

IARMOR EDGE™

PART#: IA-N239

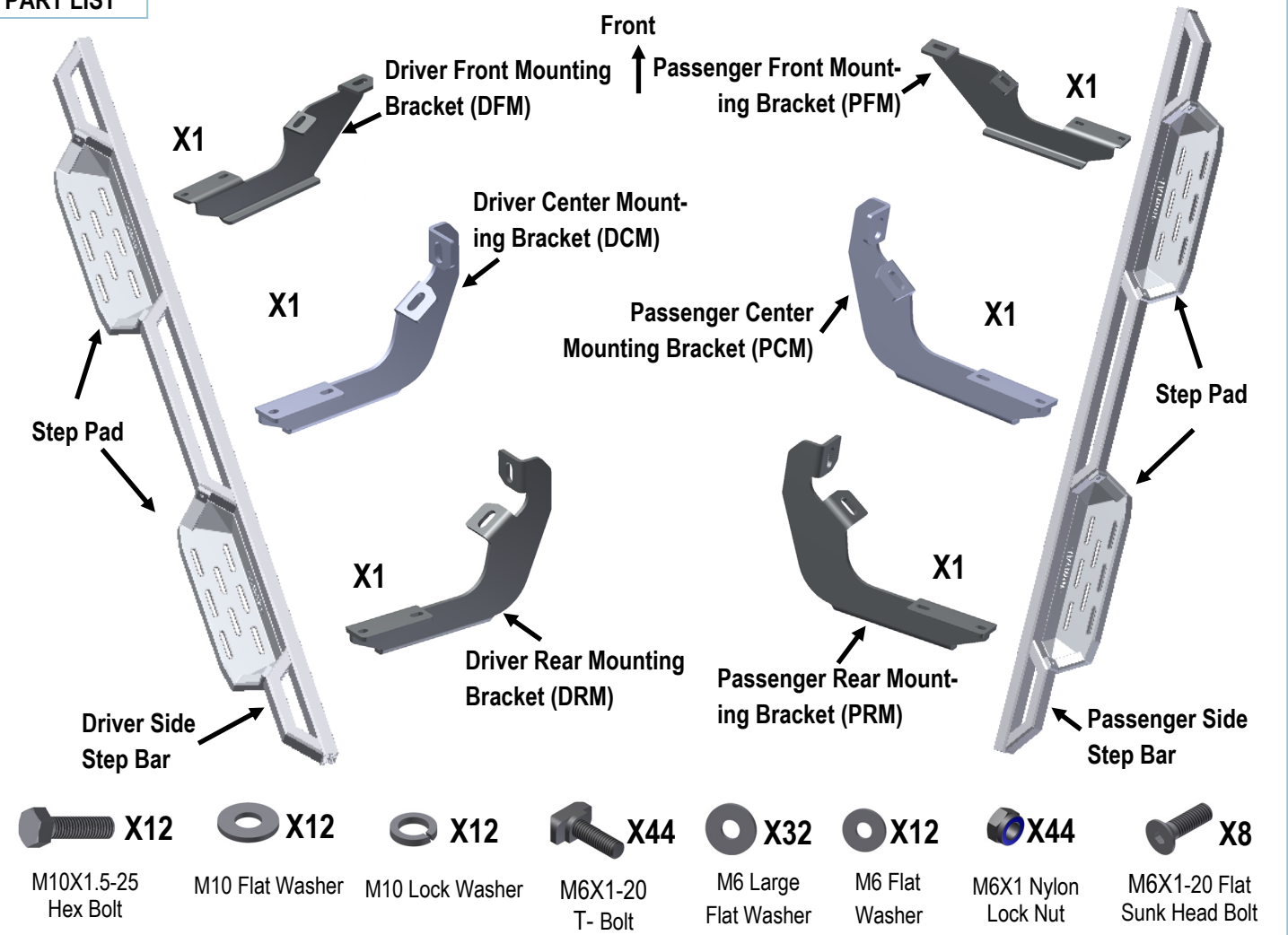
BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART LIST



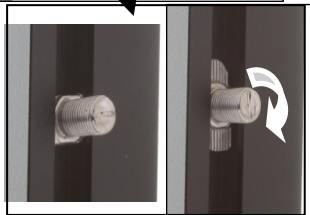
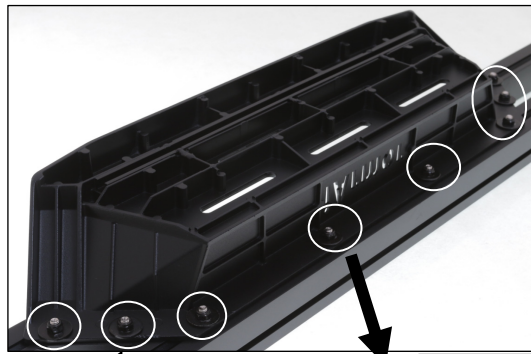
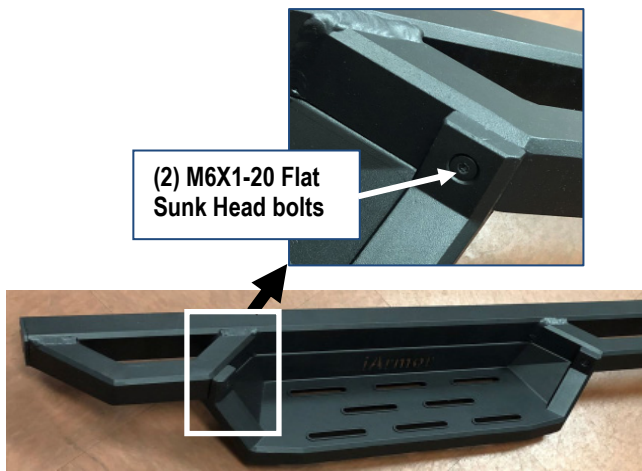
Customer Support: info@iarmorauto.com

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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

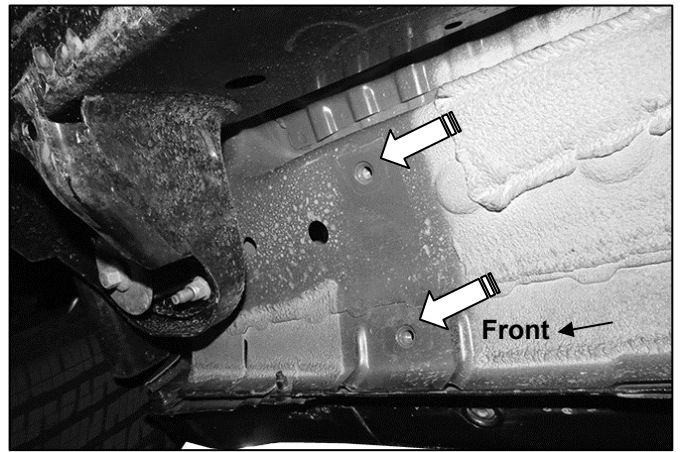
STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20 T-Bolts, (32) M6 Large Flat Washers, (32) M6X1 Nylon Lock Nuts and (8) M6X1-20 Flat Sunk Head Bolts.



STEP 2

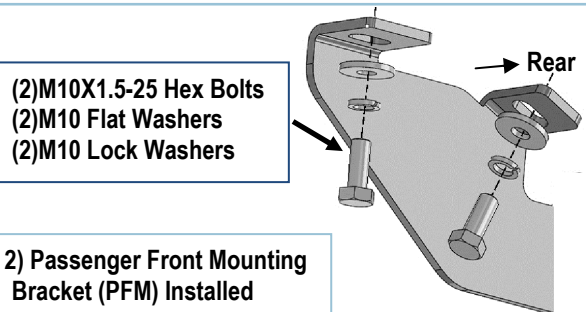
Start the installation under the passenger side of the vehicle. Locate the passenger side front mounting location along the inner side of the body, (Fig 1)



(Fig 1) Passenger Side Front Mounting Location

STEP 3

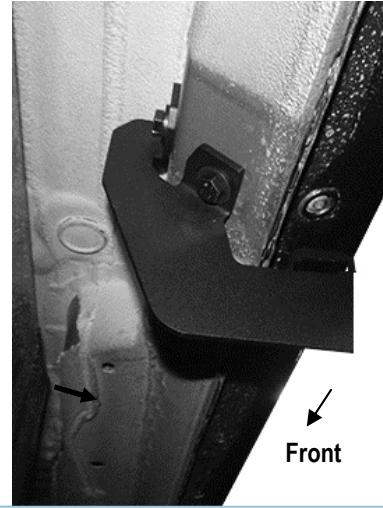
Remove the plastic plugs covering the mounting holes. Attach the Passenger Front Mounting Bracket (PFM) to passenger side front mounting location with (2) M10x1.5- 25 Hex Bolts, (2) M10 Lock Washers and (2) M10 Flat Washers (Fig 2 & 3). Do not tighten hardware at this time.



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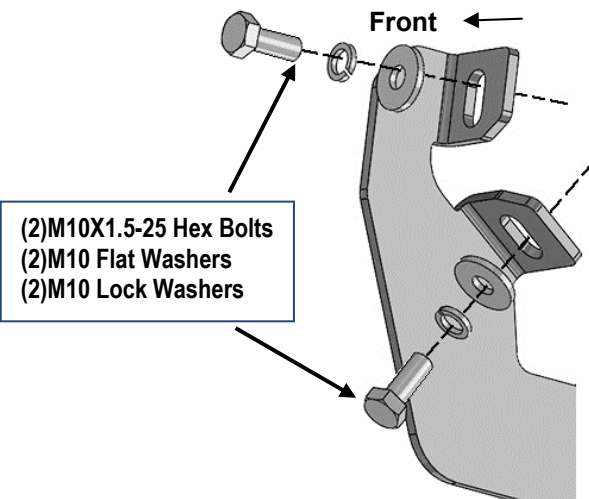
(Fig 3) Passenger Front Mounting Bracket (PFM) Installed



(Fig 5) Passenger Center Mounting Bracket (PCM) Installed

STEP 4

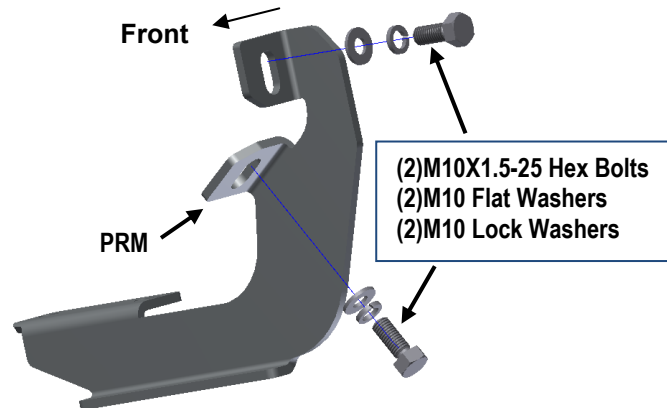
Locate the passenger side center threaded mounting holes. Select (1) Passenger Center Mounting Bracket (PCM). Attach with (2) M10x1.5-25 Hex Bolts, (2) M10 Lock Washers and (2) M10 Flat Washers, (Fig 4 & 5). Do not tighten hardware at this time.



(Fig 4) Passenger Center Mounting Bracket (PCM) Installed

STEP 5

Repeat **Step 4** to install Passenger Rear Mounting Bracket (PRM), (Fig 6). Do not tighten hardware at this time.

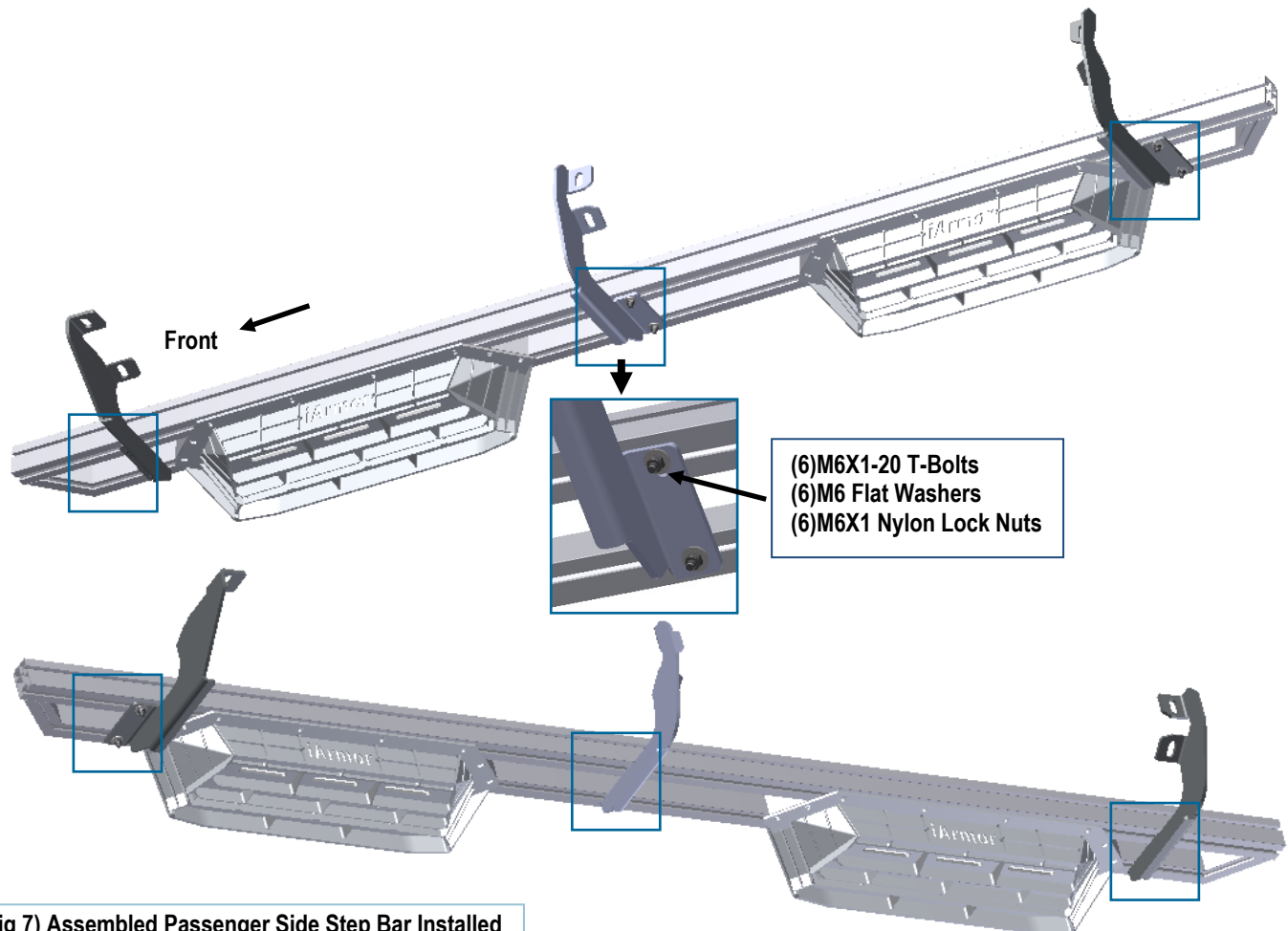


(Fig 6) Passenger Rear Mounting Bracket (PRM) Installed

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STEP 6

Once all (3) Brackets have been installed, attach the Assembled Passenger Side Step Bar to the Mounting Brackets using (6) M6X1-20 T-Bolts, (6) M6 Flat Washers and (6) 6mm Nylon Lock Nuts (**Fig 7**). Do not tighten hardware at this time.



(Fig 7) Assembled Passenger Side Step Bar Installed

STEP 7

Move to the driver side of the vehicle. Repeat **Steps 2-6** to install driver side step bar. Properly level and adjust the Step Bar and fully tighten all hardware.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.