fig 13).

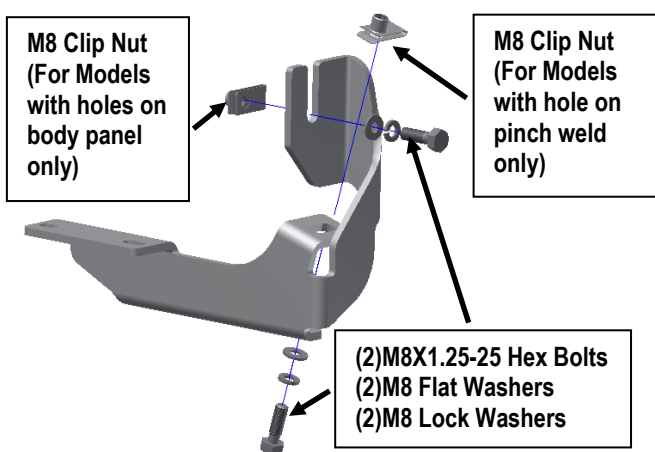
B. Secure the mounting bracket to the pinch weld:

a. For models flat tab on pinch weld with a weld nut (Fig 2):

Attach the mounting bracket to the pinch weld with (1) M8x1.25- 25 Hex Bolt, (1) M8 Lock Washer and (1) M8 Flat Washer, (Fig 13).

b. For models flat tab on pinch weld with hole (Fig 3-5):

Attach the mounting bracket to the pinch weld with (1) M8X1.25 - 25 Hex Bolt, (1) M8 Lock Washer, (1) M8 Flat Washer and (1) M8 Clip Nut (Fig 13).



(Fig 13) Passenger Front Mounting Bracket (PFM) Installed

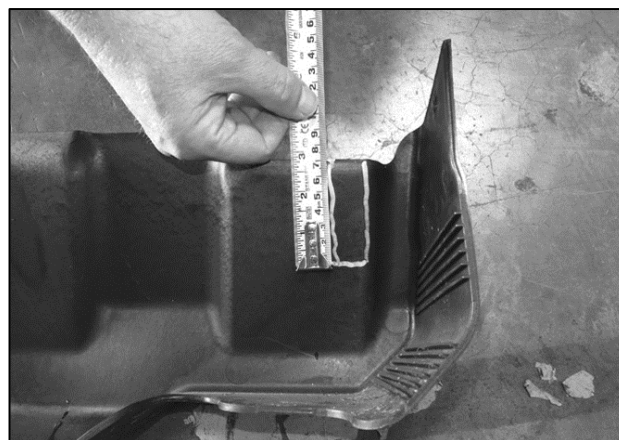
STEP 11

Repeat **Steps 2—4** for the (2) remaining passenger side brackets (PCM & DFM/PRM) installation. Do not tighten hardware at this time.

STEP 12

2017-On 2500/3500 DEF tank models:

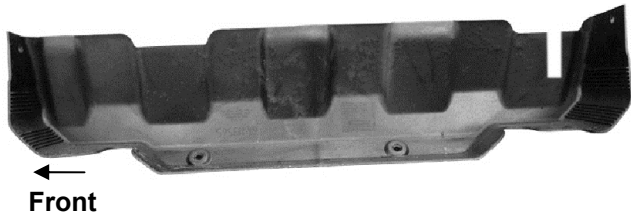
Locate the passenger side 2nd mounting location along the bottom edge of the body, (pinch weld). Hold the DEF tank cover in place and mark the center bracket location onto the cover, (Fig 14). Use a sharp knife or hacksaw blade to carefully cut a slot in the plastic cover to clear the Passenger Center Mounting Bracket, (Fig 15). Remove as little plastic as possible.



mark pictured is approximately 70mm x 10mm

(Fig 14) 17-on Passenger DEF cover marked for trimming

iArmor®



(Fig 15) 17-on Passenger DEF tank cover cut (for example only)

STEP 13

Once all (3) Mounting Brackets have been installed, repeat **Step 6** to install the Assembled Passenger Side Step Bar to the Mounting Brackets with (6) M6X1-20 T-Bolts, (6) M6 Large Flat Washers & (6) M6X1 Nylon Lock Nuts. Do not tighten hardware at this time.

STEP 14

Properly level and adjust the Step Bar and fully tighten all hardware. Installation is completed!!!

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.