

IARMOR EDGE™

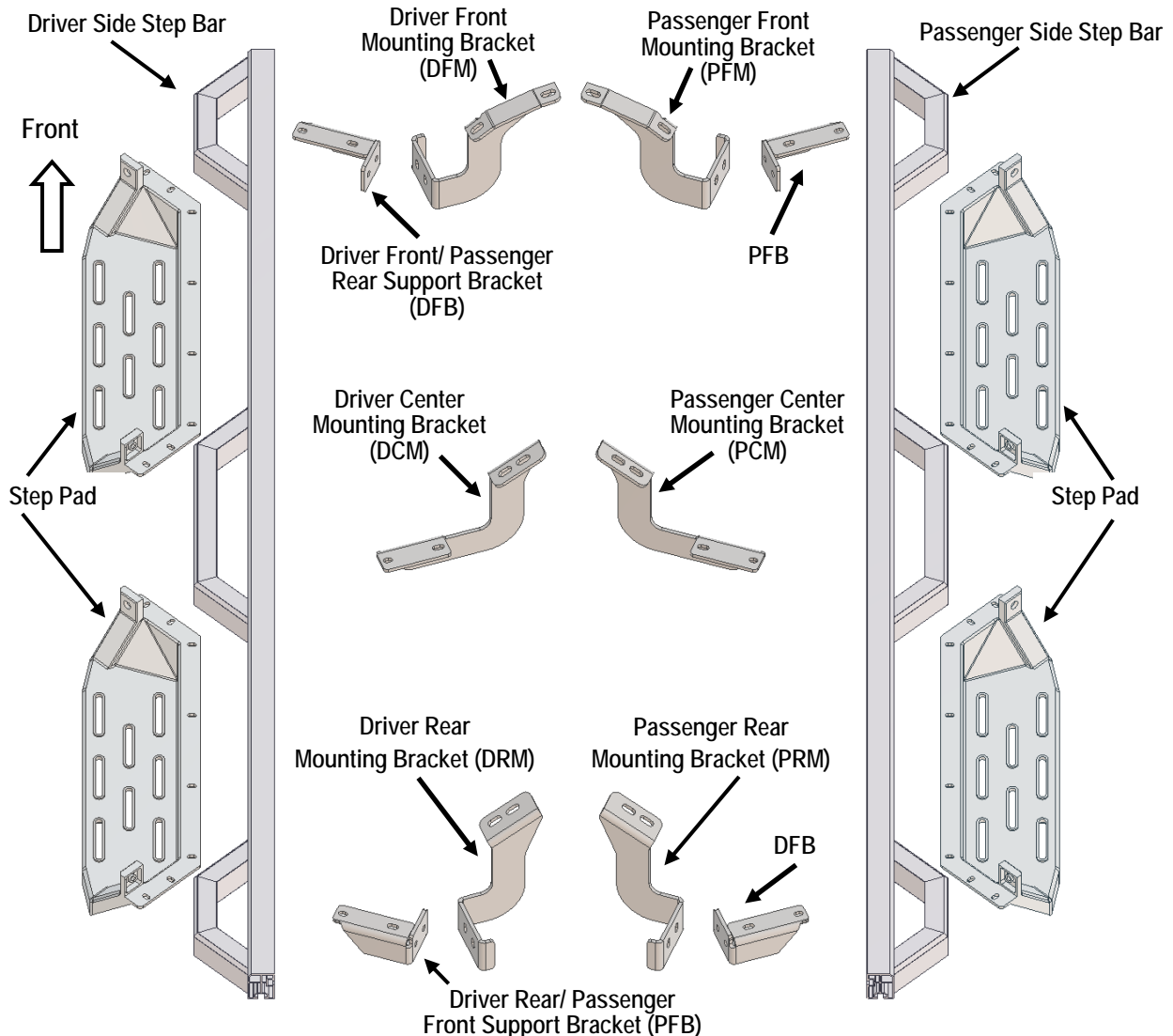
PART#: IA-N280

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

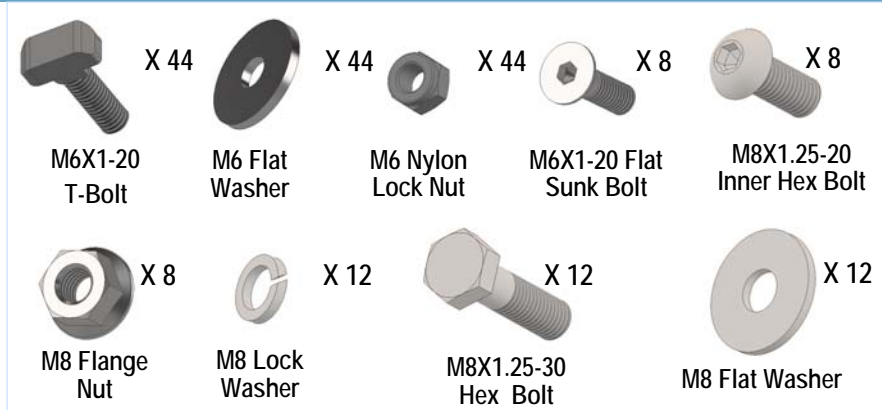
Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94



Customer Support: info@iarmorauto.com

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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

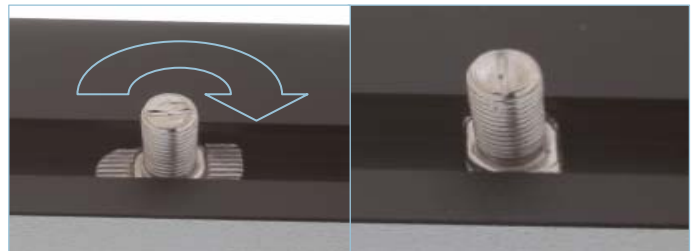
Install the Step Pads onto the step bars with (32) M6X1-20 T-Bolts, (32) M6 Flat Washers, (32) M6 Nylon Lock Nuts and (8) M6X1-20 Flat Sunk Head Bolts.



(2) M6X1-20 Flat Sunk Head Bolts



(8) M6X1-20 T-Bolts
(8) M6 Flat Washers
(8) M6 Nylon Lock Nuts

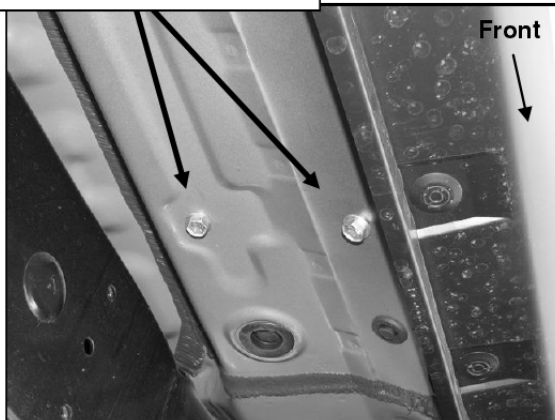


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STEP 2

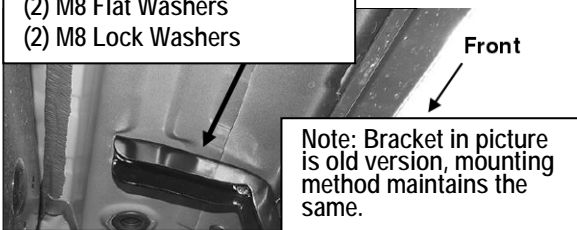
Start installation on the passenger side of the vehicle, remove the existing (2) factory bolts located by the front tire opening securing the factory rocker panel bracket to the vehicle, (Fig 1). Select (1) Passenger Front Mounting Bracket (PFM). Hold the Passenger Front Mounting Bracket over the rocker panel bracket and line up the (2) mounting holes. Secure the brackets to the vehicle using the included (2) M8X1.25-30 Hex Bolts, (2) M8 Lock Washers and (2) M8 Flat Washers, (Fig 2). Do not tighten hardware at this time.

Remove factory hex bolts



(Fig 1) Passenger Side Front Mounting Location

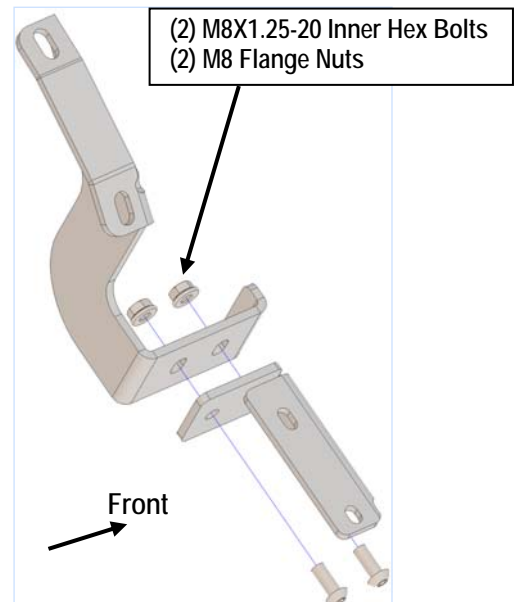
(2) M8X1.25-30 Hex Bolts
(2) M8 Flat Washers
(2) M8 Lock Washers



(Fig 2) Passenger Front Mounting Bracket Installed

STEP 3

Select (1) Passenger Front Support Brackets (PFB) and attach it to the Passenger Front Mounting Bracket, using (2) M8X1.25-20 Inner Hex Bolt, (2) M8 Flange Nut, (Fig 3). Do not tighten hardware at this time.



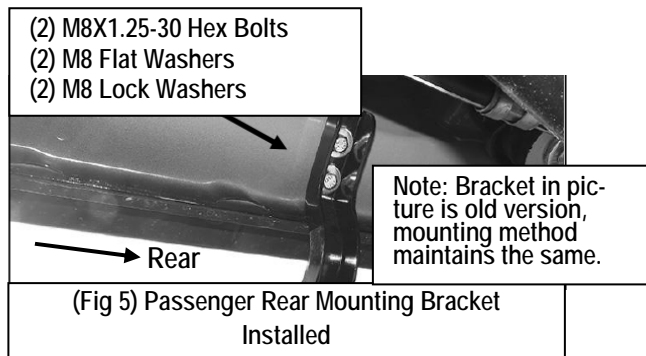
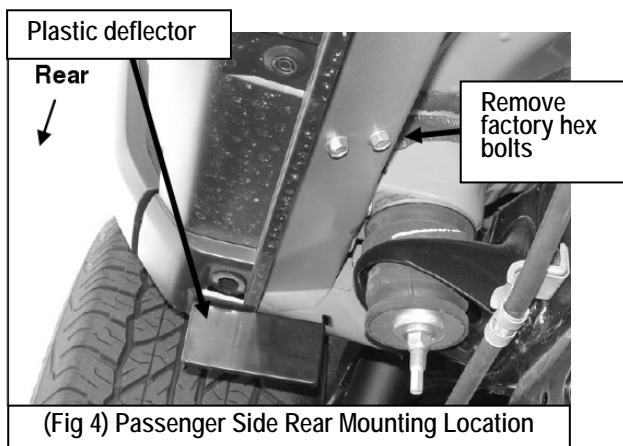
(2) M8X1.25-20 Inner Hex Bolts
(2) M8 Flange Nuts

(Fig 3) Passenger Front Mounting Bracket Assembly

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STEP 4

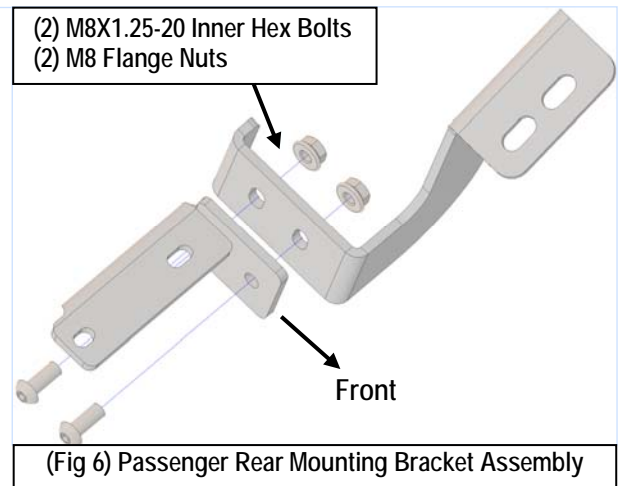
The center and rear brackets are similar. Select (1) Passenger Rear Bracket (PRM) and repeat the procedure as described in **Step 2** to install it in the rear mounting location, (**Fig 4 & 5**). Repeat the same procedure for the Passenger Center Mounting Bracket (PCM) installation. Do not tighten hardware at this time.



STEP 5

Select (1) Passenger Rear Support Bracket (DFB), and attach it to the Passenger Rear Mounting Bracket, using (2) M8X1.25-20 Inner Hex Bolt, (2) M8 Flange Nut, (**Fig 6**).

NOTE: the Passenger Center Mounting Bracket does not have Support Bracket. Do not tighten hardware at this time.



STEP 6

Attach the Passenger Side Bar to the Mounting Brackets with (6) M6X1-20 T-Bolts, (6) M6 Flat Washers and (6) M6 Nylon Lock Nuts, (**Fig 7**). Do not tighten hardware at this time.

STEP 7

Level and adjust the Bar properly and tighten all hardware.

NOTE: Torque all M6 nylon lock nuts to 7 lb-ft.

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STEP 8

Repeat Steps 2—7 for driver side step bar installation.

STEP 9

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

