

IARMOR EDGE™

PART#: IA-N313

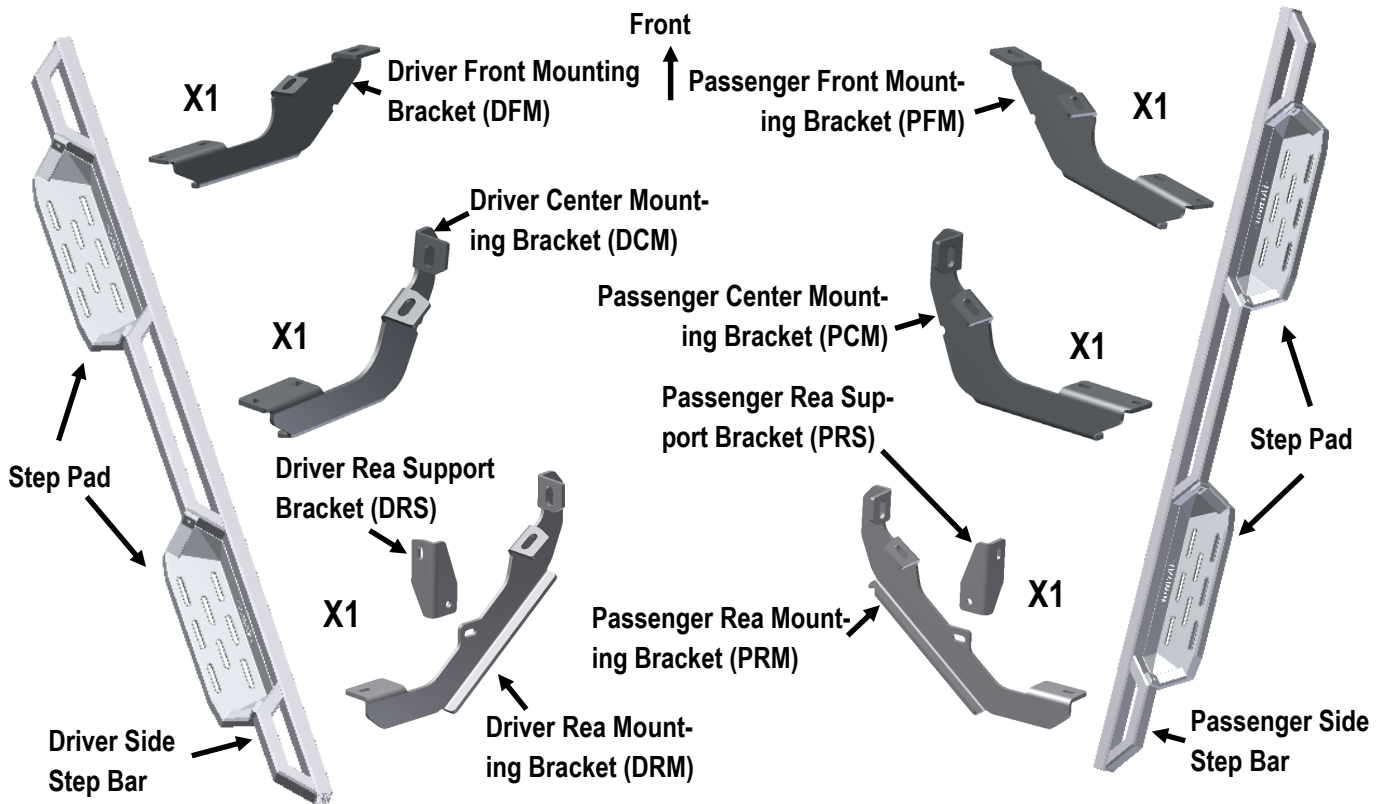
BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!




Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART LIST



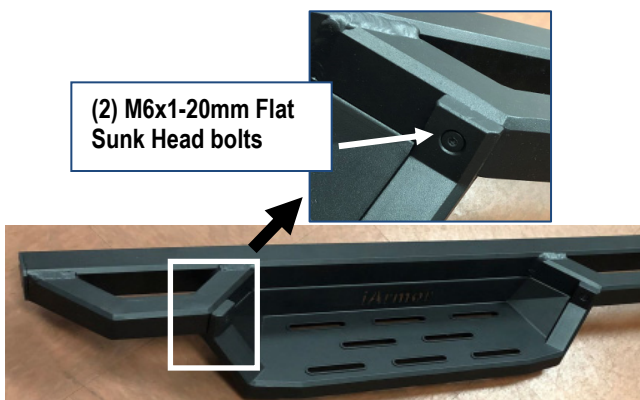
iArmor®

 X12	 X12	 X12	 X2	 X4	 X2
M10X1.5-25mm Hex Bolt	M10 Flat Washer	M10 Lock Washer	M8X1.25-30mm Hex Bolt	M8 Flat Washer	M8X1.25 Nylon Lock Nut
 X40	 X4	 X12	 X44	 X32	 X8
M6X1-20mm T-Bolt	M6X1-20mm Square Head Bolt	M6 Flat Washer	M6X1 Nylon Lock Nut	M6 Large Flat Washer	M6X1-20mm Flat Sunk Head Bolt

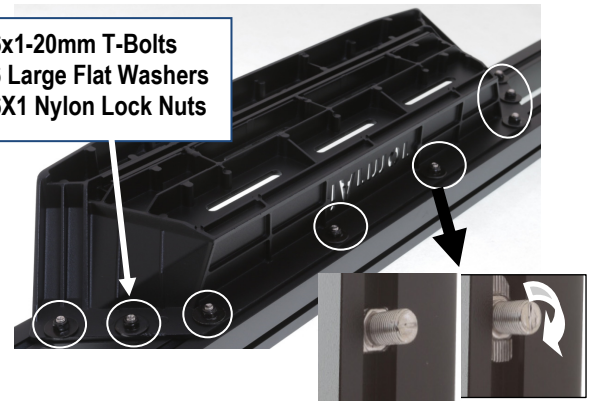
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Install the Step Pads onto the step bars with (32) M6x1-20mm T-Bolts, (32) M6 Flat Washers, (32) M6X1Nylon Lock Nuts and (8) M6X1-20mm Flat Sunk Head Bolts.

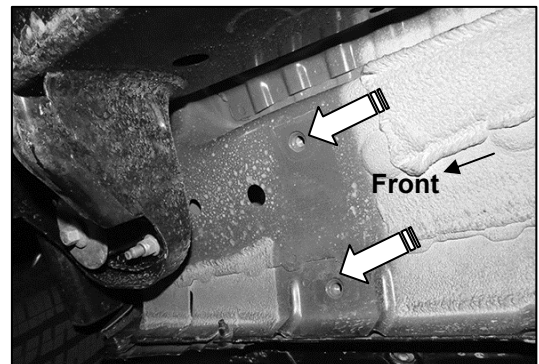


(8) M6x1-20mm T-Bolts
(8) M6 Large Flat Washers
(8) M6X1 Nylon Lock Nuts



STEP 2

Start the installation under the passenger/Right side of the vehicle. Locate the front factory mounting location along the inner side of the body, (Fig 1).

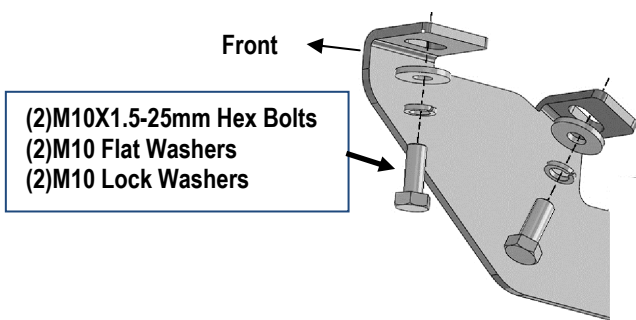


(Fig 1) Passenger Side Front Mounting Location

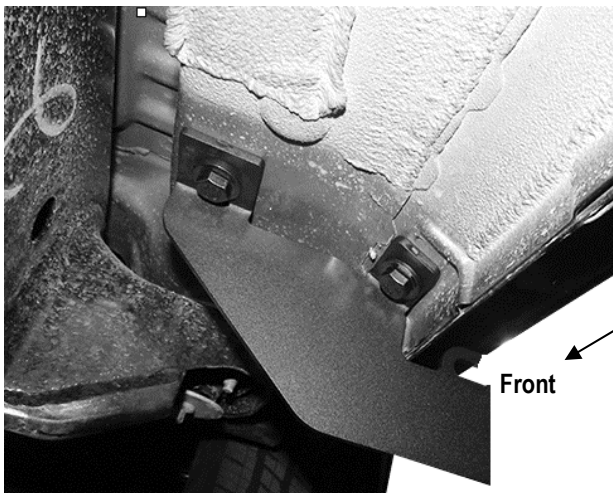
iArmor®

STEP 3

Remove the plastic plugs covering the mounting holes. Select Passenger Front Mounting Bracket (PFM) (Fig 2). Attach to Passenger front location with (2) M10x1.5- 25mm Hex Bolts, (2) M10 Lock Washers and (2) M10 Flat Washers (Fig 2 & 3). Do not tighten hardware at this time.



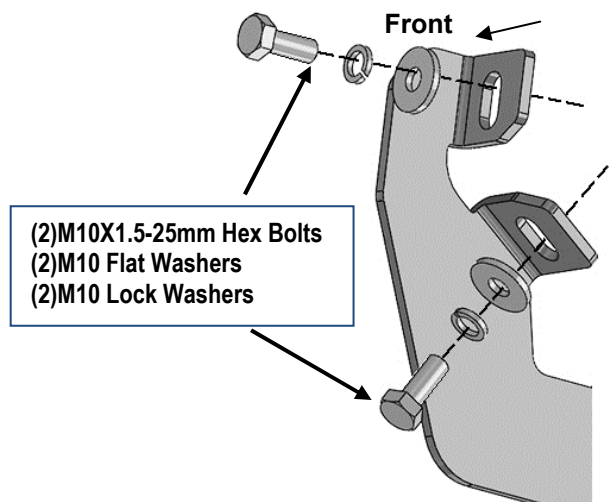
(Fig 2) Passenger Side Front Mounting Bracket (PFM) Installed



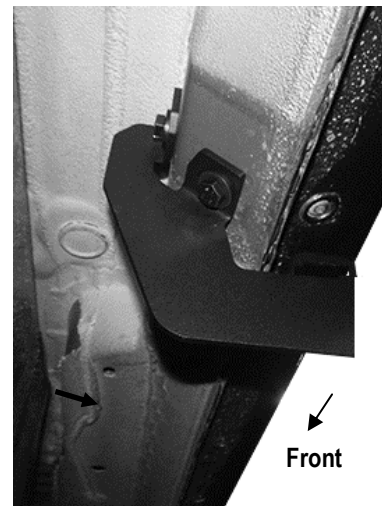
(Fig 3) Passenger Side Front Mounting Bracket (PFM) Installed

STEP 4

Locate the Center threaded mounting holes. Select (1) Passenger Center Mounting Bracket (PCM). Attach with 2) M10x1.5- 25mm Hex Bolts, (2) M10 Lock Washers and (2) M10 Flat Washers, (Fig 4 & 5). Do not tighten hardware at this time.



(Fig 4) Passenger Side Center Mounting Bracket (PCM) Installed

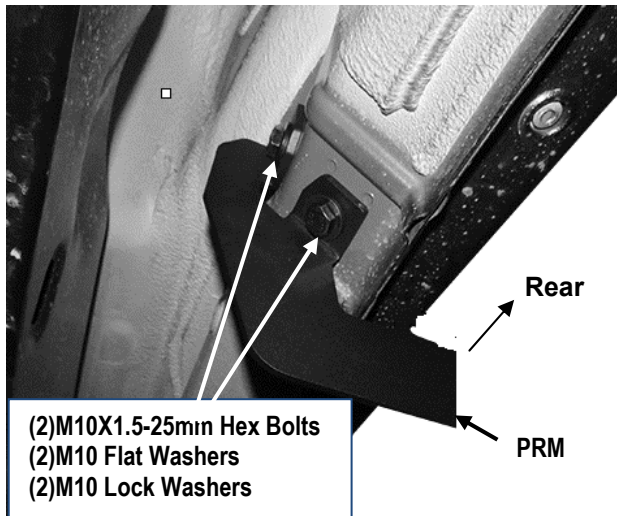


(Fig 5) Passenger Side Center Mounting Bracket (PCM) Installed

iArmor®

STEP 5

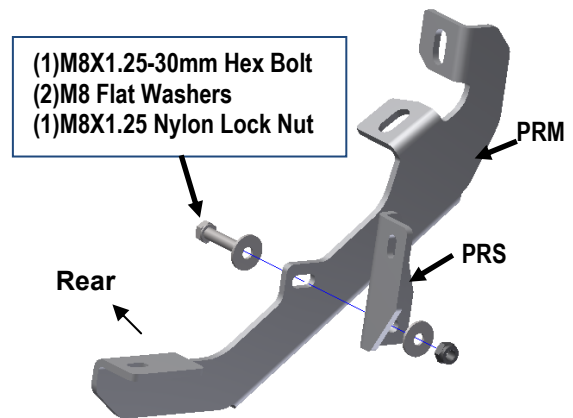
Repeat **Step 4** to install Passenger Side Rear Mounting Bracket (**PRM**), (**Fig 6**). Do not tighten hardware at this time.



(Fig 6) Passenger Side Rear Mounting Bracket (PRM) Installed

STEP 6

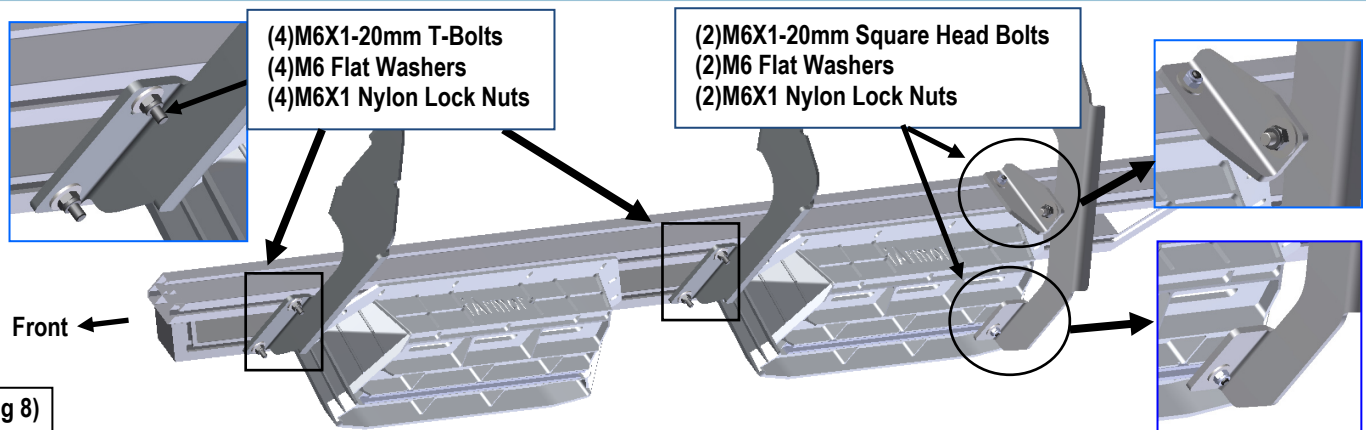
Attach the Passenger Side Rear Support Bracket (**PRS**) to the Passenger Side Rear Mounting Bracket (**PRM**) with (1) M8X1.25-30mm Hex Bolt, (2) M8 Flat Washers and (1) M8X1.25 Lock Nut (**Fig 7**). Do not tighten hardware at this time.



(Fig 7) Passenger Side Rear Support Bracket (PRS) Installed

STEP 7

Once all (3) Brackets have been installed, attach the Assembled Passenger Side Step Bar to the Mounting Brackets with (4) M6X1-20mm T-Bolts, (2) M6X1-20mm Square Head Bolts, (6) M6 Flat Washers & (6) M6X1 Nylon Lock Nuts (**Fig 8**). Do not tighten hardware at this time.



(Fig 8)

Customer Support: info@iarmorauto.com

iArmor[®]

STEP 8

Properly level and adjust the Step Bar and fully tighten all hardware.

STEP 9

Move to the driver side of the vehicle. Repeat **Steps 2-8** to install driver side step bar.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.