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IARMOR EDGE™

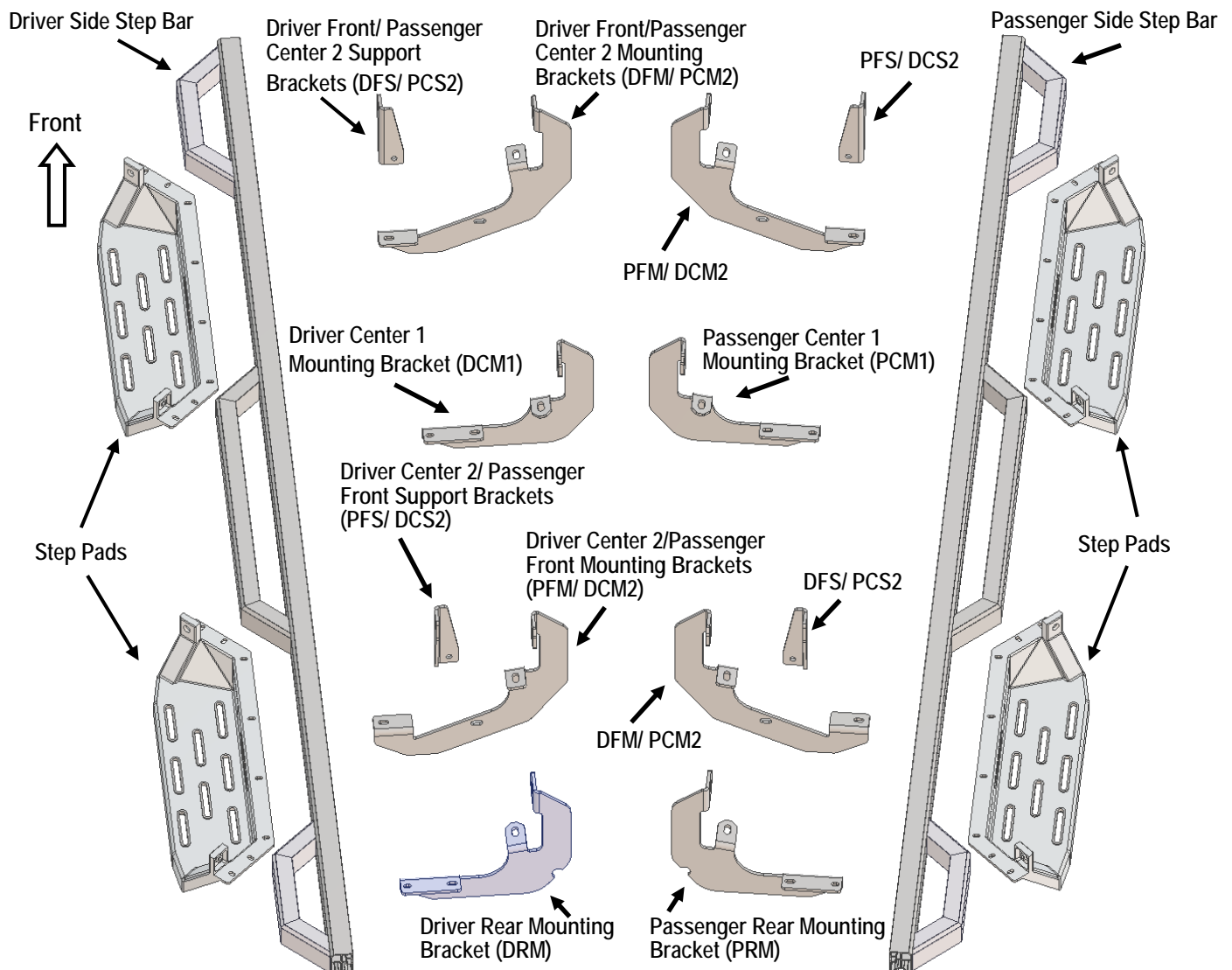
PART#: IA-N295

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

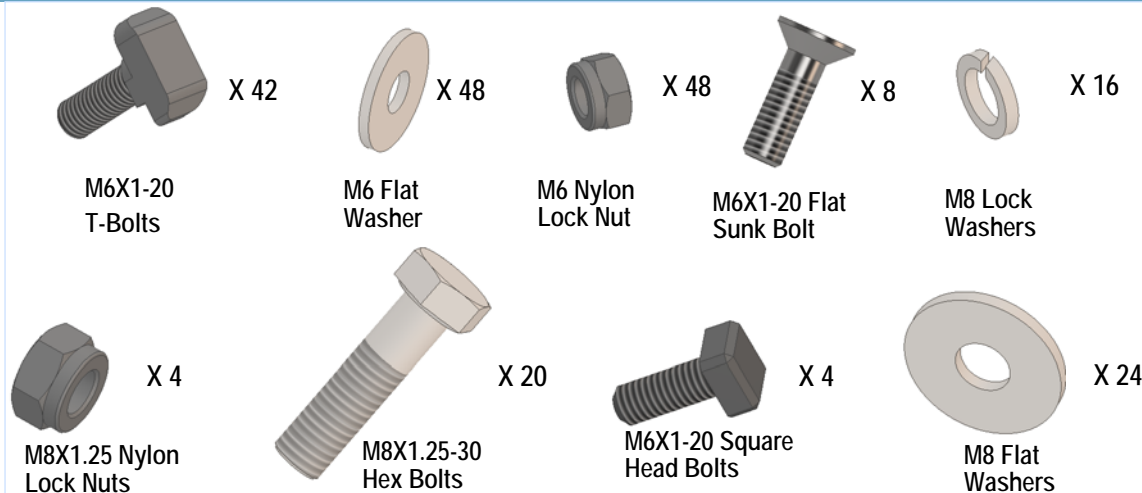
Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94



Customer Support: info@iarmorauto.com

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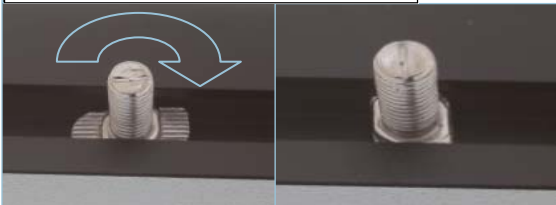
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20 T-Bolts, (32) M6 Flat Washers, (32) M6X1 Nylon Lock Nuts and (8) M6X1-20 Flat Sunk Head Bolts.

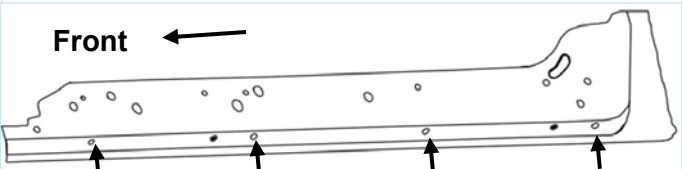


(2) M6X1-20 Flat Sunk Head Bolts



STEP 2

Start the installation under the passenger/right side of the vehicle. Locate the 6 plugs along the bottom edge of the body. Mounting Brackets will bolt to the 1st, 3rd, 4th and 6th threaded mounting holes, (Fig 1).



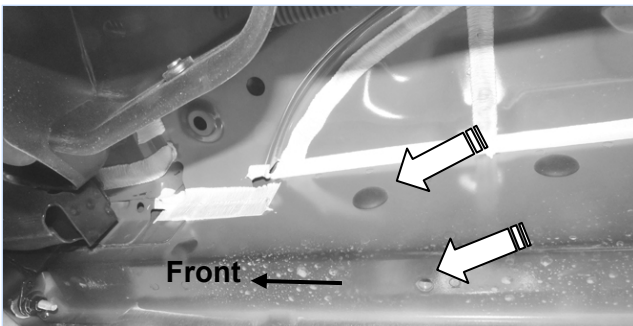
(Fig 1) Driver Side Rocker Panel Mounting Locations Illustrated (arrows)

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STEP 3

Remove the plastic plugs from each mounting location. Directly above each threaded insert is a top mounting location on the side of the body panel, **(Fig 2)**. Hold a Bracket up in place to help determine the correct mounting holes to use along the body.

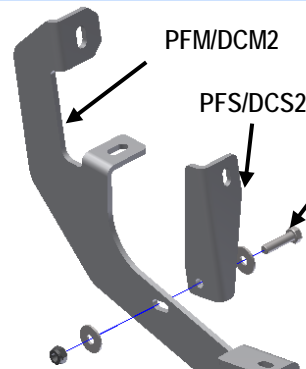
NOTE: Thread an 8mm Hex Bolt into the threaded inserts to clear paint from hole as required.



(Fig 2) Passenger Front Mounting Location

STEP 4

Select (1) Passenger Front Mounting Bracket (**PFM/DCM2**) and (1) Passenger Side Front Support Bracket (**PFS/DCS2**). Attached the Support Bracket onto Mounting Bracket with (1) M8X1.25-30 Hex Bolts, (2) M8 Flat Washer and (1) M8X1.25 Nylon Lock Nut.

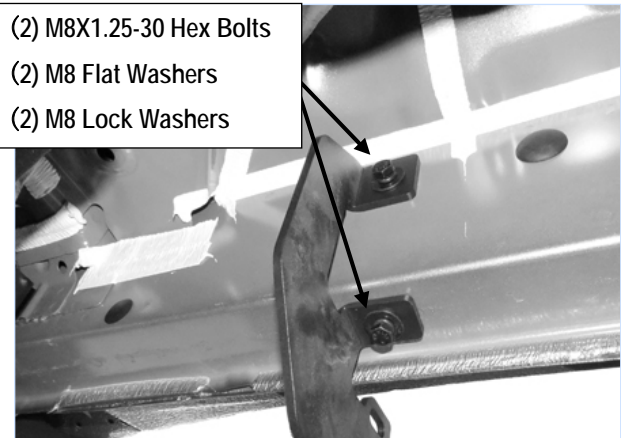


- (1) M8X1.25-30 Hex Bolt
- (2) M8 Flat Washers
- (1) M8X1.25 Nylon Lock Nut

(Fig 3) Passenger Front Mounting Bracket Assembly

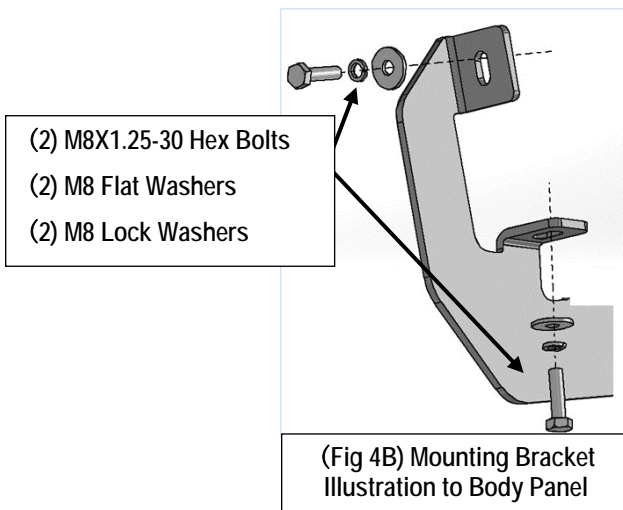
STEP 5

Bolt the Assembled Passenger Front Mounting Bracket to the factory threaded holes with (2) M8X1.25-30 Hex Bolts, (2) M8 Lock Washers and (2) M8 Flat Washers, **(Fig 4A & 4B)**. Do not tighten hardware at this time.



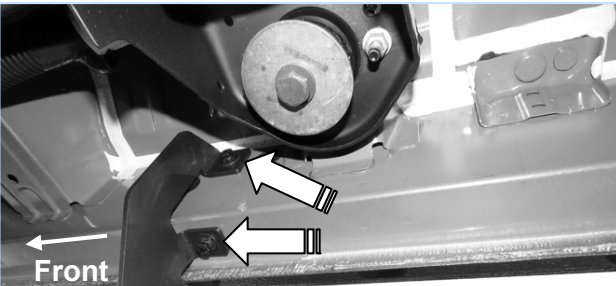
(Fig 4A) Passenger Front Mounting Bracket Installed

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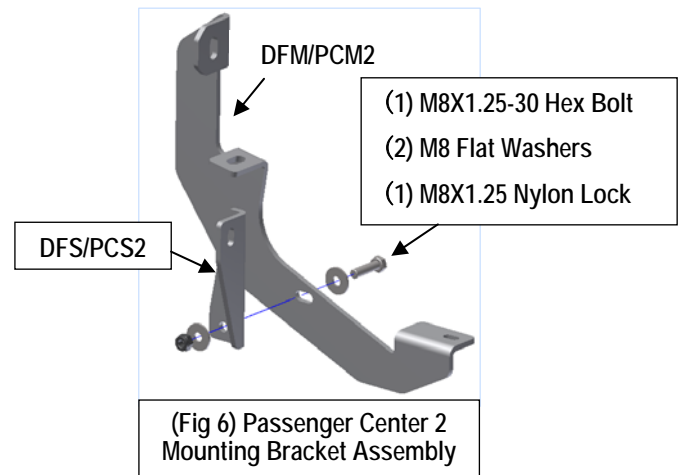
STEP 6

Attach the Passenger Center 1 Mounting Bracket (**PCM1**) on the mounting locations 3rd with (2) M8X1.25-30 Hex Bolts, (2) M8 Lock Washers and (2) M8 Flat Washers, (**Fig 5**). Do not tighten hardware at this time.



STEP 7

Assemble and install the Passenger Center 2 Mounting Bracket (**DFM/PCM2**) and Passenger Center Support Bracket (**DFS/PCS2**) with (1) M8X1.25-30 Hex Bolt, (2) M8 Flat Washers, and (1) M8X1.25 Nylon Lock Nut, (**Fig 6**). Do not tighten hardware at this time.

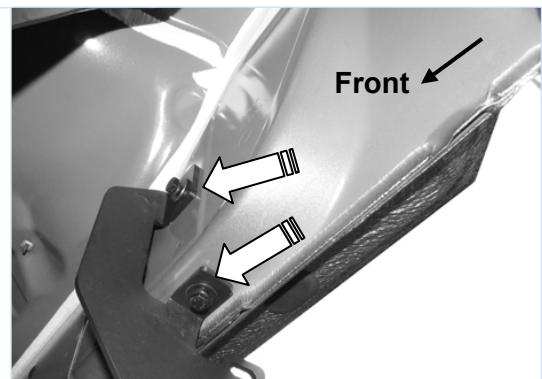


STEP 8

Install the Assembled Passenger Center 2 Mounting Bracket onto the location 4th on rocket panel. Do not tighten hardware at this time.

STEP 9

Install the Passenger Rear Mounting Bracket (**PRM**) on the location 6th on vehicle (**Fig 7**). Do not tighten hardware at this time.



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STEP 10

Once all (4) Brackets have been installed, attach the Assembled Passenger Side Step Bar to the Brackets using (4) M6X1-20 T-Bolts, (4) M6X1-20 Square Head Bolts (8) M6 Flat Washers and (8) M6X1 Nylon Lock Nuts, (Fig 8). Do not tighten hardware at this time.

STEP 11

Level and adjust the Step Bar as necessary and fully tighten all hardware.

STEP 12

Repeat Steps 2—11 for Driver/left side running board installation.

STEP 13

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

(Fig 8) Passenger Side Step Bar Installed

